

# ***GENERAL PURPOSE ENGINE***

GX240U1  
GX240R1

**PARTS CATALOGUE**

**2**



GX240U1

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FOREWORD INDEX

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ENGINE GROUP

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**Instruction for use of parts catalogue**

- **This parts catalogue was prepared based on the latest information available as of January 10, 2008.**
- See the parts catalogue news for any revision that is made after January 10, 2008.
- **Always specify the part number when ordering a part.**
- Check the model, type, serial numbers, color, maker, and the size as needed before ordering a part.
- Note that the illustrations (part drawings) can differ from the actual parts in shape. They are given just to help you to refer to the parts.
- **When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover. We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your Honda distributor.**

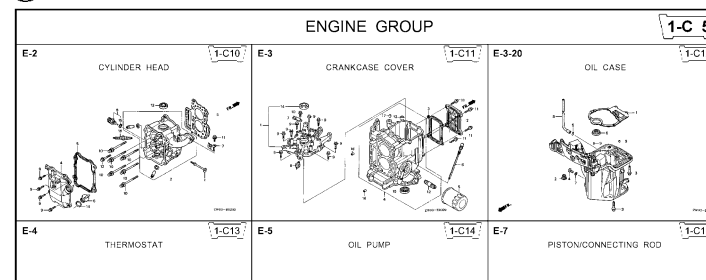
Initial version issue date **May 01, 2005**  
**Honda Motor Co., Ltd.**

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How to refer to the part information

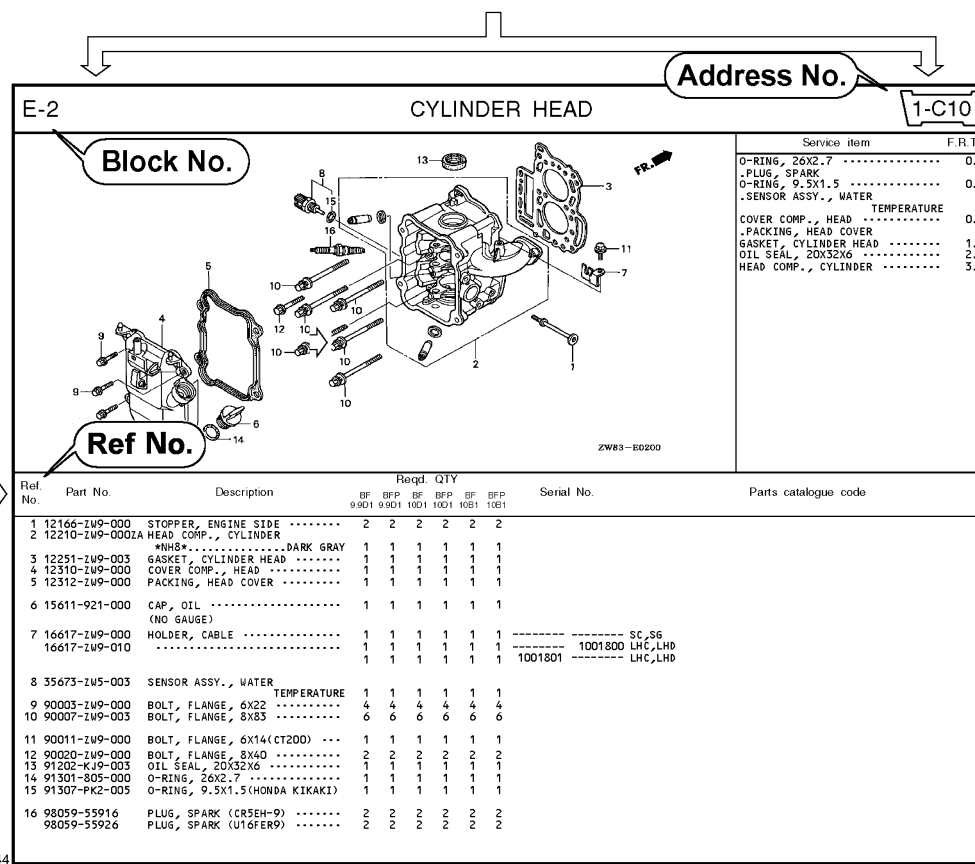
A Reference with "Illustrated index"



B Reference with "Part number index"

PART NO. INDEX

Part Number	Address	Page	Ref.	Part Number	Address	Page
06000				15212-ZW9-000	1-C14	3C
06316-ZW9-000	1-G9	88	1	15220-ZW9-003	1-C14	3C
11000				15332-ZW9-000	1-E8	55
11300-ZW9-405	1-C11	27	1	15332-ZW9-A30	1-E11	5E
11300-ZW9-406	1-C11	27	1	15400-PF8-004	1-C11	27
11340-ZW9-000	1-C11	27	2	15422-ZW9-000	1-C14	3C
11342-ZW9-000	1-C11	27	3	15473-881-000	1-C14	3C
11381-ZW9-003	1-C12	28	1	15474-ZW9-000	1-C14	3C
				15611-921-000	1-C10	2E
				15655-ZW9-000	1-C11	27
				16000		
12000				16010-ZV4-005	1-D4	3E
12000-ZW9-405ZA	1-C11	27	4	16011-ZV4-005	1-D4	3E
12155-ZV4-A00	1-C13	29	1	16013-ZW9-003	1-D4	3E
12166-ZW9-000	1-C10	26	1	16016-ZW9-003	1-D4	3E
12209-GB4-681	1-C16	32	1	16016-ZW9-721	1-D4	3E
12210-ZW9-405ZA	1-C10	26	2	16023-ZW9-003	1-D4	3E
12216-ZE2-300	1-E8	55	1	16024-ZV4-650	1-D4	3E
	1-E11	58	1	16028-ZV4-650	1-D4	3E



C Reference with "Part name index"

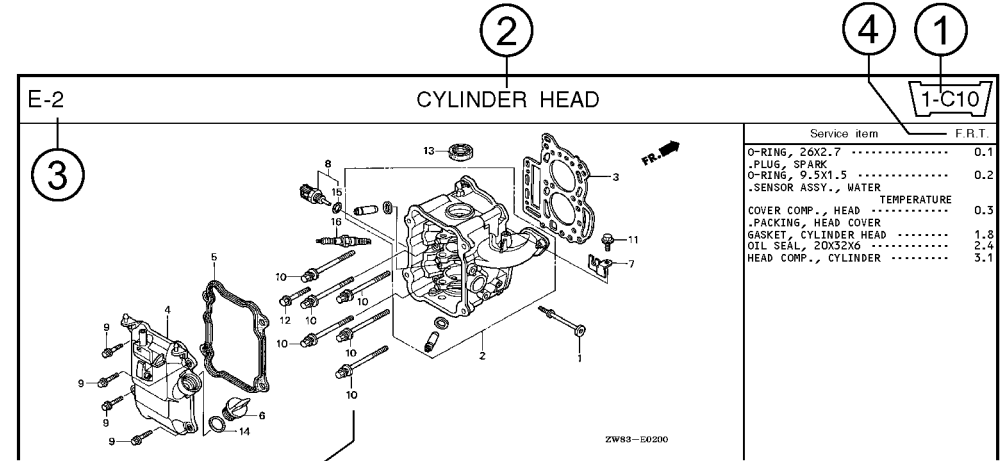
PART NAME INDEX

Part name	Address	Page	Ref.
[ A ]			
ABSORBER , FUEL	1-E15	62	5
ARMATURE COMP.	1-D11	43	7
ARM COMP. , LINK JOINT	1-G6	85	18
ARM COMP. , SHIFT LINK	1-G6	85	14
ARM COMP. , TILT	1-F15	79	20
ARM , FUEL PUMP ROCKER	1-C16	32	4
ARM , REVERSE LOCK	1-F15	79	18
ARM , SHIFT LINK	1-F11	74	7
ARM , STOPPER	1-D1	33	12
ARM , THROTTLE REMOTE	1-F11	74	6
ARM , VALVE ROCKER	1-C16	32	3
[ B ]			
BAG , TOOL , 160MM	1-G5	84	10
BAND	1-G6	86	37
BAND B1 , WIRE	1-F6	69	1
BAND , CORD	1-F3	67	18
BAND , TUBE CLIP , 11MM	1-E15	63	20
BAND , TUBE CLIP , 12.5MM	1-E15	63	19

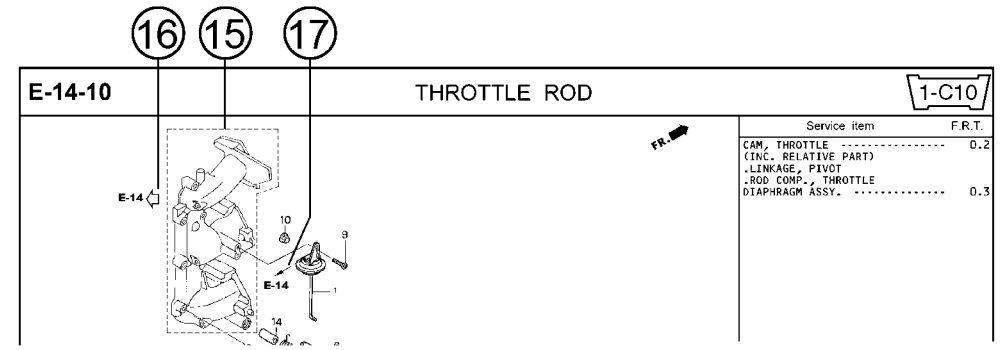
Page No.

2008.09.20 E

**Part catalogue structure**

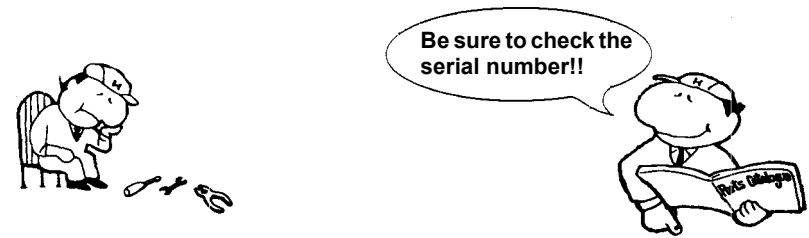


Ref. No.	Part No.	Description	Reqd. QTY						Serial No.	Parts catalogue code
			BF 9/9D1	BFP 9/9D1	BF 10D1	BFP 10D1	BF 10B1	BFP 10B1		
1	12166-ZW9-000	STOPPER, ENGINE SIDE	2	2	2	2	2	2		
2	12210-ZW9-000ZA	HEAD COMP., CYLINDER *NHS* ..... DARK GRAY	1	1	1	1	1	1		
3	12251-ZW9-003	GASKET, CYLINDER HEAD	1	1	1	1	1	1		
4	12310-ZW9-000	COVER COMP., HEAD	1	1	1	1	1	1		
5	12312-ZW9-000	PACKING, HEAD COVER	1	1	1	1	1	1		
6	15611-921-000	CAP, OIL (NO GAUGE)	1	1	1	1	1	1		
7	16617-ZW9-000	HOLDER, CABLE	1	1	1	1	1	1	SC,SG	
	16617-ZW9-010		1	1	1	1	1	1	1001800 LHC,LHD	



- ① **Address number**
  - Address No. is provided (in place of the page No.) to help you refer to the part with the part No. or part name.
- ② **Block title** ③ **Block number**
- ④ **Service item/Flat rate time**
- ⑤ **Reference number**
  - Title number marked with the parenthesis or parentheses indicates that it continues from the previous page.
- ⑥ **Part number** ⑦ **Honda color code**
- ⑧ **Description**
- ⑨ **Assemblies**
  - Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)
- ⑩ **Color description**
- ⑪ **Note**
  - Notes are shown with the parentheses in the part name column.
- ⑫ **Required quantity**
  - Required QTY shown in the parenthesis or parentheses indicates the optional part.
  - Required QTY marked with "N" Indicates the optional part that should be selected as needed.
  - Required QTY indicates the number of the part used in the block.
- ⑬ **Serial number**
- ⑭ **Type**
  - When the type column is blank, it indicates that the part is applicable to all types.
  - As the type of the actual unit may differ from the "parts catalogue, type" please refer to "Models, types and applicable serial numbers" for confirmation.
- ⑮ **[Dotted box]**
  - Parts enclosed within a dotted line [ ] are covered in a different block.
- ⑯ **[Hollow arrow]**
  - A hollow arrow [ ] indicates the block No. for the parts enclosed within a dotted line [ ] .
- ⑰ **[Solid arrow]**
  - A solid arrow [ ] indicates the block No. the part in question is connected to.

**When the parts were revised**



Ref. No.	Part No.	Description	Reqd. QTY						Serial No.
			BF 99D1	BFP 9.9D1	BF 10D1	BFP 10D1	BF 10B1	BFP 10B1	
1	12166-ZW9-000	STOPPER, ENGINE SIDE .....	2	2	2	2	2	2	
2	12210-ZW9-000ZA	HEAD COMP., CYLINDER *NHS* ..... DARK GRAY	1	1	1	1	1	1	
3	12251-ZW9-003	GASKET, CYLINDER HEAD .....	1	1	1	1	1	1	
4	12310-ZW9-000	COVER COMP., HEAD .....	1	1	1	1	1	1	
5	12312-ZW9-000	PACKING, HEAD COVER .....	1	1	1	1	1	1	
6	15611-921-000	CAP, OIL (NO GAUGE) .....	1	1	1	1	1	1	
7	16617-ZW9-000	HOLDER, CABLE (###) .....	1	1	1	1	1	1	SC, SG LHC, LHD LHC, LHD
	16617-ZW9-010	.....	1	1	1	1	1	1	

The number has been used from the initial model without revision.

When shown at the left side, it is applicable to the models of No.1001801 and the subsequent numbers.

When shown at the right side, it is applicable to the models up to No.1001800.

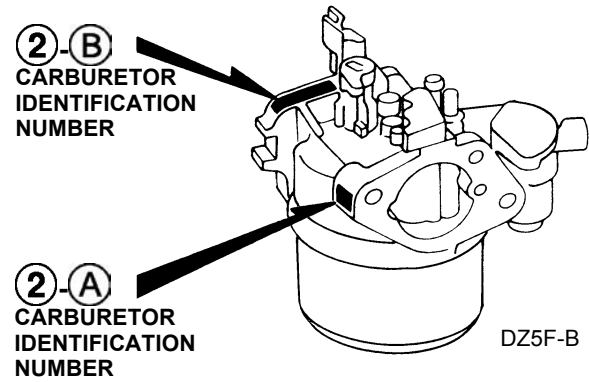
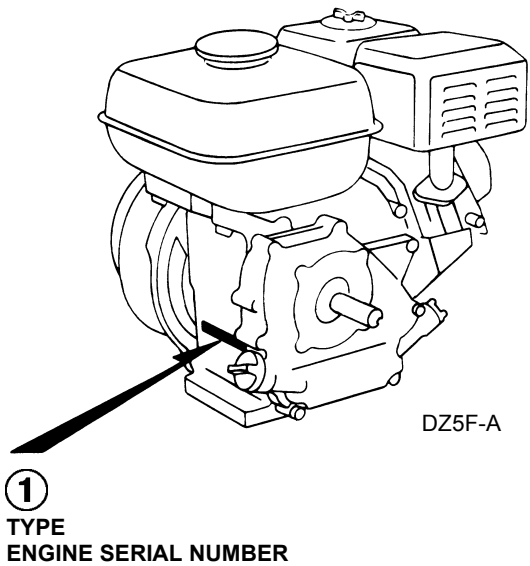
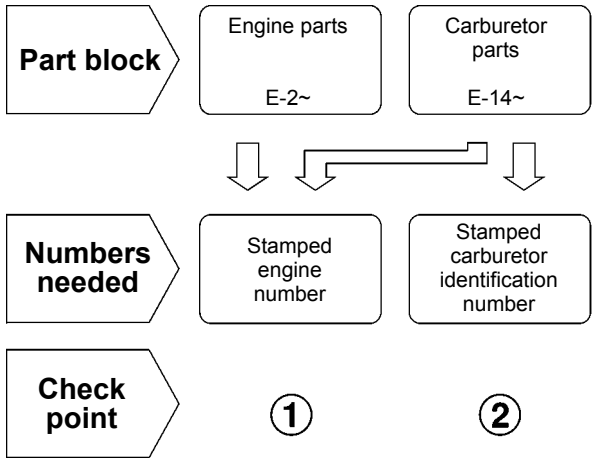
• The parts listed with "###" at the end of the parts name have limited supply period (parts not for sale).

**Abbreviations used in the parts catalogue**

• The following abbreviations are used in the parts name column.

- A ..... Ampere
- A.C. .... Alternating current
- ASSY. .... Assembly
- AT. .... Automatic transmission
- C.D.I. .... Capacitive discharge ignition
- COMP. ... Complete
- D.C. .... Direct current
- EX. .... Exhaust
- G.F.C.I ... Ground fault circuit interruptor
- HEX. .... Hexagonal
- H.S.T. .... Hydrostatic transmission
- FR. ....Front
- IN. ....Inlet
- L (100L) .Link (100 Links)
- L. ....Left
- MM .....Millimeter
- MT. ....Manual Transmission
- P.T.O. ....Power take off
- R. ....Right
- RR. ....Rear
- STD. ....Standard
- T (22T) ...Tooth (22 Teeth)
- V .....Volt
- W .....Watt

How to check the part block and serial numbers





### Models, parts catalogue codes and applicable serial numbers

- Models, parts catalogue codes and applicable serial Nos. given in this parts catalogue can be identified as follows.

Model	Type	Parts catalogue type	Applicable engine serial No.	Applicable carburetor identification No.
GX240U1	EDN2	EDN2	GCAKK-1000001~	BE72C B, BE72L A
	EDS2	EDS2		
	EDS6	EDS6		
	EDT6	EDT6		
	ED2	ED2		
	EN2	EN2		
	HA2	HA2		BE70B B/C
	HHQ4	HHQ4		
	HXQ4	HXQ4		
	LHE4	LHE4		
	LXQ4	LXQ4		
	LX2	LX2		
	PA2	PA2		
	PMT2	PMT2		
	QAB2	QAB2		
	QAE2	QAE2		
	QAG	QAG		
	QAG2	QAG2		
QAR2	QAR2			
QA2	QA2			
QC12	QC12			

Model	Type	Parts catalogue type	Applicable engine serial No.	Applicable carburetor identification No.	
GX240U1	QE	QE	GCAKK-1000001~	BE15G C	
	QHB2	QHB2		GCAKK-1000001~	BE70B B/C
	QHQ4	QHQ4			
	QTC2	QTC2			
	QW24	QW24			
	QXB7	QXB7			
	QXB9	QXB9			
	QXC9	QXC9			BE70A B
	QXE4	QXE4			BE70B B/C
	QXQ4	QXQ4			
	QXU	QXU			
	RA2	RA2			
	RHQ4	RHQ4			
	RTB2	RTB2			
	RXQ4	RXQ4			BE15G C
	SE	SE			BE70B B/C
	SMX2	SMX2			
	SXE4	SXE4			
SXQ4	SXQ4				
SXU	SXU				
VA2	VA2				

Model	Type	Parts catalogue type	Applicable engine serial No.	Applicable carburetor identification No.
GX240U1	VDG2	VDG2	GCAKK-1000001~	BE70B B/C
	VH12	VH12		BE72C B, BE72L A
	VMT2	VMT2		BE70B B/C
	VTA2	VTA2		BE72L A
	VWC2	VWC2		BE70B B/C
	VWS	VWS		
	VXB7	VXB7		
	VXB9	VXB9		
	VXQ4	VXQ4		
	VXQ7	VXQ7		
	VXU1	VXU1		
	VX2	VX2		BE70B B/C
	WKD6	WKD6		
	WKK2	WKK2		
GX240R1	WKT2	WKT2	BE72L A	
	WKT4	WKT4		
GX240R1	VMT2	VMT2	BE72L A	

\* Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

BE 72C B KC +  
 (A) (B)

**Features of each type**

• See the following table for the features of each type. (Items in brackets are optional)

Specifications		Model	GX240U1									
		Type	EDN2	EDS2	EDS6	EDT6	ED2	EN2	HA2	HHQ4	HXQ4	LHE4
Crankshaft	25mm Ø Straight											
	25.4mm Ø Straight											
	20mm Ø Spline							●	●	●	●	
	M20 Stepped thread											
	1" Thread											
	1/5" Tapered	●	●	●	●	●	●					
	3/16" Tapered											
Reduction								●	●	●	●	
Starter motor			●	●							●	

**1**

Specifications		Model	GX240U1									
		Type	LXQ4	LX2	PA2	PMT2	QAB2	QAE2	QAG	QAG2	QAR2	QA2
Crankshaft	25mm Ø Straight											
	25.4mm Ø Straight					●	●	●	●	●	●	
	20mm Ø Spline	●	●									
	M20 Stepped thread											
	1" Thread			●	●							
	1/5" Tapered											
	3/16" Tapered											
Reduction		●	●									
Starter motor							●			●		

Specifications		Model	GX240U1									
		Type	QC12	QE	QHB2	QHQ4	QTC2	QW24	QXB7	QXB9	QXC9	QXE4
Crankshaft	25mm Ø Straight											
	25.4mm Ø Straight	●	●	●	●	●	●	●	●	●	●	
	20mm Ø Spline											
	M20 Stepped thread											
	1" Thread											
	1/5" Tapered											
	3/16" Tapered											
Reduction												
Starter motor											●	

Specifications		Model	GX240U1									
		Type	QXQ4	QXU	RA2	RHQ4	RTB2	RXQ4	SE	SMX2	SXE4	SXQ4
Crankshaft	25mm Ø Straight				●	●	●	●	●	●	●	●
	25.4mm Ø Straight	●	●									
	20mm Ø Spline											
	M20 Stepped thread											
	1" Thread											
	1/5" Tapered											
	3/16" Tapered											
Reduction				●	●	●	●					
Starter motor										●		

Specifications		Model	GX240U1									
		Type	SXU	VA2	VDG2	VH12	VMT2	VTA2	VWC2	VWS	VXB7	VXB9
Crankshaft	25mm Ø Straight	●										
	25.4mm Ø Straight											
	20mm Ø Spline											
	M20 Stepped thread											
	1" Thread											
	1/5" Tapered											
	3/16" Tapered		●	●	●	●	●	●	●	●	●	●
Reduction												
Starter motor												



Specifications		Model	GX240U1							GX240R1	
		Type	VXQ4	VXQ7	VXU1	VX2	WKD6	WKK2	WKT2	WKT4	VMT2
Crankshaft	25mm Ø Straight										
	25.4mm Ø Straight										
	20mm Ø Spline										
	M20 Stepped thread					●	●	●	●		
	1" Thread										
	1/5" Tapered										
	3/16" Tapered	●	●	●	●						●
Reduction											
Starter motor											

## Fuel hose, general purpose hoses and vinyl hose

- The standard part fuel hose, general purpose hose and vinyl hose may be substituted by the coiled bulk part.
- When ordering the standard part fuel hose, general purpose hose and vinyl hose use the bulk part number written in the parts catalog in brackets ( ) underneath the part name.
- When exchanging the hose, cut and use at the specified length as mentioned in the part name.  
(For the method of cutting the bulk part, and method of filling out orders etc., please refer to the instructions issued with the bulk part.)

### Bulk part number of fuel hose, general purpose hose and vinyl hose.

Example: 9 5 0 0 1 - 7 5 0 0 1 - 5 0 M

**Bulk part number:**  
Refers to the bulk part.

**Marking code (fuel hose and general purpose hose)**

**Change code (Vinyl hose)**

Indicates number mark or change sequence, however, the code for the bulk part must be strictly 0 (zero).

**Types of code:**

- |             |  |                |  |              |   |
|-------------|--|----------------|--|--------------|---|
| • Fuel hose | 2: Red outside braid<br>(3 mm inside dia. only)        | • General hose | 1: Ash gray<br>2: Ash gray<br>3: Black<br>5: Black | • Vinyl hose | 1: Clear<br>2: Black<br>3: Light red<br>6: Light red<br>7: Pale black |
|             | 5: Black inside braid                                  |                |  |              |   |
|             | 3: Red (3 mm inside dia. only)                         |                |  |              |   |
|             | 4: Ash gray with red stripe<br>(3 mm inside dia. only) |                |  |              |   |
|             | 6: Black   |                |  |              |   |

**Lengths:**

- 001: 1 m (standard)  
003: 3 m  
008: 8 m } Application or specification of some parts is not settled.

**I.D code: (fuel hose and general purpose hose)**

- |            |                    |                    |                             |                             |
|------------|--------------------|--------------------|-----------------------------|-----------------------------|
| 30: 3.0 mm | 50: 5.0 mm         | 70: 7.0 mm         | 11: 11 mm                   | 12: 12 (outside dia. 17) mm |
| 35: 3.5 mm | 55: 5.3 mm, 5.5 mm | 75: 7.3 mm, 7.5 mm | 91: 12 (outside dia. 15) mm | 14: 14 mm                   |
| 45: 4.5 mm | 65: 6.5 mm         | 80: 8.0 mm         | 92: 12 (outside dia. 16) mm | 17: 17 mm                   |

**ID./OD. code: (vinyl hose)**

- |                         |                          |                           |                           |                           |
|-------------------------|--------------------------|---------------------------|---------------------------|---------------------------|
| 01: ID. 2.9, OD. 6.8 mm | 12: ID. 5.0, OD. 7.0 mm  | 21: ID. 8.0, OD. 9.0 mm   | 37: ID. 11.0, OD. 15.0 mm | 50: ID. 16.0, OD. 19.0 mm |
| 03: ID. 3.0, OD. 6.0 mm | 10: ID. 5.0, OD. 8.0 mm  | 23: ID. 8.0, OD. 12.0 mm  | 38: ID. 12.0, OD. 13.0 mm | 55: ID. 17.5, OD. 20.5 mm |
| 05: ID. 3.5, OD. 6.5 mm | 11: ID. 5.0, OD. 9.0 mm  | 25: ID. 9.0, OD. 11.0 mm  | 39: ID. 12.0, OD. 14.0 mm | 60: ID. 22.0, OD. 27.0 mm |
| 07: ID. 4.0, OD. 7.0 mm | 14: ID. 6.0, OD. 9.0 mm  | 27: ID. 9.0, OD. 13.0 mm  | 40: ID. 12.0, OD. 16.0 mm |                           |
| 08: ID. 4.5, OD. 6.5 mm | 17: ID. 7.0, OD. 9.0 mm  | 33: ID. 10.0, OD. 14.0 mm | 43: ID. 13.0, OD. 15.0 mm |                           |
| 09: ID. 4.5, OD. 8.0 mm | 19: ID. 7.0, OD. 11.0 mm | 36: ID. 11.0, OD. 13.0 mm | 45: ID. 14.0, OD. 18.0 mm |                           |

**Hose type:**

- 1: Fuel hose  
3: Vinyl hose  
5: General hose

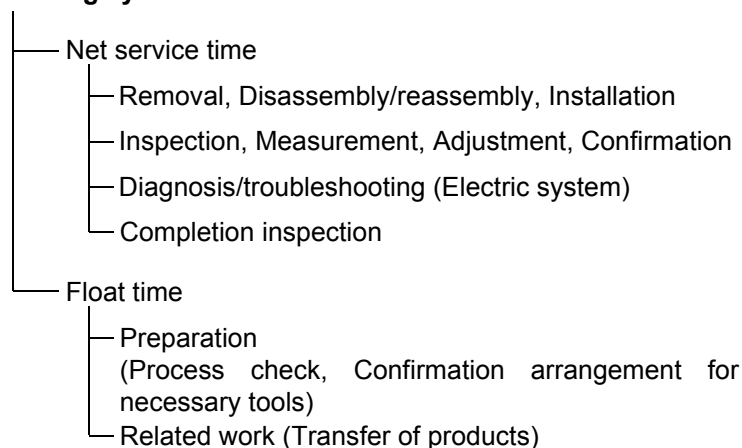
⊙ **CAUTION: It is DANGEROUS to confuse the fuel hose with the general purpose hose or vinyl hose.**

Never use a general purpose hose or vinyl hose in place of a fuel hose or vice versa. Always use the correct bulk part in the parts catalogue, according to the service manual or the instructions issued with the bulk part.

## FLAT RATE SERVICE TIME

Flat rate service time (FRT) means the standard time required to service a product, which is listed in this manual to help the dealers control the actual working process and calculate the service charge by using it as a guide.

### FRT setting system



\* Float time is set by multiplying the net service time by a given coefficient.

### Editorial style

The service items shown in the text are listed with the exchange work time for the repair sales parts as the subject. Other representative service items not using repair parts (removal/installation, adjustment, inspection/measuring, and other work) are listed collectively in the list in the preface, classified according to the work.

### FRT setting standard

- Decimal system (in unit of 0.1) is adopted to set FRT as it is convenient to calculate the wage.  
Example: (0.1) → 6 minutes, (0.2) → 12 minutes  
[Labor cost per hour] x [FRT] = [Wage]
- FRT is set with a hand tool.
- Service items and FRT can be subject to change depending on development of tools and service equipment and improvement in service procedure.

**Work procedure**

- As the work procedure is set with the work time according to the method in the separate Service Manual, refer to this Manual as required.
- Work methods permitting servicing in the shortest time still permitting assurance of safe work and product warranty are used for the setting of service items not listed in the Service Manual.
- Work basically is to be performed by one person, and when two or more people are required, setting is done as the total time for the number of people.
- The set value for the technological level of the workers uses a person with three years of experience in the repair of Honda products as the standard.
- Special tools and service equipment used to set FRT are those specified or recommended in Service Manual.

**Service item whose FRT is not presented**

- Accessories and service parts that are not listed to use in this manual.
  - Locations with little aging deterioration or breakage during normal use.
  - Service work that can be finished by one touch.
  - Service work that is seldom done (i.e. extremely small causes of trouble and service frequency).
  - Products and parts whose location for installation differs according to its status of use and application.
- \* When FRT is not presented, please calculate wages based on appropriate actual work time.

**Operation not included of FRT**

- Oil and coolant water draining, Waiting time for warming up operation and etc..
- Additional operation that involves removal/installation of standard exterior equipment.
- Indirect time spent for service by visiting the customer, trade-in, and delivery.
- Indirect time required for ordering and delivery of parts.
- Cost for grease, adhesive agent, etc. used for service work.

**Explanation of FRT by using an example  
(The example may differ from the actual presented items)**

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
①	1111L1	(1, 3, 4, 7) VALVE, INTAKE .....4.1	②
②		• NOTE: OHV type	③
③	1111L1A	• Includes: Engine removal and installation One head (intake all) add .....1.4	④

- ① Reference No. of the illustration of part that shows location of the replacement work.
- ② FRT is an abbreviation of Flat Rate Time indicating the standard service time required for the replacement.
- ③ LON is an abbreviation of Labor Operation Number, and it is a classification of the service items by the work unit code.

The same operation code is used regardless of the models.

Standard operation is indicated with 6 digits code, and additional operation is indicated with 7 digits code.

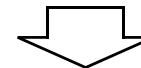
- ④ Indicating the intake valve replacement and FRT4.1.
- ⑤ Indicating FRT1.4 that will be added when additional operation (whole intake side of one cylinder head) is done in association with intake valve replacement.

- ⑥ Indicating work condition or application condition of the service item.
- ⑦ Indicating work contents that are included in the service item.
- ⑧ Indicating a reference No. whose operation and time are the same as FRT4.1 for the intake valve.

(The application range is limited to the service items without an LON setting within a same block.)

**How to refer to the service item by using the sample  
(intake valve replacement)**

Open to the page of the block where the intake valve's spare part illustration is shown.



Look for the intake valve illustration, and refer to the service item and FRT that agree with the reference No.

Indication mark for the listing of service items that continues to the following page

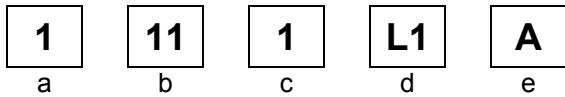
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1111L1	VALVE, INTAKE .....	4.1
	.	.	.
	.	.	.

+  
Mark indicated at the last line.

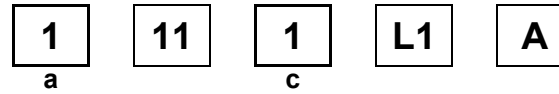
Indication of the block with no setting of FRT

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
NO INFORMATION .....			

• LON code system



- a) Category code..... Engine
- b) Location/function code..... Engine upper
- c) Operation code..... Replace
- d) Operation sequence number (Unit code can be shown with alphabet)  
..... Intake valve  
(No regular rule of code)
- e) Additional code ..... One head (intake all)  
(No regular rule of code)



a) Category codes and classification

Code	Category
1	Engine
2	Power drive
3	Fuel & Exhaust
4	Frame & Body
5	Steering
6	Electrical
7	Axle & Brake
8	Control system
9	-
0	Attachments

c) Operation codes and classification

Code	Operation category
1	Replace, Removal/Installation, Change
2	Overhaul
3	Adjust, Rotation
4	(Paint-related work: Top-coat)
5	Test, Inspect/diagnose, Measurement
6	(Overhaul-related work: Rebore)
7	(Overhaul-related work: Reseal)
8	(Resurface)
9	(Paint-related work: Refinish)
0	Repair, Cleaning, Air bleeding

Major service items without using spare parts

- (1) Removal/Installation, (2) Adjustment,  
(3) Inspection/Measurement, (4) Overhaul, (5) Other work

E: Engine, T: Transmission, D: Drive system,  
B: Body and related parts

### (1) Removal/Installation

Set with the parts configuration in the status of being removed from the product.

	LON	DESCRIPTION	FRT
E	1111L3	CYLINDER HEAD ASSEMBLY-REMOVAL/INSTALLATION	0.9

### (2) Adjustment

	LON	DESCRIPTION	FRT
E	1113A1	VALVE CLEARANCE-ADJUSTMENT NOTE: For 1 product	0.3
	1163A0	CONTROL, THROTTLE/GOVERNOR-ADJUSTMENT	0.2
	3113A2	CARBURETOR IDLE-ADJUSTMENT	0.2

### (3) Inspection, Measurement, Cleaning

	LON	DESCRIPTION	FRT
E	1105A0	ENGINE OIL-INSPECTION	0.1
	3120A0	AIR CLEANER-CLEANING INCLUDES: Air cleaner-inspection	0.2
	3130A0	SPARK ARRESTER-CLEANING	0.2
	6140A0	SPARK PLUG-ADJUSTMENT/CLEANING NOTE: For 1 product	0.1

### (4) Overhaul

Work condition: The required Measurements, inspections, adjustments, and cleaning/washing of each part are performed, including the main body removal/installation work and the replacement of defective parts.

	LON	DESCRIPTION	FRT
E	3112A0	CARBURETOR-OVERHAUL INCLUDES: All necessary adjustment	0.6

### (5) Other work

	LON	DESCRIPTION	FRT
E	1101E1	ENGINE OIL-CHANGE INCLUDES: Engine oil-inspection	0.2

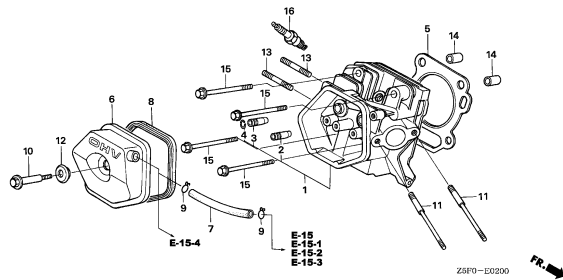
# ENGINE GROUP

**C 5**

**E-2**

**CYLINDER HEAD**

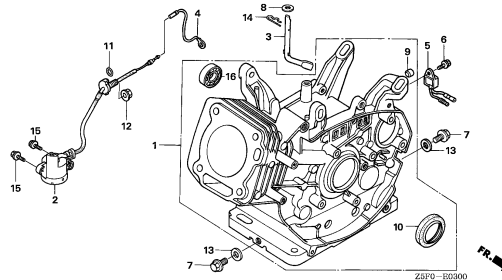
**D 1**



**E-3**

**CYLINDER BARREL**

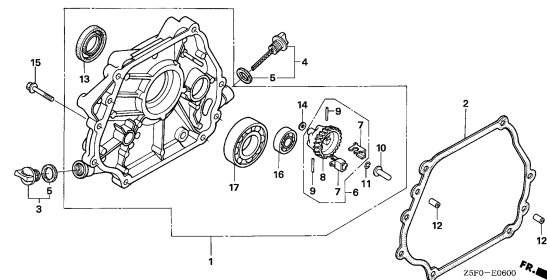
**D 3**



**E-6**

**CRANKCASE COVER(1)**

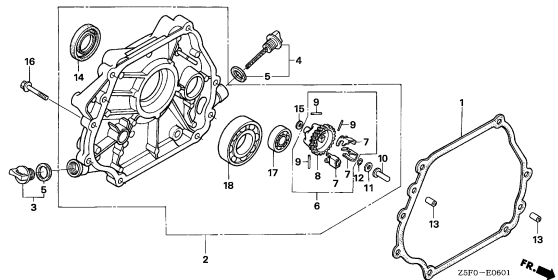
**D 5**



**E-6-1**

**CRANKCASE COVER(2)**

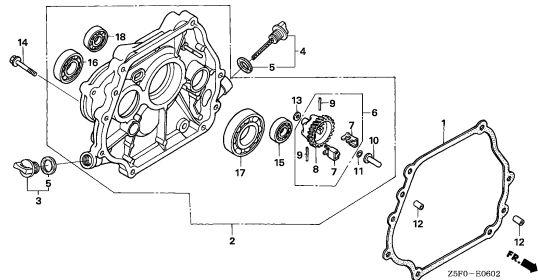
**D 8**



**E-6-2**

**CRANKCASE COVER(3)**

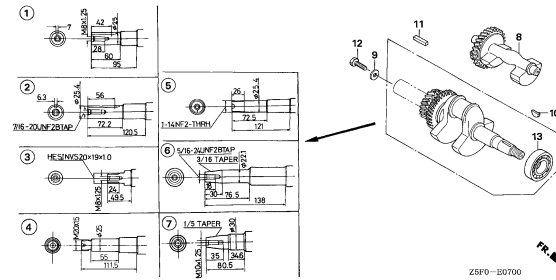
**D 9**



**E-7**

**CRANKSHAFT**

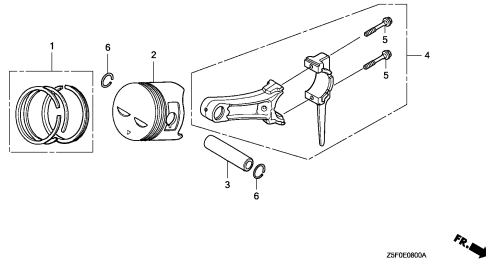
**D10**



**E-8**

**PISTON**

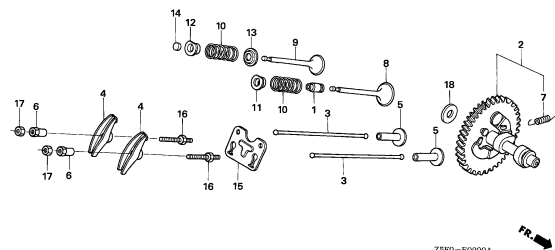
**D12**



**E-9**

**CAMSHAFT**

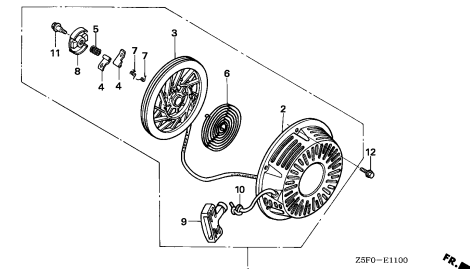
**D14**



**E-11**

**RECOIL STARTER**

**E 1**



**2**



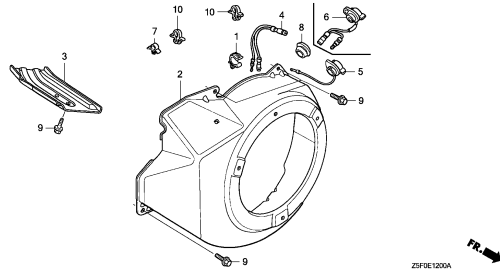
# ENGINE GROUP

C 6

E-12

FAN COVER

E 3

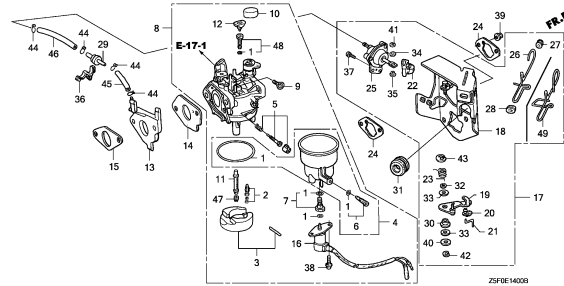


Z5FOE1200A

E-14

CARBURETOR(1)

E 5

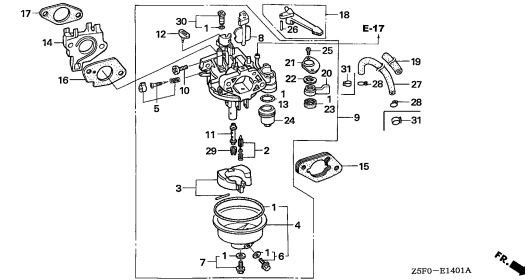


Z5FOE14000

E-14-1

CARBURETOR(2)

E 9

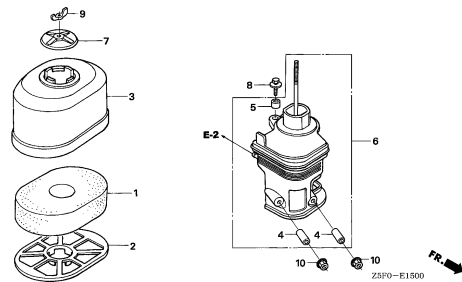


Z5FOE1401A

E-15

AIR CLEANER(1)

E13

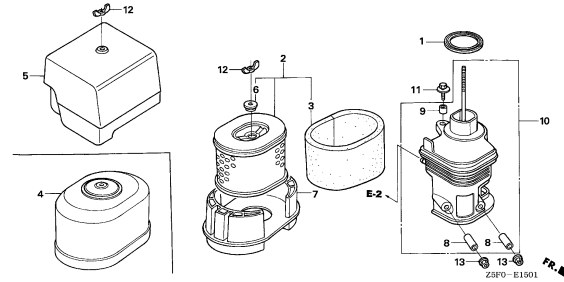


Z5FOE15000

E-15-1

AIR CLEANER(2)

E14

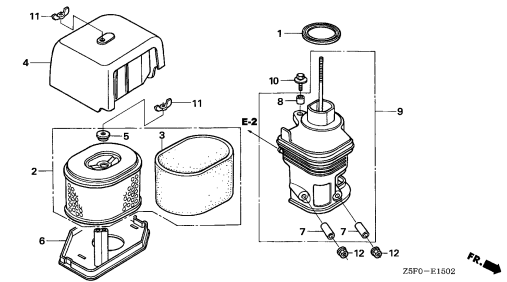


Z5FOE15001

E-15-2

AIR CLEANER(3)

E16

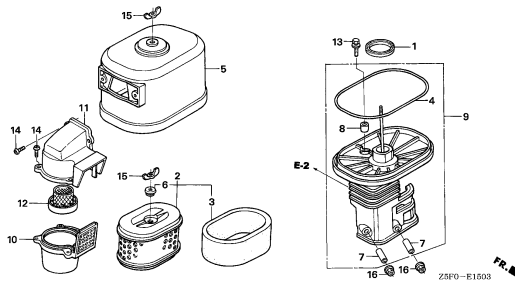


Z5FOE15002

E-15-3

AIR CLEANER(4)

F 1

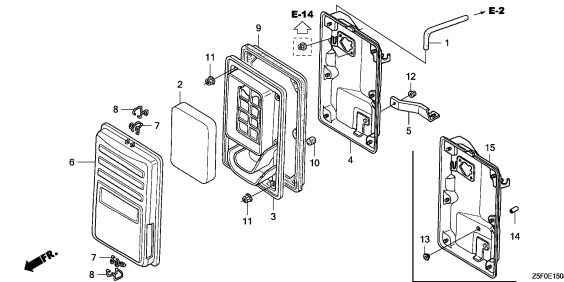


Z5FOE15003

E-15-4

AIR CLEANER(5)

F 2

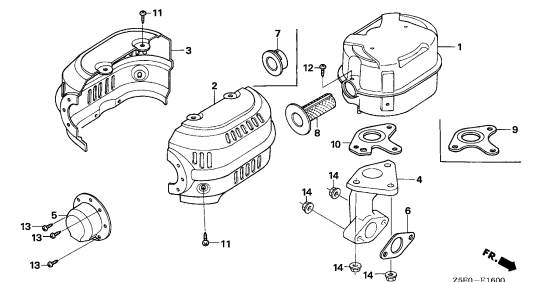


Z5FOE15004

E-16

MUFFLER(1)

F 4



Z5FOE16000

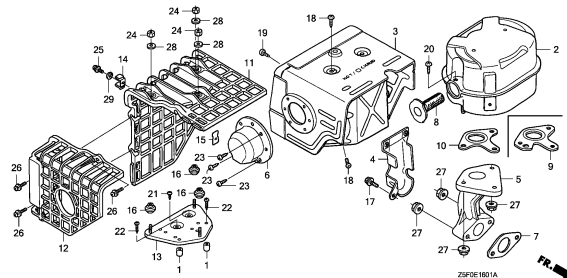
# ENGINE GROUP

C 7

E-16-1

MUFFLER(2)

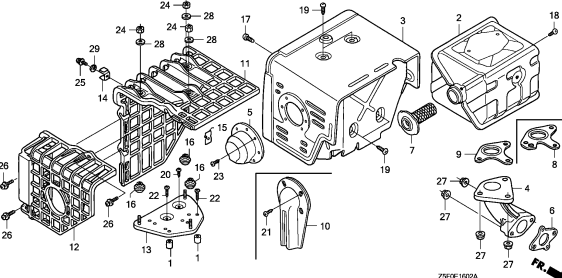
F 5



E-16-2

MUFFLER(3)

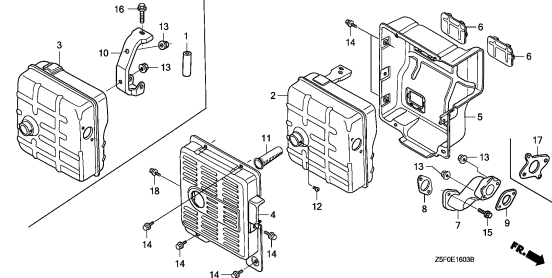
F 7



E-16-3

MUFFLER(4)

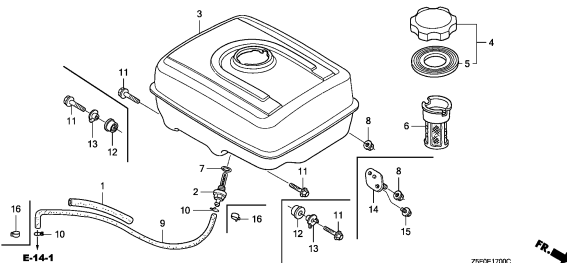
F 9



E-17

FUEL TANK(1)

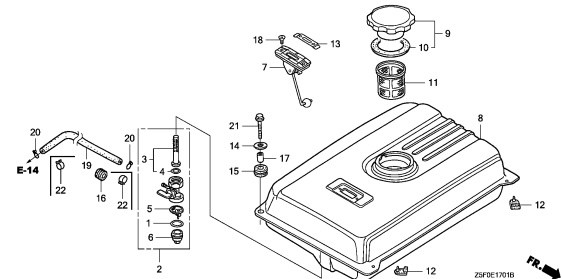
F10



E-17-1

FUEL TANK(2)

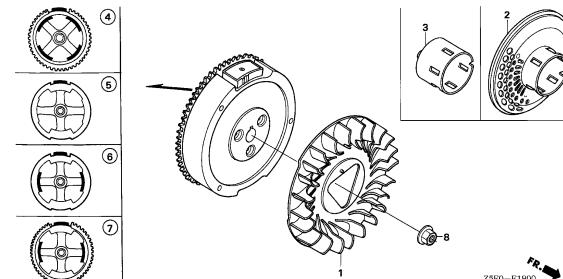
F13



E-19

FLYWHEEL

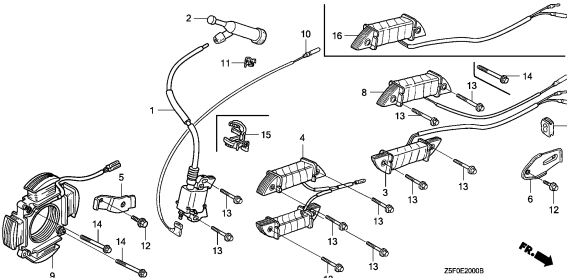
F15



E-20

IGNITION COIL

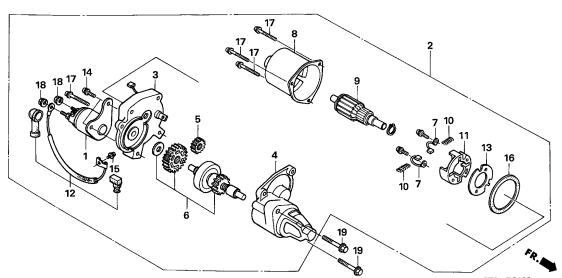
F16



E-21

STARTER MOTOR

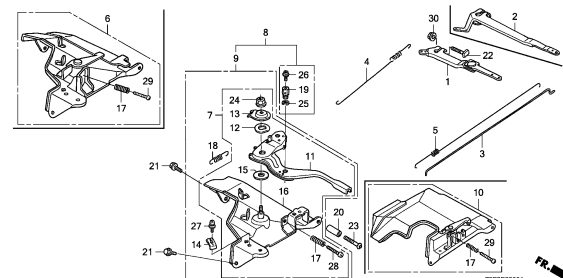
G 2



E-22

CONTROL

G 3



2

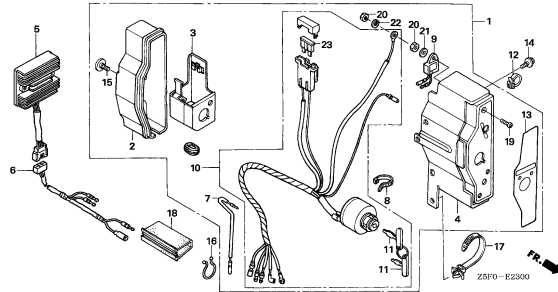
# ENGINE GROUP

C 8

E-23

CONTROL BOX(1)

G 5

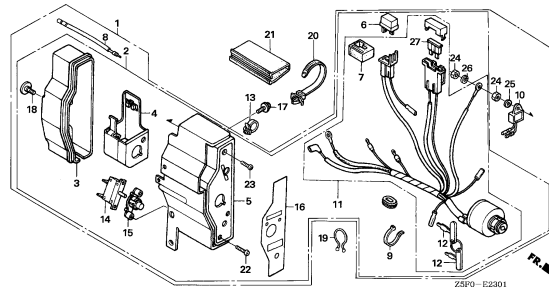


ZSF0-E2300

E-23-1

CONTROL BOX(2)

G 7

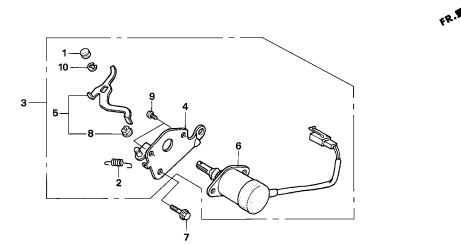


ZSF0-E2301

E-23-20

AUTO THROTTLE

G 9

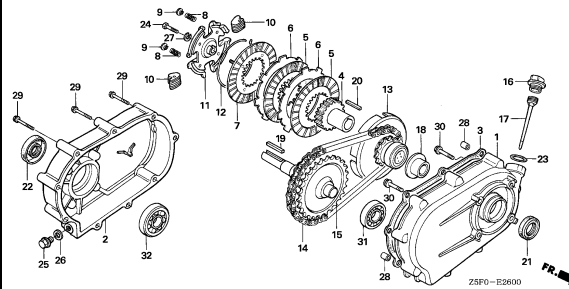


ZSF0-E2320

E-26

REDUCTION(1)

G10

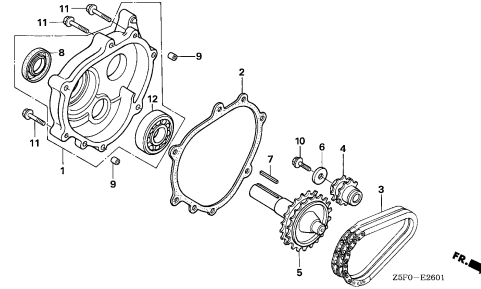


ZSF0-E2600

E-26-1

REDUCTION(2)

G12

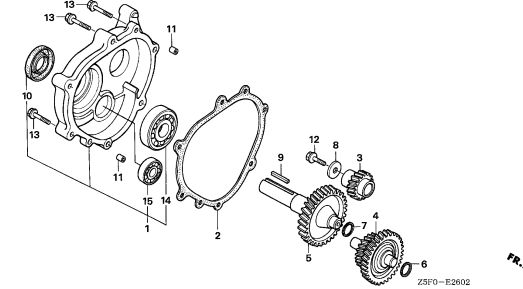


ZSF0-E2601

E-26-2

REDUCTION(3)

G13

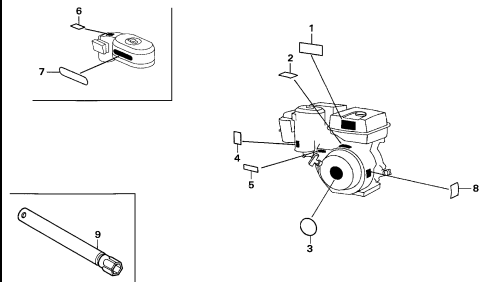


ZSF0-E2602

E-28

LABEL/TOOL

G14

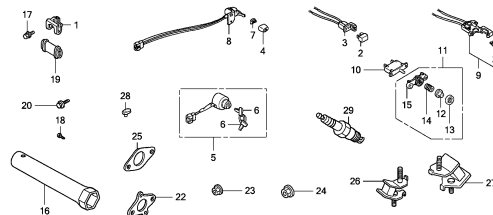


ZSF0-E2800

E-40

OTHER PARTS(1)

G16

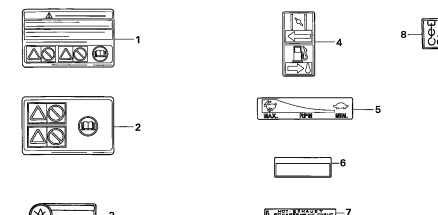


ZSF0E-0008

E-40-1

OTHER PARTS(2)

H 2



ZSF0-E4001A

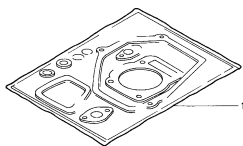
# ENGINE GROUP

C 9

EOP-1

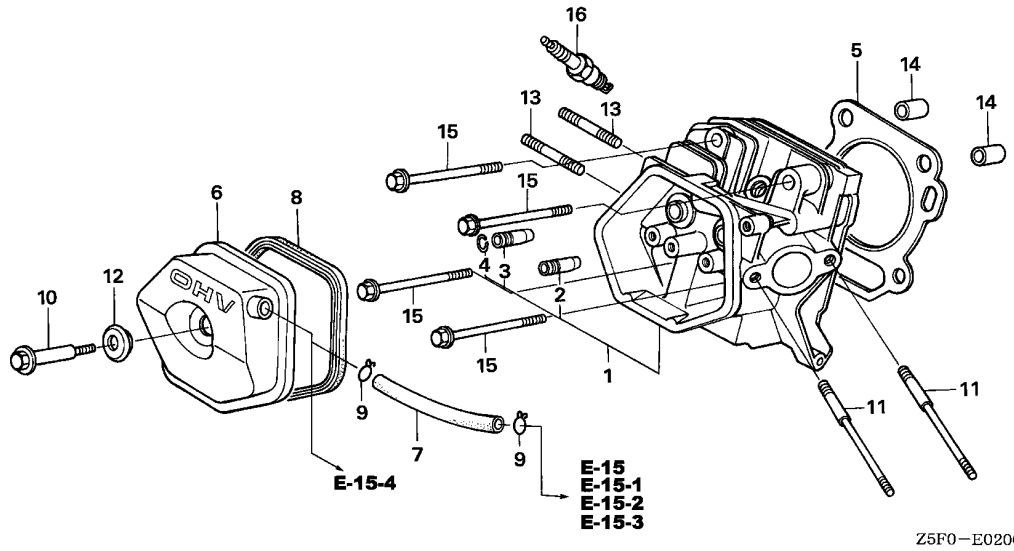
GASKET KIT

H 3



HENG-K0000

2



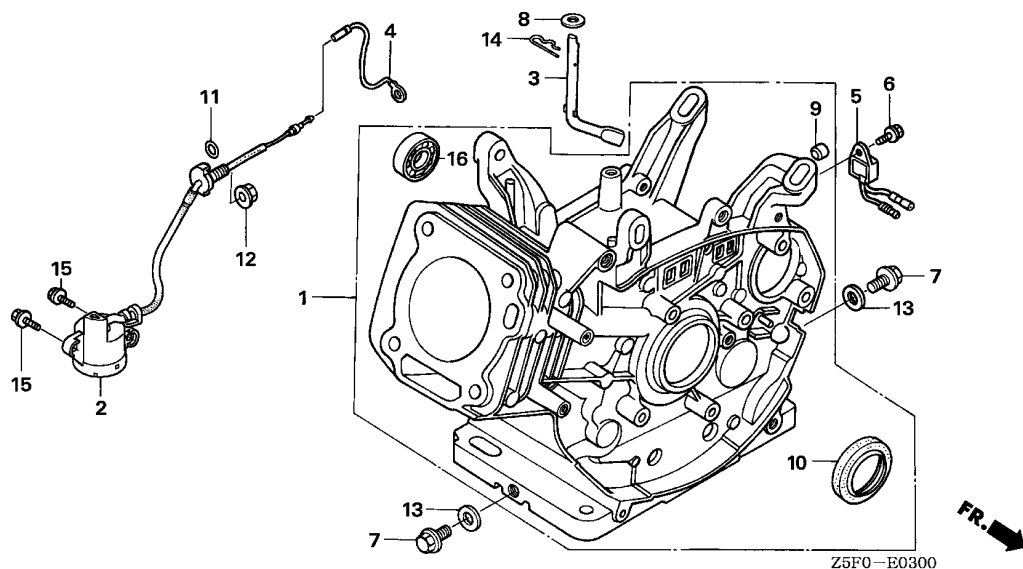
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111N3	HEAD, CYLINDER ..... .INCLUDES: Valve clearance adjustment and reface	0.9
2	1111E9	GUIDE, INTAKE VALVE ..... .INCLUDES: Valve clearance adjustment	0.8
	1111E9E	.Replace intake and exhaust all add .....	0.2
3	1111E8	GUIDE, EXHAUST VALVE ..... .INCLUDES: Valve clearance adjustment	0.8
	1111E8E	.Replace intake and exhaust all add .....	0.2
5	1111N4	GASKET, CYLINDER HEAD .....	0.5
6	1111D5	COVER, CYLINDER HEAD AND/OR PACKING, HEAD COVER .....	0.1
7	1111K5	TUBE, BREATHER .....	0.1
16	6141C1	PLUG, SPARK ..... .INCLUDES: Spark plug check	0.1

2

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240	GX 240		
1	12200-ZH9-405	HEAD COMP., CYLINDER .....	1	1		
2	12204-ZE2-306	GUIDE, IN. VALVE (O.S.) .....	1	1		
3	12205-ZE2-305	GUIDE, EX. VALVE (O.S.) .....	1	1		
4	12216-ZE2-300	CLIP, VALVE GUIDE .....	1	1		
5	12251-ZE2-800	GASKET, CYLINDER HEAD .....	1	1		
6	12310-ZE2-020	COVER COMP., HEAD .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QA2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
	12310-ZE3-791	COVER COMP., HEAD (BREATHER TUBE JOINT)	-	1	-----	QXC9
7	12315-ZE3-840	TUBE, BREATHER .....	1	-	-----	QXC9
	95005-11100-30	TUBE, 11X100(95005-11001-30M)	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QA2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
8	12391-ZE2-020	PACKING, HEAD COVER .....	1	1		
9	17316-611-000	CLIP, BREATHER TUBE .....	2	-	-----	QXC9
10	90014-ZE2-000	BOLT, HEAD COVER .....	1	1		
11	90042-ZE2-000	BOLT, STUD, 8X123 .....	2	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QA2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
	90042-ZE2-700	BOLT, STUD, 8X98 .....	2	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	2		
12	90441-ZE2-010	WASHER COMP., HEAD COVER ....	1	1		

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
13	92900-08032-0E	BOLT, STUD, 8X32 .....	2	-		EDN2,EDS2,EDS6,EDT6,ED2,EN2,HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2 QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9 QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12 VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
	90047-ZE3-791	BOLT, STUD, 8X40 .....	2	-		VMT2
	90018-ZK6-P10	BOLT, STUD, 8X22 .....	2	-		VWS
14	94301-12200	DOWEL PIN, 12X20 .....	2	2		
15	95725-10080-00	BOLT, FLANGE, 10X80 .....	4	-	1167470	EDN2,EDS2,EDS6,EDT6,ED2,EN2,HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2 QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9 QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12 VMT2,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKT2,WKT4
	95701-10080-00	.....	4	-		VWS,WKK2
			4	-	1167471	EDN2,EDS2,EDS6,EDT6,ED2,EN2,HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2 QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9 QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12 VMT2,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKT2,WKT4
			-	4		
16	98079-55846	PLUG, SPARK (BPR5E)(NGK) ...	1	-		EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			(1)	-		HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2 RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4 VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
	98079-55855	PLUG, SPARK (W16EPR-U)(DENSO)	-	1		
			(1)	-		EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			(1)	-		HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2 RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4 VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
	98079-56846	PLUG, SPARK (BPR6E)(NGK) ...	-	1		
			1	-		HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2 RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4 VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
	98079-56855	PLUG, SPARK (W20EPR-U)(DENSO)	1	-		HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2 RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4 VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4



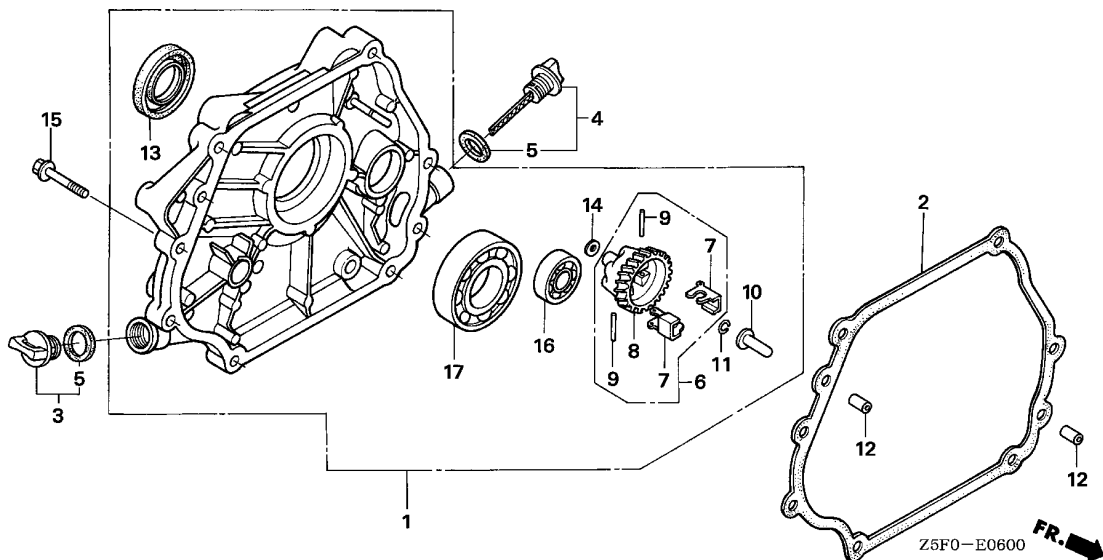


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101A0	BARREL, CYLINDER .....	1.8
2		(11)	
	6151E8	SWITCH, OIL LEVEL .....	0.5
	3	1161B4 SHAFT, GOVERNOR ARM .....	1.1
	5	6151A0 ALERT UNIT, ENGINE OIL .....	0.1
	10	1101E4 OIL SEAL, CRANKSHAFT :FRONT ..	1.8
	16	1101F4 BEARING, BALANCER WEIGHT :FRONT .....	1.9

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	12000-ZE2-Q00	BARREL ASSY., CYLINDER (BALANCER)	1	-	----- QC12	
	12000-ZE2-Q10	BARREL ASSY., CYLINDER (SELF-STARTER)	1	-	----- LHE4	
	12000-ZE2-405	BARREL ASSY., CYLINDER (STD.)	1	-	----- HHQ4, QE, QHB2, QHQ4, RHQ4, SE	
	12000-ZE2-406	BARREL ASSY., CYLINDER (ALERT)	1	-	----- EDN2, EDT6, ED2, EN2, HXQ4, LXQ4, LX2, PMT2, QAG, QTC2, QXB7, QXB9, QXC9, QXQ4, QXU, RXQ4, SMX2, SXQ4, SXU, VDG2, VWS, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4	
	12000-ZE2-407	BARREL ASSY., CYLINDER (SELFSTARTER+ALERT)	1	-	----- EDS2, EDS6, QXE4, SXE4	
	12000-ZE2-408	BARREL ASSY., CYLINDER (BALANCER+ALERT)	1	-	----- HA2, PA2, QAB2, QAG2, QA2, QW24, RA2, RTB2, VA2, VH12, VMT2, VTA2, VWC2	
	12000-ZE2-409	BARREL ASSY., CYLINDER (BALANCER+SELFSTARTER+ALERT)	1	-	----- QAE2, QAR2	
2	15510-ZE2-043	SWITCH ASSY., OIL LEVEL .....	1	-	----- EDS6, HXQ4, QAB2, QW24, RTB2, VA2, VDG2, VWC2, VXQ7, VXU1, VX2	
	15510-ZE2-053	.....	1	-	1174359 ----- EDN2, EDS2, EDT6, ED2, EN2, HA2, LXQ4, LX2, PA2, PMT2, QAE2, QAG, QAG2, QAR2, QA2, QTC2, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RXQ4, SMX2, SXE4, SXQ4, SXU, VH12, VMT2, VTA2, VWS, VXB7, VXB9, VXQ4, WKD6, WKK2, WKT2, WKT4	
			1	-	1174360 ----- EDN2, EDS2, EDT6, ED2, EN2, HA2, LXQ4, LX2, PA2, PMT2, QAE2, QAG, QAG2, QAR2, QA2, QTC2, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RXQ4, SMX2, SXE4, SXQ4, SXU, VH12, VMT2, VTA2, VWS, VXB7, VXB9, VXQ4, WKD6, WKK2, WKT2, WKT4	
3	16541-ZE2-010	SHAFT, GOVERNOR ARM .....	1	1	----- EDN2, VWS	
4	31161-ZE2-000	CORD, EARTH .....	1	-	----- EDS6, HXQ4, QAB2, QW24, RTB2, VA2, VDG2, VWC2, VXQ7, VXU1, VX2	
5	34150-ZH7-003	ALERT UNIT, OIL .....	1	-	1178305 ----- EDN2, EDS2, EDT6, ED2, EN2, HA2, LXQ4, LX2, PA2, PMT2, QAG, QAG2, QA2, QTC2, QXB7, QXB9, QXC9, QXQ4, QXU, RA2, RXQ4, SMX2, SXQ4, SXU, VH12, VMT2, VTA2, VWS, VXB7, VXB9, VXQ4, WKD6, WKK2, WKT2, WKT4	

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
(5)	34150-ZH7-013	ALERT UNIT, OIL .....	1	-	1178306 -----	EDN2,EDS2,EDT6,ED2,EN2,HA2,LXQ4,LX2,PA2,PMT2,QAG,QAG2,QA2,QTC2,QXB7,QXB9,QXC9,QXQ4,QXU,RA2,RXQ4,SMX2,SXQ4,SXU,VH12,VMT2,VTA2,VWS,VXB7,VXB9,VXQ4,WKD6,WKK2,WKT2,WKT4
			-	1		
6	90013-883-000	BOLT, FLANGE, 6X12(CT200) ...	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,HA2,HXQ4,LXQ4,LX2,PA2,PMT2,QAB2,QAG,QAG2,QA2,QTC2,QW24,QXB7,QXB9,QXC9,QXQ4,QXU,RA2,RTB2,RXQ4,SMX2,SXQ4,SXU,VA2,VDG2,VH12,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
			-	1		
7	90131-883-000	BOLT, DRAIN PLUG, 12X15 .....	2	2		
8	90446-KE1-000	WASHER, 8.2X17X0.8 .....	1	1		
9	90801-ZE2-003	PLUG, SEALING (RUBBER 10MM) ..	1	-	-----	1026999 HHQ4,LHE4,QC12,QE,QHB2,QHQ4,RHQ4,SE
10	91201-890-003	OIL SEAL, 30X46X8 .....	1	1		
11	91353-671-004	O-RING, 14MM(NOK) .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,HA2,HXQ4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RTB2,RXQ4,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
			-	1		
12	94050-10000	NUT, FLANGE, 10MM .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,HA2,HXQ4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RTB2,RXQ4,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
			-	1		
13	94109-12000	WASHER, DRAIN PLUG, 12MM .....	2	2		
14	94251-10000	PIN, LOCK, 10MM .....	1	1		
15	95701-06012-00	BOLT, FLANGE, 6X12 .....	2	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,HA2,HXQ4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RTB2,RXQ4,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
			-	2		
16	96100-62020-00	BEARING, RADIAL BALL, 6202 ..	1	-	-----	HA2,PA2,QAB2,QAE2,QAG2,QAR2,QA2,QC12,QW24,RA2,RTB2,VA2,VH12,VMT2,VTA2,VWC2
			-	1		



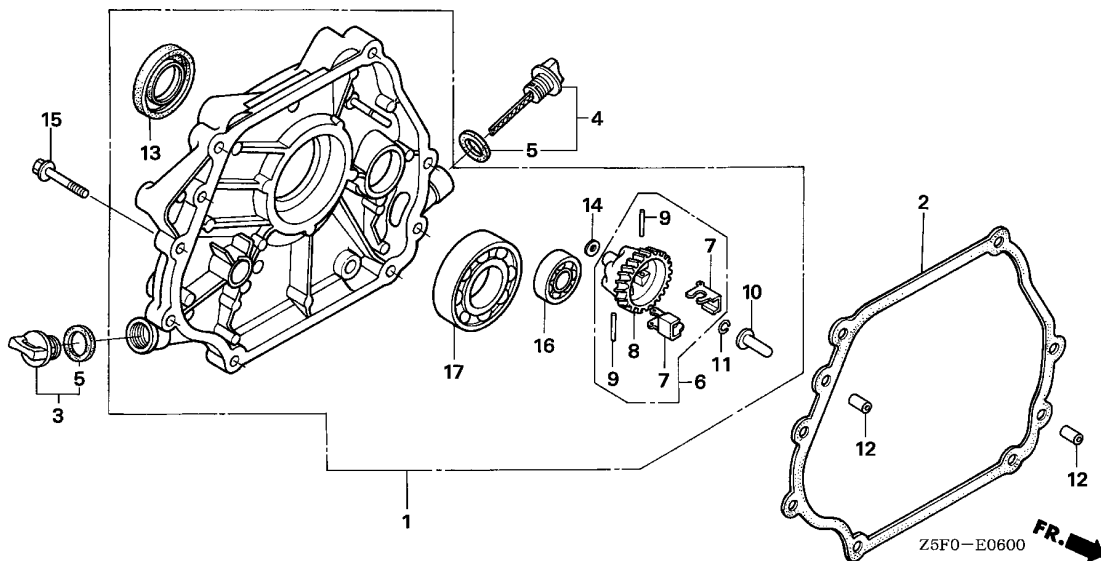


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101F1	COVER, CRANKCASE .....	0.2
2	1101E9	PACKING, CRANKCASE COVER .....	0.2
8		(7,9)	
	1161A7	HOLDER, GOVERNOR WEIGHT .....	0.3
10	1161B6	SLIDER, GOVERNOR .....	0.3
13	1101E5	OIL SEAL, CRANKSHAFT :REAR ...	0.3
16	1101F5	BEARING, BALANCER WEIGHT :REAR	0.4
17	1101A6	BEARING, CRANKSHAFT :REAR ....	0.4

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	11300-ZE2-020	COVER ASSY., CRANKCASE .....	1	-	EDN2,RHQ4,RXQ4,SE,SMX2,SXE4,SXQ4,SXU	
	11300-ZE2-602	.....	1	-	PMT2,QAG,QE,QHB2,QHQ4,QTC2,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,VDG2,VXB7	
	11300-ZE2-632	.....	1	-	VXB9,VXQ4,VXQ7,VXU1,VX2	
	11400-ZE2-030	.....	1	-	EDS2,EDS6,EDT6,ED2,EN2,WKD6,WKK2,WKT2,WKT4	
	11400-ZE2-603	.....	1	-	RA2,RTB2	
			-	1	PA2,QAB2,QAE2,QAG2,QAR2,QA2,QC12,QW24,VA2,VMT2,VTA2,VWC2	
	11300-ZH9-S50	.....	1	-	VWS	
2	11381-ZE2-801	PACKING, CASE COVER .....	1	-	EDN2,EDS2,EDS6,EDT6,ED2,EN2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12	
					QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2	
					RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4	
					VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4	
3	15600-ZG4-003	CAP ASSY., OIL FILLER .....	-	1	EDN2,EDS2,EDS6,EDT6,ED2,EN2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12	
			1	-	QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2	
					RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4	
					VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4	
4	15600-735-003	CAP ASSY., OIL FILLER .....	-	1	EDN2,EDS2,EDS6,EDT6,ED2,EN2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12	
			1	-	QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2	
					RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4	
					VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4	
5	15625-ZE1-003	PACKING, OIL FILLER CAP .....	-	1	EDN2,EDS2,EDS6,EDT6,ED2,EN2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12	
			2	-	QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2	
					RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4	
					VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4	
			-	2		

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
6	16510-ZE2-000	GOVERNOR ASSY. ....	1	-		EDN2,EDS2,EDS6,EDT6,ED2,EN2,PMT2,QAG,QE,QHB2,QHQ4,QTC2,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RHQ4,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VDG2,VWS,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
	16510-ZE2-811	.....	1	-		PA2,QAB2,QAE2,QAG2,QAR2,QA2,QC12,QW24,RA2,RTB2,VA2,VMT2,VTA2,VWC2
			-	1		
7	16511-ZE2-000	WEIGHT, GOVERNOR .....	2	-		EDN2,EDS2,EDS6,EDT6,ED2,EN2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
			-	2		
8	16512-ZE2-000	HOLDER, GOVERNOR WEIGHT .....	1	-		EDN2,EDS2,EDS6,EDT6,ED2,EN2,PMT2,QAG,QE,QHB2,QHQ4,QTC2,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RHQ4,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VDG2,VWS,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
	16512-ZE2-811	.....	1	-		PA2,QAB2,QAE2,QAG2,QAR2,QA2,QC12,QW24,RA2,RTB2,VA2,VMT2,VTA2,VWC2
			-	1		
9	16513-ZE2-000	PIN, GOVERNOR WEIGHT .....	2	-		EDN2,EDS2,EDS6,EDT6,ED2,EN2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
			-	2		
10	16531-Z0A-000	SLIDER, GOVERNOR .....	1	-		EDN2,EDS2,EDS6,EDT6,ED2,EN2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
			-	1		
11	90602-ZE1-000	CLIP, GOVERNOR HOLDER .....	1	-		EDN2,EDS2,EDS6,EDT6,ED2,EN2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
	90602-896-000	.....	(1)	-		PA2,QAB2,QAE2,QAG2,QAR2,QA2,QC12,QW24,RA2,RTB2,VA2,VDG2,VMT2,VTA2,VWC2
			-	(1)		
12	90701-HC4-000	DOWEL PIN, 8X12 .....	2	-		EDN2,EDS2,EDS6,EDT6,ED2,EN2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
			-	2		
13	91201-889-003	OIL SEAL, 30X45X8 .....	1	-		EDS2,EDS6,EDT6,ED2,EN2,WKD6,WKK2,WKT2,WKT4
	91201-890-003	OIL SEAL, 30X46X8 .....	1	-		EDN2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2
			-	1		
14	94101-06800	WASHER, PLAIN, 6MM .....	1	-		EDN2,EDS2,EDS6,EDT6,ED2,EN2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
			-	1		
15	95701-08035-00	BOLT, FLANGE, 8X35 .....	7	-		EDN2,EDS2,EDS6,EDT6,ED2,EN2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
			-	7		
16	96100-62020-00	BEARING, RADIAL BALL, 6202 ..	1	-		PA2,QAB2,QAE2,QAG2,QAR2,QA2,QC12,QW24,RA2,RTB2,VA2,VMT2,VTA2,VWC2
			-	1		





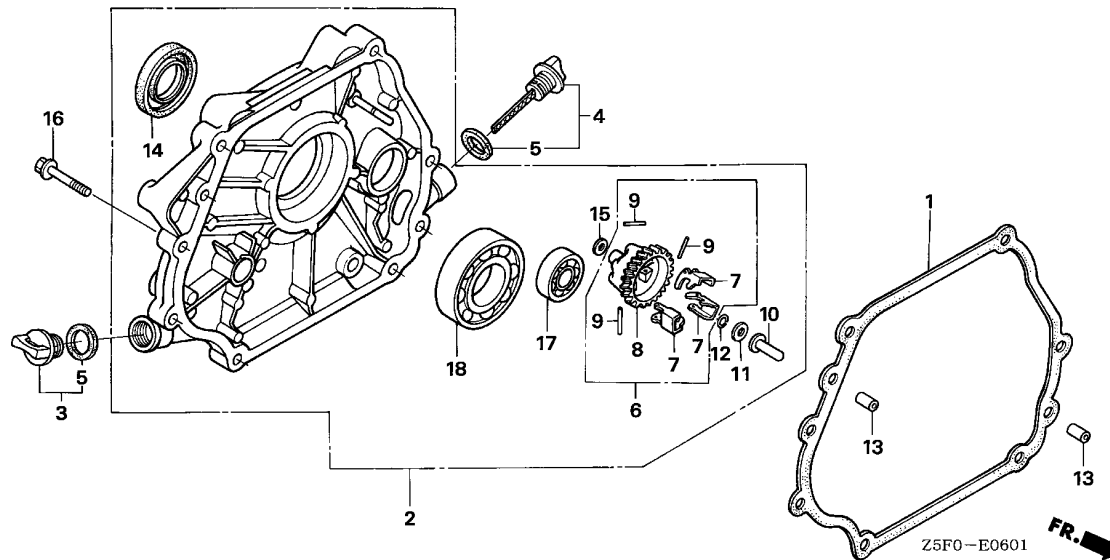
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Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
17	96100-62060-00	BEARING, RADIAL BALL, 6206 ..	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12, QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2, RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4, VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
			-	1		

E-6-1

CRANKCASE COVER(2)

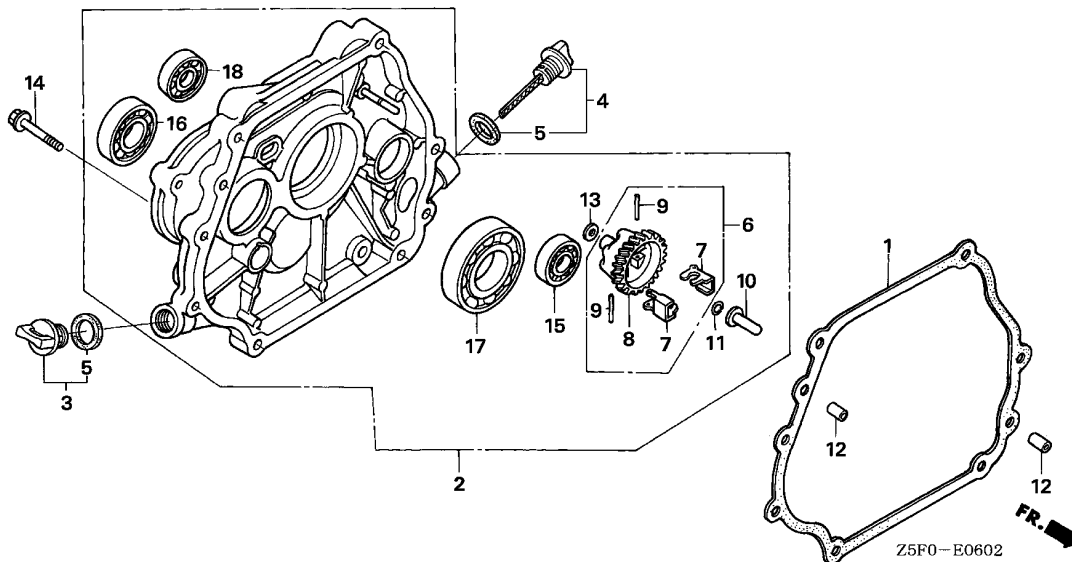
D 8



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101E9	PACKING, CRANKCASE COVER .....	0.2
2	1101F1	COVER, CRANKCASE .....	0.2
8		(7,9)	
	1161A7	HOLDER, GOVERNOR WEIGHT .....	0.3
10	1161B6	SLIDER, GOVERNOR .....	0.3
14	1101E5	OIL SEAL, CRANKSHAFT :REAR ...	0.3
17	1101F5	BEARING, BALANCER WEIGHT :REAR	0.4
18	1101A6	BEARING, CRANKSHAFT :REAR ....	0.4

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	11381-ZE2-801	PACKING, CASE COVER .....	1	-	-----	VH12
2	11400-ZE2-671	COVER ASSY., CRANKCASE .....	1	-	-----	VH12
3	15600-ZG4-003	CAP ASSY., OIL FILLER .....	1	-	-----	VH12
4	15600-735-003	CAP ASSY., OIL FILLER .....	1	-	-----	VH12
5	15625-ZE1-003	PACKING, OIL FILLER CAP .....	2	-	-----	VH12
6	16510-ZE3-000	GOVERNOR ASSY. ....	1	-	-----	VH12
7	16511-ZE8-000	WEIGHT, GOVERNOR .....	3	-	-----	VH12
8	16512-ZE3-000	HOLDER, GOVERNOR WEIGHT .....	1	-	-----	VH12
9	16513-ZE2-000	PIN, GOVERNOR WEIGHT .....	3	-	-----	VH12
10	16531-Z0A-000	SLIDER, GOVERNOR .....	1	-	-----	VH12
11	90473-147-000	WASHER, 6X16 .....	1	-	-----	VH12
12	90602-ZE1-000	CLIP, GOVERNOR HOLDER .....	1	-	-----	VH12
	90602-896-000	.....	(1)	-	-----	VH12
13	90701-HC4-000	DOWEL PIN, 8X12 .....	2	-	-----	VH12
14	91201-890-003	OIL SEAL, 30X46X8 .....	1	-	-----	VH12
15	94101-06800	WASHER, PLAIN, 6MM .....	1	-	-----	VH12
16	95701-08035-00	BOLT, FLANGE, 8X35 .....	7	-	-----	VH12
17	96100-62020-00	BEARING, RADIAL BALL, 6202 ..	1	-	-----	VH12
18	96100-62060-00	BEARING, RADIAL BALL, 6206 ..	1	-	-----	VH12

2



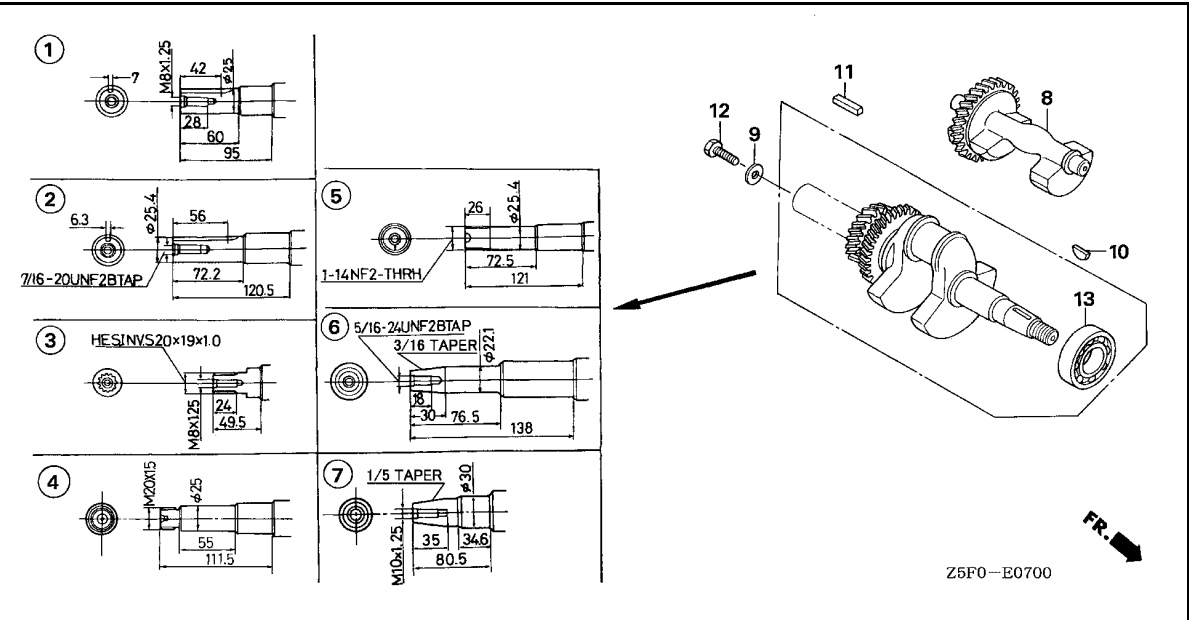
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101E9	PACKING, CRANKCASE COVER .....	0.2
2	1101G0	COVER, CRANKCASE(A) .....	0.3
8		(7,9)	
	1161A7	HOLDER, GOVERNOR WEIGHT .....	0.3
10	1161B6	SLIDER, GOVERNOR .....	0.3
15	1101A3	BEARING, BALANCER WEIGHT .....	0.4
16	2141A7	BEARING, POWER TAKE OFF SHAFT :FRONT .....	0.4
17	1101A6	BEARING, CRANKSHAFT :REAR .....	0.4
18	2101U3	BEARING, COUNTERSHAFT :FRONT .....	0.4

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	11381-ZE2-801	PACKING, CASE COVER .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2
2	11300-ZE2-612	COVER ASSY., CRANKCASE .....	1	-	-----	LHE4,LXQ4,LX2
	11300-ZE2-622	.....	1	-	-----	HHQ4,HXQ4
	11400-ZE2-623	.....	1	-	-----	HA2
3	15600-ZG4-003	CAP ASSY., OIL FILLER .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2
4	15600-735-003	CAP ASSY., OIL FILLER .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2
5	15625-ZE1-003	PACKING, OIL FILLER CAP .....	2	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2
6	16510-ZE2-000	GOVERNOR ASSY. ....	1	-	-----	HHQ4,HXQ4,LHE4,LXQ4,LX2
	16510-ZE2-811	.....	1	-	-----	HA2
7	16511-ZE2-000	WEIGHT, GOVERNOR .....	2	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2
8	16512-ZE2-000	HOLDER, GOVERNOR WEIGHT .....	1	-	-----	HHQ4,HXQ4,LHE4,LXQ4,LX2
	16512-ZE2-811	.....	1	-	-----	HA2
9	16513-ZE2-000	PIN, GOVERNOR WEIGHT .....	2	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2
10	16531-Z0A-000	SLIDER, GOVERNOR .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2
11	90602-ZE1-000	CLIP, GOVERNOR HOLDER .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2
	90602-896-000	.....	(1)	-	-----	HA2
12	90701-HC4-000	DOWEL PIN, 8X12 .....	2	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2
13	94101-06800	WASHER, PLAIN, 6MM .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2
14	95701-08035-00	BOLT, FLANGE, 8X35 .....	7	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2
15	96100-62020-00	BEARING, RADIAL BALL, 6202 ..	1	-	-----	HA2
16	96100-62040-00	BEARING, RADIAL BALL, 6204 ..	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2
17	96100-62060-00	BEARING, RADIAL BALL, 6206 ..	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2
18	96100-63020-00	BEARING, RADIAL BALL, 6302 ..	1	-	-----	HA2,HHQ4,HXQ4

E-7

CRANKSHAFT

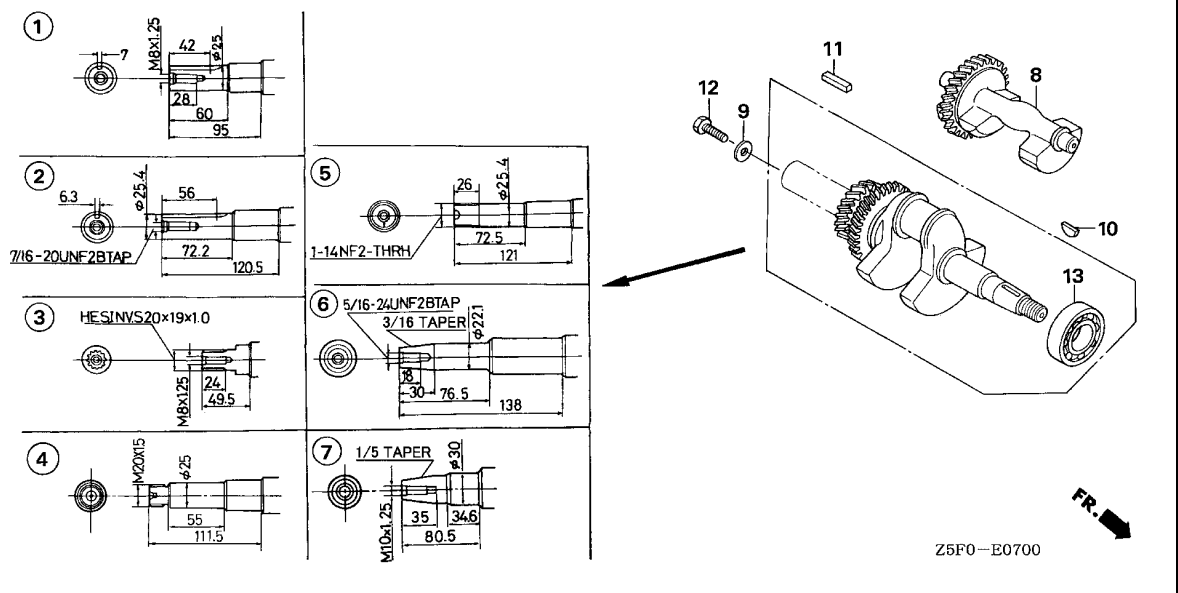
D10



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2,3,4,5,6,7) CRANKSHAFT	1.1
8		WEIGHT, BALANCER	0.3
13		BEARING, CRANKSHAFT :FRONT	1.3

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	13310-ZE2-010	CRANKSHAFT COMP. ....	1	-	1013858	RHQ4,RXQ4,SE,SMX2,SXE4,SXQ4,SXU
	13320-ZE2-010	.....	1	-	1006559	RA2,RTB2
	13310-ZE2-020	.....	1	-	1013859	----- RHQ4,RXQ4,SE,SMX2,SXE4,SXQ4,SXU
	13320-ZE2-020	.....	1	-	1006560	----- RA2,RTB2
2	13310-ZE2-601	CRANKSHAFT COMP. ....	1	-	1005832	QAG,QE,QHB2,QHQ4,QTC2,QXC9,QXE4,QXQ4,QXU
	13310-ZK2-600	.....	1	-	1007487	QXB7
	13320-ZE2-601	.....	1	-	1005531	QAB2,QAE2,QAG2,QAR2,QA2,QC12
	13310-ZE2-602	.....	1	-	1005833	----- QAG,QE,QHB2,QHQ4,QTC2,QXC9,QXE4,QXQ4,QXU
	13310-ZK2-601	.....	1	-	-----	QXB9
		.....	1	-	1007488	----- QXB7
	13320-ZE2-602	.....	1	-	-----	QW24
		.....	1	-	1005532	----- QAB2,QAE2,QAG2,QAR2,QA2,QC12
3	13310-ZE2-611	CRANKSHAFT COMP. ....	1	-	1003214	HHQ4,HXQ4,LHE4,LXQ4,LX2
	13310-ZE2-612	.....	1	-	1003215	----- HHQ4,HXQ4,LHE4,LXQ4,LX2
	13320-ZE2-612	.....	1	-	-----	HA2
4	13310-ZE2-631	CRANKSHAFT COMP. ....	1	-	1015292	WKD6,WKT2,WKT4
	13310-ZE2-632	.....	1	-	-----	WKK2
		.....	1	-	1015293	----- WKD6,WKT2,WKT4
5	13310-ZE2-651	CRANKSHAFT COMP. ....	1	-	1006124	PMT2
	13320-ZE2-651	.....	1	-	1001116	PA2
	13310-ZE2-652	.....	1	-	1006125	----- PMT2
	13320-ZE2-652	.....	1	-	1001117	----- PA2
6	13310-ZE2-671	CRANKSHAFT COMP. ....	1	-	1007074	VDG2,VXQ4,VXU1,VX2
	13310-ZK2-670	.....	1	-	1013658	VXB7,VXQ7
	13320-ZE2-671	.....	1	-	1007074	VA2,VH12,VTA2,VWC2
	13310-ZE2-672	.....	1	-	-----	VWS
		.....	1	-	1007075	----- VDG2,VXQ4,VXU1,VX2

2

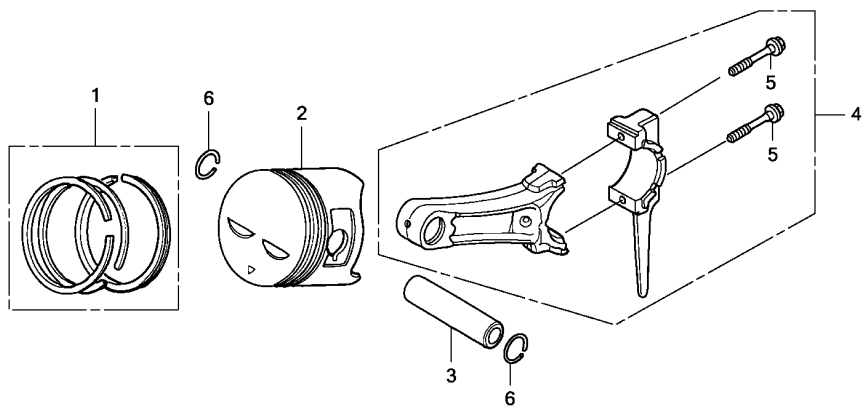


Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code	
			GX 240	GX 240			
(6)	13310-ZK2-671	CRANKSHAFT COMP. ....	1	-	-----	VXB9	
	13320-ZE2-672	.....	1	-	1013659	-----	VXB7,VXQ7
			1	-	1007075	-----	VMT2
			-	1			VA2,VH12,VTA2,VWC2
7	13310-ZE2-701	CRANKSHAFT COMP. ....	1	-	1028751	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2
	13310-ZE2-702	.....	1	-	1028752	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2
8	13351-ZE2-010	WEIGHT, BALANCER .....	1	-		-----	HA2,PA2,QAB2,QAE2,QAG2,QAR2,QA2,QC12,QW24,RA2,RTB2,VA2,VH12,VMT2,VTA2,VWC2
			-	1			
9	90534-706-010	WASHER, LOCK, 8MM .....	1	-		-----	SMX2
10	90741-ZE2-000	KEY, SPECIAL WOODRUFF, 25X18	1	1			
11	90741-805-000	KEY, 7X7X33 .....	1	-		-----	SE,SMX2,SXE4,SXQ4,SXU
	90741-889-810	KEY, 7X7X33 (YELLOW) .....	(1)	-		-----	SE,SMX2,SXE4,SXQ4,SXU
	90745-ZE2-600	KEY, 6.3X6.3X43 .....	1	-		-----	QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU
12	92101-08025-0A	BOLT, HEX., 8X25 .....	1	-		-----	SMX2
13	96100-62060-00	BEARING, RADIAL BALL, 6206 ..	1	1			

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PISTON

D12



Z5F0E0800A

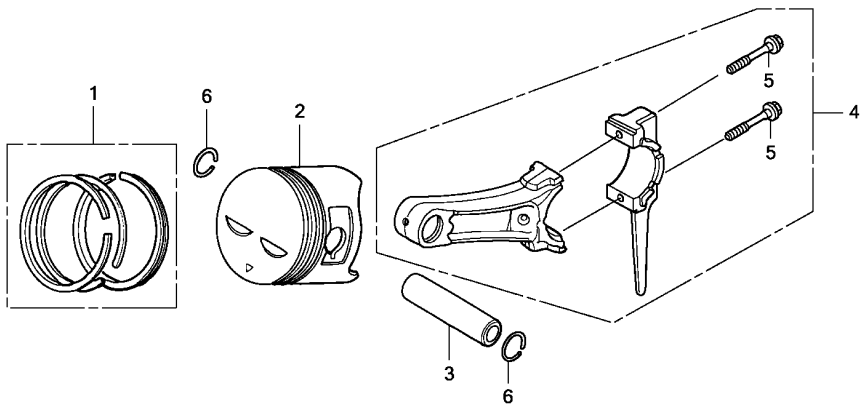


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1111R1	(1,3,4) PISTON AND/OR RING SET AND/OR BEARING AND/OR ROD ..... INCLUDES: Inspection/ Measurement/Cleaning	1.2

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	13010-ZE2-921	RING SET, PISTON (STD.) (TEIKOKU)	1	-	----- 1194595	
	13010-ZE2-922	RING SET, PISTON (STD.) (NIPPON)	1	-	----- 1194595	
	13011-ZE2-921	RING SET, PISTON (0.25) (TEIKOKU)	(1)	-	----- 1194595	
	13011-ZE2-922	RING SET, PISTON (0.25) (NIPPON)	(1)	-	----- 1194595	
	13012-ZE2-921	RING SET, PISTON (0.50) (TEIKOKU)	(1)	-	----- 1194595	
	13012-ZE2-922	RING SET, PISTON (0.50) (NIPPON)	(1)	-	----- 1194595	
	13013-ZE2-921	RING SET, PISTON (0.75) (TEIKOKU)	(1)	-	----- 1194595	
	13013-ZE2-922	RING SET, PISTON (0.75) (NIPPON)	(1)	-	----- 1194595	
	13010-Z5F-004	RING SET, PISTON (STD.) (TEIKOKU)	1	-	1194596	
			-	1		
	13011-Z5F-004	RING SET, PISTON (0.25) (TEIKOKU)	(1)	-	1194596	
			-	(1)		
	13012-Z5F-004	RING SET, PISTON (0.50) (TEIKOKU)	(1)	-	1194596	
			-	(1)		
	13013-Z5F-004	RING SET, PISTON (0.75) (TEIKOKU)	(1)	-	1194596	
			-	(1)		
2	13101-ZE2-W00	PISTON (STD.) .....	1	-	----- 1194595	

2

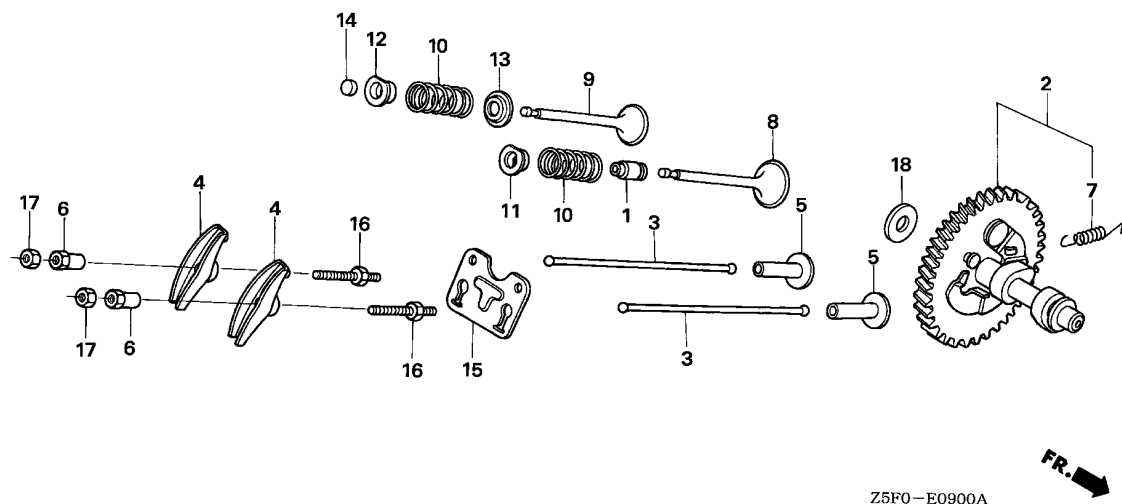




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Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
(2)	13102-ZE2-W00	PISTON (0.25)	(1)	-	1194595	
	13103-ZE2-W00	PISTON (0.50)	(1)	-	1194595	
	13104-ZE2-W00	PISTON (0.75)	(1)	-	1194595	
	13101-ZE2-W01	PISTON (STD.)	1	-	1194596	
	13102-ZE2-W01	PISTON (0.25)	(1)	-	1194596	
	13103-ZE2-W01	PISTON (0.50)	(1)	-	1194596	
	13104-ZE2-W01	PISTON (0.75)	(1)	-	1194596	
3	13111-ZE2-000	PIN, PISTON	1	1		
4	13200-ZE2-010	ROD ASSY., CONNECTING (STD.)	1	1		
	13200-ZE2-305	ROD ASSY., CONNECTING (0.25 UNDER SIZE)	(1)	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VMT2,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
5	90001-ZE8-000	BOLT, CONNECTING ROD	2	(1)		
6	90551-ZE1-000	CLIP, PISTON PIN, 18MM	2	2		

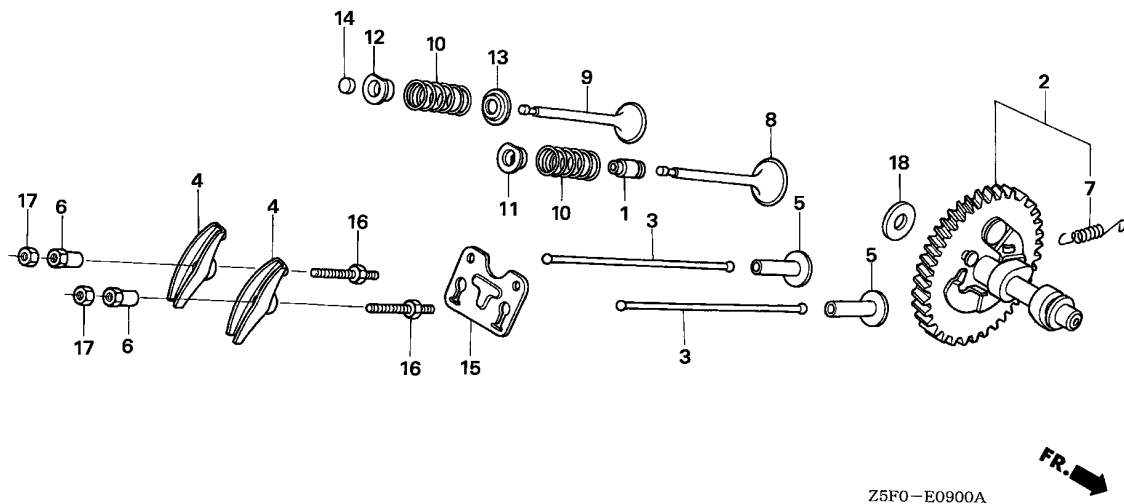


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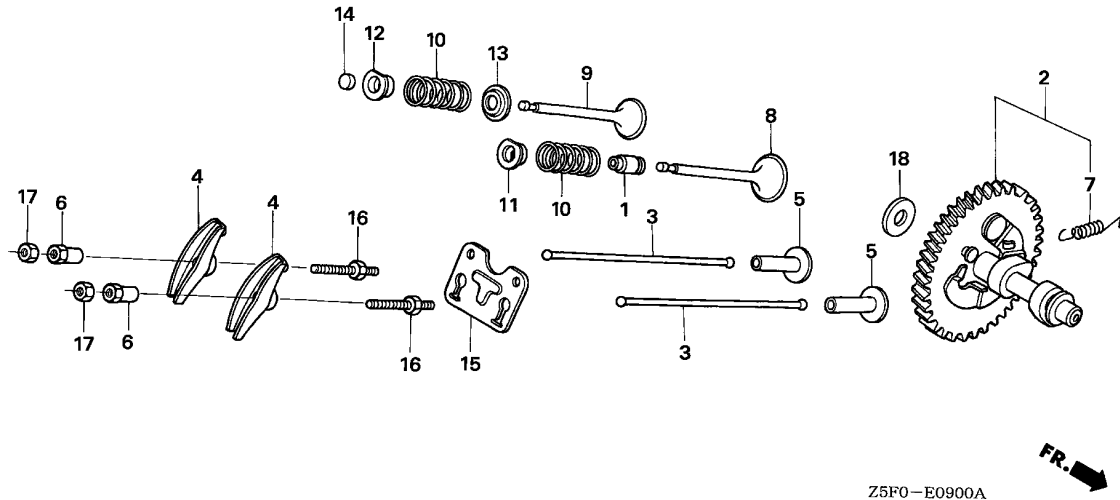
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111K2	SEAL, INTAKE VALVE STEM ..... .INCLUDES: Valve clearance adjustment	0.6
2	1111C2	CAMSHAFT .....	0.4
3	1111L6	ROD, PUSH :INTAKE .....	0.2
	1111L6A	.Replace exhaust push rod add	0.1
	1111L7	ROD, PUSH :EXHAUST .....	0.2
	1111L7A	.Replace intake push rod add	0.1
4	1111A2	ARM, ROCKER :INTAKE .....	0.2
	1111A2A	.Replace exhaust rocker arm add	0.1
	1111A1	ARM, ROCKER :EXHAUST .....	0.2
	1111A1A	.Replace intake rocker arm add	0.1
+ 5	1111L9	LIFTER, VALVE :INTAKE .....	0.4

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	12209-ZE8-003	SEAL, VALVE STEM .....	1	1		
2	14100-ZE2-W01	CAMSHAFT ASSY. ....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QHB2,QHQ4,QTC2,QW24,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VMT2,VTA2,VWC2,VWS,VXQ4,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
	14100-ZH9-010	.....	-	1	-----	QE,SE
	14100-ZK2-870	.....	1	-	-----	QXB7,VXB7,VXQ7
	14100-ZK2-880	.....	1	-	-----	QXB9,VXB9
3	14410-ZE2-013	ROD, PUSH .....	2	2		
4	14431-ZE2-010	ARM, VALVE ROCKER .....	2	2		
5	14441-ZE2-000	LIFTER, VALVE .....	2	2		
6	14451-ZE1-013	PIVOT, ROCKER ARM .....	2	2		
7	14568-ZE1-000	SPRING, WEIGHT RETURN .....	1	1		
8	14711-ZE2-000	VALVE, IN. ....	1	1		
9	14721-ZE2-000	VALVE, EX. ....	1	1		
10	14751-ZE2-003	SPRING, VALVE .....	2	2		
11	14771-ZE2-000	RETAINER, IN. VALVE SPRING ..	1	1		
12	14773-ZE2-000	RETAINER, EX. VALVE SPRING ..	1	1		
13	14775-ZE2-010	SEAT, VALVE SPRING .....	1	1		
14	14781-ZE2-000	ROTATOR, VALVE .....	1	1		
15	14791-ZE2-010	PLATE, PUSH ROD GUIDE .....	1	1		
16	90012-ZE0-010	BOLT, PIVOT, 8MM .....	2	2		
17	90206-ZE1-000	NUT, PIVOT ADJUSTING .....	2	2		
18	90413-ZK6-880	WASHER, THRUST, 16.1MM .....	1	-	-----	QXB9,VXB9



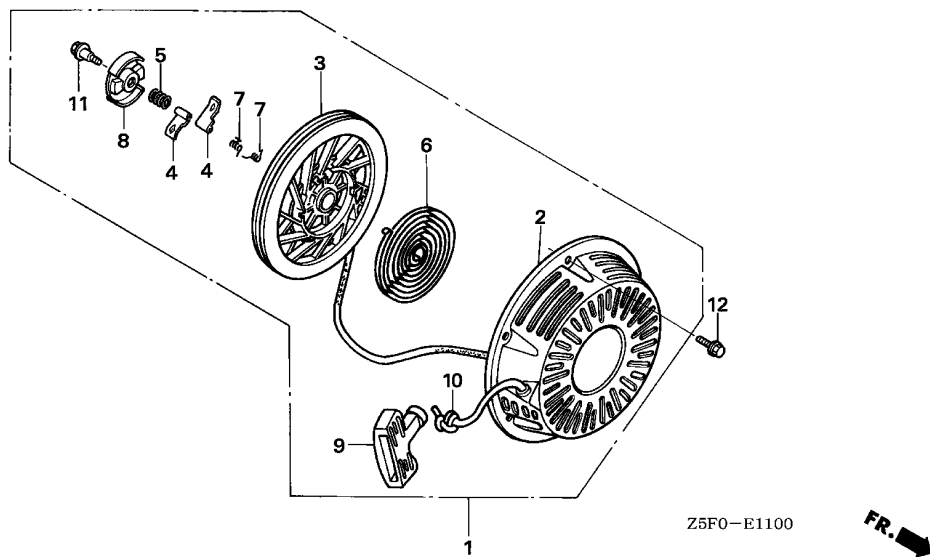


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 5		.INCLUDES: Valve clearance adjustment .NOTE: Same time for two units	
1111M0		LIFTER, VALVE :EXHAUST ..... .INCLUDES: Valve clearance adjustment .NOTE: Same time for two units	0.4
8 1111L1		VALVE, INTAKE ..... .INCLUDES: Valve clearance adjustment and reface	0.7
1111L1E		.Replace intake and exhaust all add .....	0.1
9 1111L0		VALVE, EXHAUST ..... .INCLUDES: Valve clearance adjustment and reface	0.7
1111L0E		.Replace intake and exhaust all add .....	0.1
10 1111P3		SPRING, VALVE :INTAKE ..... .INCLUDES: Valve clearance adjustment	0.6
1111P3A		.Replace intake and exhaust all add .....	0.1
1111P4		SPRING, VALVE :EXHAUST ..... .INCLUDES: Valve clearance adjustment	0.6
+			



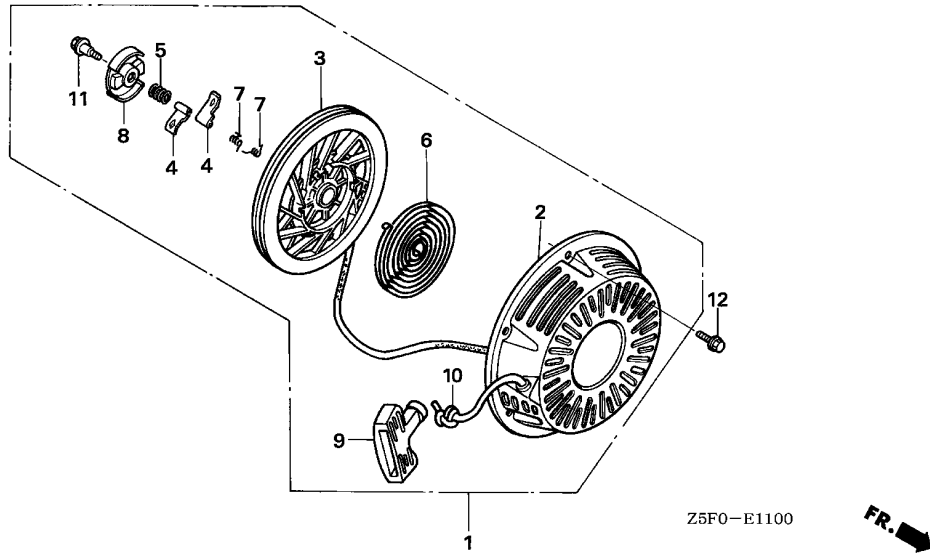
Z5F0-E0900A

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+10	1111P4A	.Replace intake and exhaust all add .....	0.1
14	1111J7	ROTATOR, VALVE .....	0.2
		.INCLUDES: Valve clearance adjustment	



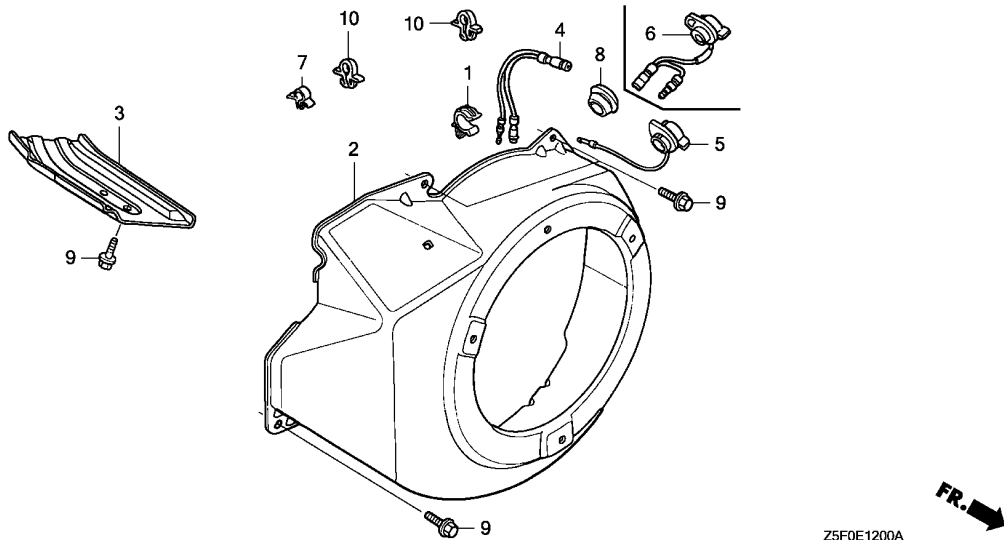
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1121B9	STARTER, RECOIL .....	0.1
3	1121B1	REEL, RECOIL STARTER .....	0.3
4		(7)	
	1121B0	RATCHET, STARTER AND/OR SPRING, RATCHET .....	0.2
6	1121B7	SPRING, RECOIL STARTER RETURN .....	0.3
8		(5)	
	1121B2	RETAINER, SPRING .....	0.2
10	1121B3	ROPE, RECOIL STARTER .....	0.3

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	28400-ZE2-W01ZB	STARTER ASSY., RECOIL	1	-		EDN2,EDS2,EDS6,EDT6,ED2,EN2,HA2,LX2,PA2,PMT2,QAE2,QAG,QAR2,QA2,QTC2,QW24,QXC9,RA2,SMX2,SXU,VA2,VTA2,VWC2,VXB7,VXB9,VXQ4,VX2,WKK2,WKT2
	28400-ZE2-W01ZG	*NH105*...MAT BLACK (#15-#20)	1	-		VMT2,VWC2,VWS,VXB7,VXB9
	28400-ZE2-W01ZJ	*T68*...TSURUMI BLUE	1	-		ED2
	28400-ZE2-W01ZK	*Y131*...LIGHTNING YELLOW	1	-		ED2
	28400-ZE2-W01ZM	*T80*...BAKELITE ORANGE	1	-		ED2
	28400-ZE2-W01ZN	*R280*...POWER RED	1	-		ED2,HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
2	28410-ZE2-W01ZB	CASE COMP., RECOIL STARTER	1	-		EDN2,EDS2,EDS6,EDT6,ED2,EN2,HA2,LX2,PA2,PMT2,QAE2,QAG,QAR2,QA2,QTC2,QW24,QXC9,RA2,SMX2,SXU,VA2,VTA2,VWC2,VXB7,VXB9,VXQ4,VX2,WKK2,WKT2
	28410-ZE2-W01ZG	*NH105*...MAT BLACK (#15-#20)	1	-		VMT2,VWC2,VWS,VXB7,VXB9
	28410-ZE2-W01ZJ	*T68*...TSURUMI BLUE	1	-		ED2
	28410-ZE2-W01ZK	*Y131*...LIGHTNING YELLOW	1	-		ED2
	28410-ZE2-W01ZM	*T80*...BAKELITE ORANGE	1	-		ED2
	28410-ZE2-W01ZN	*R280*...POWER RED	1	-		ED2,HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
3	28421-ZE2-W01	PULLEY, RECOIL STARTER .....	1	1		
4	28422-ZE2-W01	RATCHET, STARTER .....	2	2		
5	28441-ZE2-W01	SPRING, FRICTION .....	1	1		
6	28442-ZE2-W01	SPRING, STARTER RETURN .....	1	1		



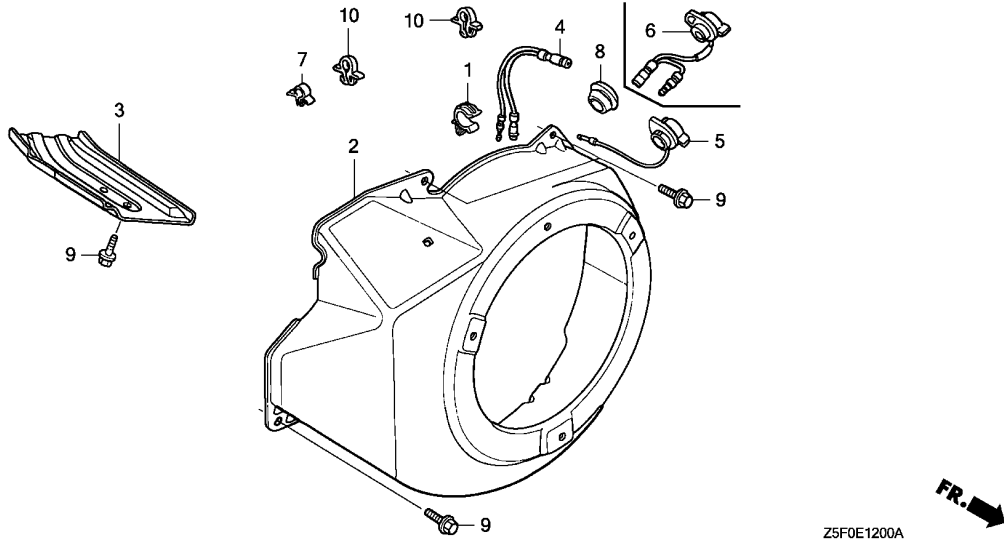
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
7	28443-ZE2-W01	SPRING, RATCHET .....	2	2		
8	28444-ZE2-W01	RETAINER, SPRING .....	1	1		
9	28461-ZE2-W02	GRIP, STARTER .....	1	1		
10	28462-ZE2-W11	ROPE, RECOIL STARTER .....	1	1		
11	90004-ZE2-W01	SCREW, CENTER .....	1	1		
12	90008-ZE2-003	BOLT, FLANGE, 6X10 .....	3	3		





Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1141G8	COVER, ENGINE COOLING FAN .....	0.2
4	6111H1	SUB HARNESS, ENGINE SWITCH/ ENGINE STOP SWITCH .....	0.2
5	6151D9	(6) SWITCH, ENGINE STOP .....	0.2

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	16731-ZE2-003	CLIP, TUBE .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VMT2,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
2	19610-ZE2-010ZC	COVER COMP., FAN *NH1*.....BLACK	1	-	-----	HA2,LX2,PA2,PMT2,QAE2,QAG,QAR2,QA2,QTC2,QW24,QXC9,RA2,SMX2,SXU,VA2,VTA2,VWC2,VXB7,VXQ4,VX2,WKK2,WKT2
	19610-ZE2-010ZF	*NH246*.....LOOSEY GRAY	1	-	-----	HA2,LX2,PA2,QAE2,QA2,QXC9,RA2,VA2,VTA2,VX2
	19610-ZE2-010ZG	*NH105*...MAT BLACK (#15-#20)	1	-	-----	VMT2,VWC2,VXB7
	19610-ZE2-010ZL	*R280*.....POWER RED	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QXB7,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VXB7,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
	19610-ZE2-700ZD	*NH1*.....BLACK	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2
	19610-ZE2-700ZG	*T68*.....TSURUMI BLUE	1	-	-----	ED2
	19610-ZE2-700ZH	*Y131*.....LIGHTNING YELLOW	1	-	-----	ED2
	19610-ZE2-700ZK	*T80*.....BAKELITE ORANGE	1	-	-----	ED2
	19610-ZE2-700ZL	*R280*.....POWER RED	1	-	-----	ED2
	19610-ZE2-700ZM	*NH105*...MAT BLACK (#15-#20)	1	-	-----	VWS
	19610-ZK2-880ZA	*NH1*.....BLACK	1	-	-----	VXB9
	19610-ZK2-880ZB	*R280*.....POWER RED	1	-	-----	QXB9,VXB9
	19610-ZK2-880ZC	*NH105*...MAT BLACK (#15-#20)	1	-	-----	VXB9
3	19631-ZE2-D00	SHROUD .....	1	1	-----	
4	32197-ZH8-003	SUB HARNESS .....	1	-	-----	EDS2,EDS6,EDT6,ED2,EN2
5	35120-Z0D-V81	SWITCH ASSY., ENGINE STOP ...	1	-	-----	HHQ4,QC12,QE,QHB2,QHQ4,RHQ4,SE



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
6	36100-ZF6-P81	SWITCH ASSY., ENGINE STOP ...	1	-	----- VXU1,VX2	
			1	-	1174498	HA2,HXQ4,LXQ4,LX2,PA2,PMT2,QAB2,QAG,QAG2,QA2,QTC2,QW24,QXB7,QXB9,QXC9,QXQ4,QXU,RA2,RTB2,RXQ4,SMX2,SXQ4,SXU,VA2,VDG2,VH12,VMT2,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,WKD6,WKK2,WKT2,WKT4
	36100-ZF6-P82	.....	1	-	1174499	HA2,HXQ4,LXQ4,LX2,PA2,PMT2,QAB2,QAG,QAG2,QA2,QTC2,QW24,QXB7,QXB9,QXC9,QXQ4,QXU,RA2,RTB2,RXQ4,SMX2,SXQ4,SXU,VA2,VDG2,VH12,VMT2,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,WKD6,WKK2,WKT2,WKT4
7	36103-ZE1-000	HOLDER, STOP SWITCH CORD ....	-	1		QC12,QHB2
8	81329-567-020	GROMMET, DRAIN HOLE .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,LHE4,QAE2,QAR2,QXE4,SXE4,VWS
9	90013-883-000	BOLT, FLANGE, 6X12(CT200) ...	6	6		
10	90654-SA4-003	CLIP, WIRE HARNESS, 6MM(WHITE)	2	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VWS

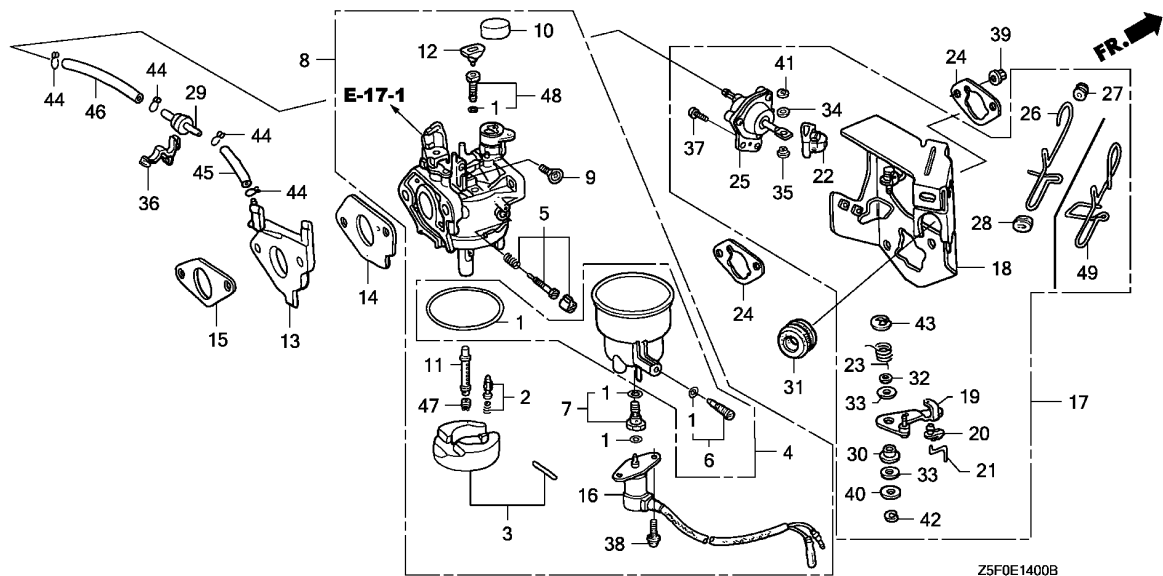




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CARBURETOR(1)

E 5



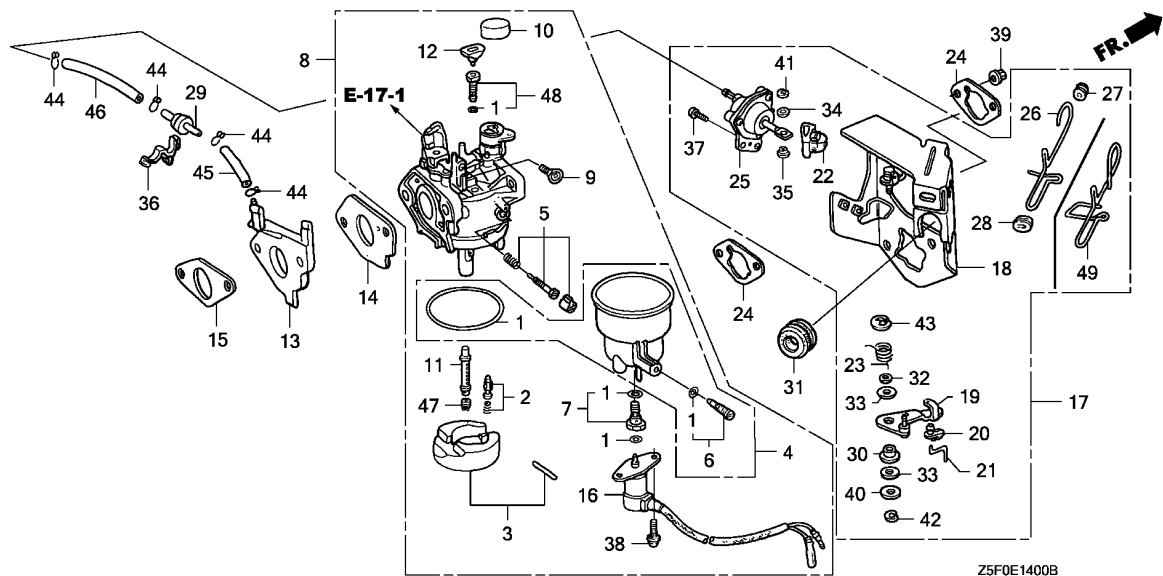
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3111B1	GASKET SET, CARBURETOR (3)	0.4
2	3111E1	VALVE SET, FLOAT AND/OR FLOAT SET	0.4
5	3111D7	SCREW SET, PILOT	0.2
8	3111F3	CARBURETOR (15)	0.3
13	3111C0	INSULATOR, CARBURETOR AND/OR PACKING, INSULATOR	0.3
14	3111C8	PACKING, CARBURETOR	0.3
16	6211C0	VALVE, CARBURETOR SOLENOID	0.3
17	8101R1	STAY, MANUAL CHOKE	0.3
18	3111G3	STAY, CHOKE CONTROL	0.4
21	8101J8	ROD, CARBURETOR CHOKE	0.2
24	3121D9	PACKING, AIR CLEANER	0.3
.NOTE: Same time for two units			
25	3111A7	DIAPHRAGM, CARBURETOR	0.3
29	311175	VALVE, DASHPOT CHECK	0.1
47	3111C3	JET, MAIN	0.4

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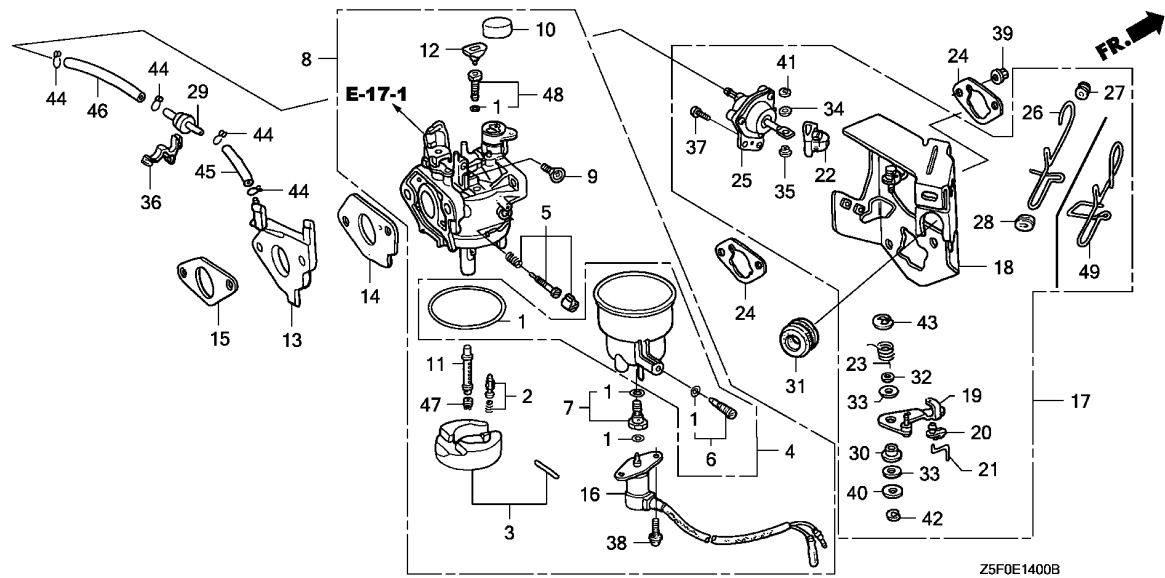
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	16010-ZE3-701	GASKET SET	1	-	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS	
2	16011-ZA0-931	VALVE SET, FLOAT	1	-	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS	
3	16013-ZA0-931	FLOAT SET	1	-	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS	
4	16015-ZA0-931	CHAMBER SET, FLOAT	1	-	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS	
5	16016-ZH7-W01	SCREW SET, PILOT	1	-	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS	
6	16024-124-760	SCREW SET, DRAIN	1	-	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS	
7	16028-ZA0-931	SCREW SET	1	-	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS	
8	16100-ZE2-F01	CARBURETOR ASSY. (BE72C B)	1	-	1033892 EDN2,VMT2	
			1	-	1035006 EDS2,EDS6,EDT6	
			1	-	1037324 ED2	
			1	-	1037325 EN2	
	16100-Z5F-F01	CARBURETOR ASSY. (BE72L A)	1	-	VWS	
			1	-	1033893 EDN2,VMT2	
			1	-	1035007 EDS2,EDS6,EDT6	
			1	-	1037325 ED2	
			1	-	1037326 EN2	
9	16124-ZE0-005	SCREW, THROTTLE STOP	1	-	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS	
10	16148-141-881	CAP, CHOKE DUST	1	-	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS	

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
11	16166-ZE2-015	NOZZLE, MAIN .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	1		
12	16172-ZE3-W10	COLLAR, SETTING .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	1		
13	16211-ZE2-700	INSULATOR, CARBURETOR .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	1		
14	16221-ZA0-800	PACKING, CARBURETOR .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	1		
15	16223-ZA0-800	PACKING, INSULATOR .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	1		
16	16230-ZE3-701	VALVE ASSY., SOLENOID .....	1	-	-----	EDS6
			1	-	1174424	EDN2,EDS2,EDT6,ED2,EN2,VMT2,VWS
	16230-ZE3-702	.....	1	-	1174425	EDN2,EDS2,EDT6,ED2,EN2,VMT2,VWS
			-	1		
17	16260-ZE2-722	STAY ASSY., MANUAL CHOKE ....	1	-	-----	EDS6
			1	-	1178310	EDN2,EDS2,EDT6,ED2,EN2,VWS
	16260-ZE3-D21	.....	1	-	1174359	VMT2
	16260-ZE2-723	.....	1	-	1178311	EDN2,EDS2,EDT6,ED2,EN2,VWS
	16260-ZE3-D22	.....	1	-	1174360	VMT2
			-	1		
18	16261-ZE2-702	STAY COMP., SOLENOID .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	1		
19	16262-ZE2-711	LEVER, CHOKE .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	1		
20	16263-ZA0-000	JOINT, ROD .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	1		
21	16264-ZE2-701	ROD, CHOKE .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	1		
22	16265-ZE2-721	STOPPER, CHOKE ROD .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	1		
23	16268-ZE2-721	SPRING, MANUAL CHOKE .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	1		
24	16269-ZA0-800	PACKING, AIR CLEANER .....	2	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	2		
25	16400-ZE2-703	DIAPHRAGM ASSY. ....	1	-	-----	EDS6
			1	-	1174359	VMT2
			1	-	1178310	EDN2,EDS2,EDT6,ED2,EN2,VWS
	16400-ZE2-704	.....	1	-	1174360	VMT2
			1	-	1178311	EDN2,EDS2,EDT6,ED2,EN2,VWS
			-	1		
26	16611-ZE2-711	ROD, CHOKE CONTROL .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VWS
27	16613-893-000	GROMMET, CHOKE ROD .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	1		
28	16615-893-000	GUIDE, CHOKE ROD .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	1		
29	36135-ZF6-D41	VALVE, DASHPOT CHECK .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	1		
30	53149-964-003	BUSH, ARM PIVOT .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	1		
31	88911-MJ3-000	GROMMET, FENDER .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	1		
32	90431-ZE2-700	WASHER, CHOKE LEVER .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	1		





Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
33	90432-ZE2-700	SEAL, CHOKE LEVER .....	2	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
34	90433-ZE2-700	WASHER, THRUST, 2.7X8 .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
35	90434-ZE2-700	COLLAR, LEVER .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
36	90650-SD9-003	CLIP, WIRE HARNESS .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
37	93500-05012-0A	SCREW, PAN, 5X12 .....	2	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
38	93892-05012-18	SCREW-WASHER, 5X12 .....	2	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
39	94050-06000	NUT, FLANGE, 6MM .....	2	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
40	94103-05000	WASHER, PLAIN, 5MM .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
41	94540-02010	E-RING, 2MM .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
42	94540-04010	E-RING, 4MM .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
43	94540-07010	E-RING, 7MM .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
44	95002-02070	CLIP, TUBE (B7) .....	4	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
45	95005-35065-10	TUBE, 3.5X65(95005-35001-10M)	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS

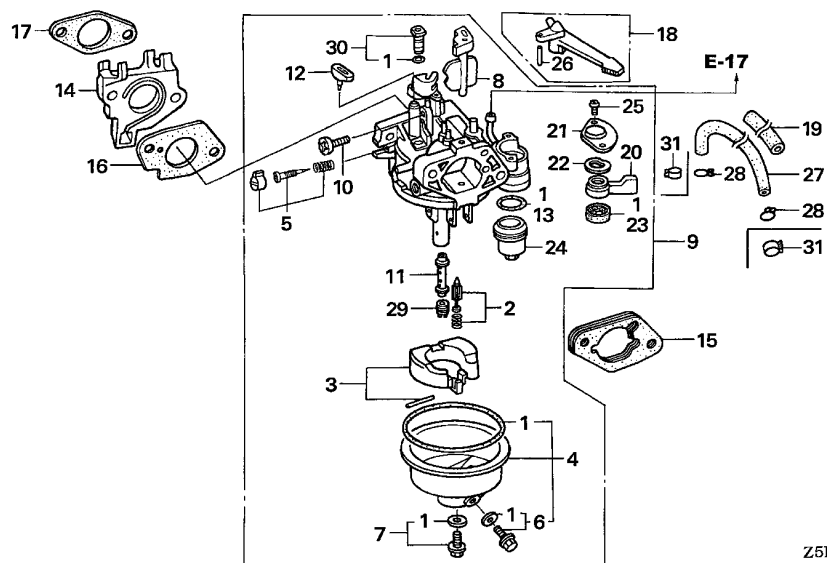


Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
46	95005-35130-10	TUBE, 3.5X130(95005-35001-10M)	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
47	99101-ZH8-0750	JET, MAIN, #75	(1)	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
	99101-ZH8-0780	JET, MAIN, #78	(1)	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
	99101-ZH8-0800	JET, MAIN, #80	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
48	99204-ZA0-0450	JET SET, PILOT, #45	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
49	16611-ZE3-D21	ROD, CHOKE CONTROL	1	-	-----	VMT2



E-14-1

CARBURETOR(2)



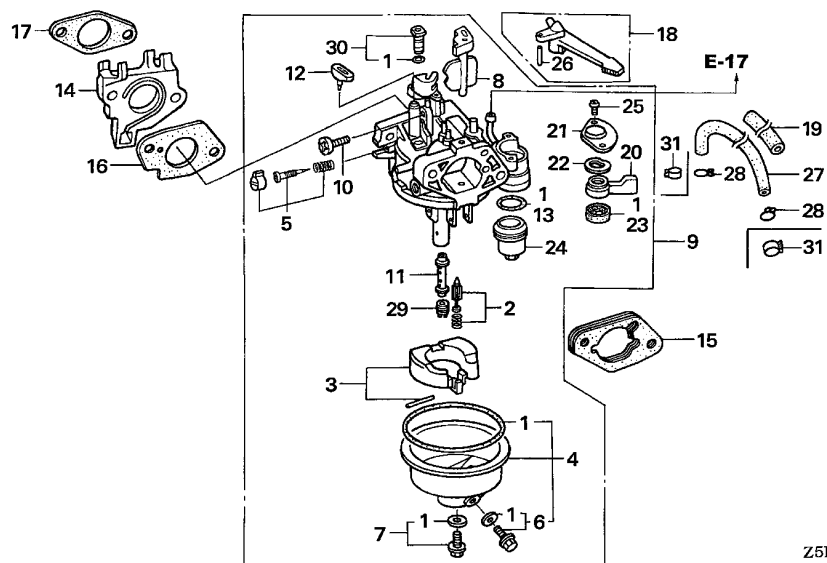
Z5F0-E1401A



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3111G1	GASKET SET, CARBURETOR(A) (3)	0.3
2	3111G6	VALVE SET, FLOAT AND/OR FLOAT SET(A)	0.3
5	3111D7	SCREW SET, PILOT	0.2
9	3111G7	CARBURETOR(A) (24)	0.2
13	3101L6	PACKING, FUEL STRAINER CUP (17)	0.2
14	3111G2	INSULATOR, CARBURETOR AND/OR PACKING, INSULATOR(A) (20,21,22)	0.2
15	3111D9	SPACER, CARBURETOR	0.2
16	3111G5	PACKING, CARBURETOR(A)	0.2
18	8101F9	LEVER, CARBURETOR CHOKE	0.2
23	3101C5	PACKING, FUEL COCK	0.2
29	3111G4	JET, MAIN(A)	0.3

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	16010-ZE2-812	GASKET SET (INCLUDE 16173-001-004)	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2 RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4 VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
2	16011-ZA0-931	VALVE SET, FLOAT	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2 RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4 VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
3	16013-ZA0-931	FLOAT SET	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2 RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4 VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
4	16015-ZE8-005	CHAMBER SET, FLOAT	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2 RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4 VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
5	16016-ZH7-W01	SCREW SET, PILOT	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1 VX2,WKD6,WKK2,WKT2,WKT4
	16016-ZH8-W01	SCREW SET	1	-	-----	QXC9
6	16024-ZE1-811	SCREW SET, DRAIN	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2 RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4 VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
7	16028-ZE0-005	SCREW SET .....	1	-	-----	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VH12, VTA2, VWC2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
8	16044-ZE2-005	CHOKE SET .....	1	-	-----	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VH12, VTA2, VWC2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
9	16100-ZE2-W32	CARBURETOR ASSY. (BE15G C) ..	1	-	-----	QE, SE
	16100-ZE2-W51	CARBURETOR ASSY. (BE70A B) ..	1	-	-----	QXC9
	16100-ZE2-W71	CARBURETOR ASSY. (BE70B B/C)	1	-	-----	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VH12, VTA2, VWC2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
10	16124-ZE0-005	SCREW, THROTTLE STOP .....	1	-	-----	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VH12, VTA2, VWC2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
11	16166-ZE2-W70	NOZZLE, MAIN .....	1	-	-----	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VH12, VTA2, VWC2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
	16166-ZE2-015	.....	1	-	-----	QE, SE
	16166-ZH9-W00	.....	1	-	-----	QXC9
12	16172-ZE3-W10	COLLAR, SETTING .....	1	-	-----	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VH12, VTA2, VWC2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
13	16173-001-004	PACKING, FUEL STRAINER CUP ..	1	-	-----	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VH12, VTA2, VWC2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
14	16211-ZE2-000	INSULATOR, CARBURETOR .....	1	-	-----	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VH12, VTA2, VWC2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
15	16220-ZA0-702	SPACER COMP., CARBURETOR ....	1	-	-----	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VH12, VTA2, VWC2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
16	16221-ZA0-800	PACKING, CARBURETOR .....	1	-	-----	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VH12, VTA2, VWC2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
17	16223-ZA0-800	PACKING, INSULATOR .....	1	-	-----	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VH12, VTA2, VWC2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
18	16610-ZE1-000	LEVER COMP., CHOKE (STD.) ...	1	-	-----	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VH12, VTA2, VWC2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
19	16854-ZH8-000	RUBBER, SUPPORTER (107MM) ...	1	-	-----	VTA2



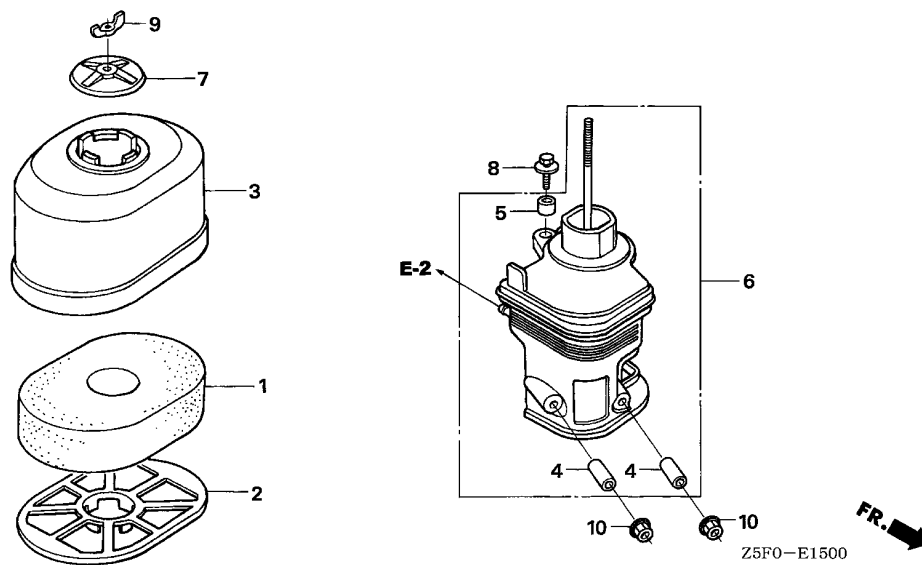
Z5F0-E1401A



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
20	16953-ZE1-812	LEVER, COCK .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12, QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2, RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4, VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
21	16954-ZE1-812	PLATE, LEVER SETTING .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12, QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2, RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4, VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
22	16956-ZE1-811	SPRING, COCK LEVER .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12, QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2, RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4, VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
23	16957-ZE1-812	PACKING, FUEL COCK .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12, QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2, RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4, VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
24	16967-ZE0-811	CUP, FUEL STRAINER .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12, QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2, RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4, VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
25	93500-03006-1H	SCREW, PAN, 3X6 .....	2	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12, QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2, RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4, VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code	
			GX 240 U1	GX 240 R1			
26	94305-20122	PIN, SPRING, 2X12 .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2 RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4 VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4	
27	95001-45222-40	TUBE, FUEL, 4.5X222 (95001-45001-60M)	1	-	-----	1032493 VTA2	
	91424-Z5F-801	TUBE, FUEL, 4.5X222(FKM) .....	1	-	1032494	VTA2	
28	95002-02080	CLIP, TUBE (B8) .....	2	-	-----	1032493 VTA2	
29	99101-ZH8-0800	JET, MAIN, #80 .....	(1)	-	-----	QE,SE	
	99101-ZH8-0820	JET, MAIN, #82 .....	(1)	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1 VX2,WKD6,WKK2,WKT2,WKT4	
	99101-ZH8-0850	JET, MAIN, #85 .....	1	-	-----	QE,SE	
			(1)	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SMX2 SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2 WKD6,WKK2,WKT2,WKT4	
	99101-ZH8-0880	JET, MAIN, #88 .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SMX2 SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2 WKD6,WKK2,WKT2,WKT4	
			(1)	-	-----	QXC9	
	99101-ZH8-0900	JET, MAIN, #90 .....	(1)	-	-----	QXC9	
	99101-ZH8-0920	JET, MAIN, #92 .....	1	-	-----	QXC9	
30	99204-ZE0-0400	JET SET, PILOT, #40 .....	1	-	-----	QXC9	
		(CARBURETOR NO.)	1	-	-----	BE70B B HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SMX2 SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2 WKD6,WKK2,WKT2,WKT4	
	99204-ZE2-0380	JET SET, PILOT, #38 .....	1	-	-----	QE,SE	
	99204-ZA0-0400	JET SET, PILOT, #40 .....	1	-	BE70B C	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SMX2 SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2 WKD6,WKK2,WKT2,WKT4
31	95002-40800-08	CLAMP, TUBE (D8) .....	2	-	1032494	-----	VTA2





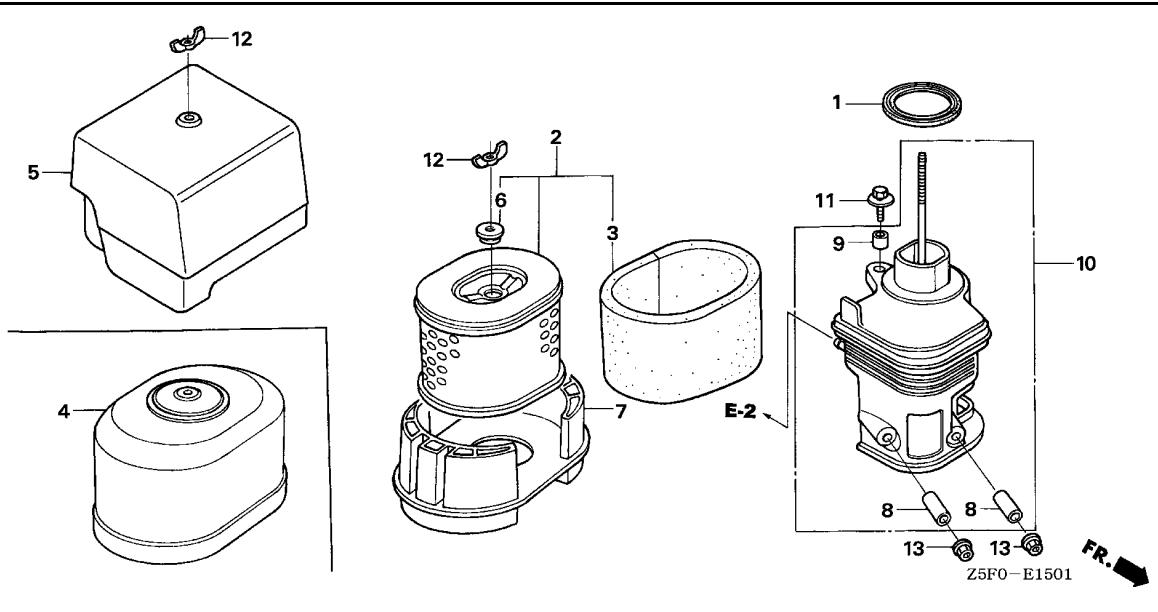
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3121B8	ELEMENT, AIR CLEANER .....	0.1
6	3121B4	ELBOW, AIR CLEANER .....	0.1

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	17211-ZE2-000	ELEMENT, AIR CLEANER (SEMI DRY)	1	-	-----	WKD6,WKK2,WKT2,WKT4
2	17212-ZE2-000	GRID, AIR CLEANER .....	1	-	-----	WKD6,WKK2,WKT2,WKT4
3	17231-ZE2-000	COVER, AIR CLEANER (SEMI DRY)	1	-	-----	WKD6,WKK2,WKT2,WKT4
4	17238-ZE2-310	COLLAR, AIR CLEANER .....	2	-	-----	WKD6,WKK2,WKT2,WKT4
5	17239-ZE1-000	COLLAR B, AIR CLEANER .....	1	-	-----	WKD6,WKK2,WKT2,WKT4
6	17410-ZE2-020	ELBOW COMP., AIR CLEANER .....	1	-	-----	WKD6,WKK2,WKT2,WKT4
7	17420-ZE2-000	CAP COMP., AIR CLEANER .....	1	-	-----	WKD6,WKK2,WKT2,WKT4
8	90009-ZE2-003	BOLT-WASHER, 6X22 .....	1	-	-----	WKD6,WKK2,WKT2,WKT4
9	90325-044-000	NUT, TOOL BOX SETTING .....	1	-	-----	WKD6,WKK2,WKT2,WKT4
10	94050-06000	NUT, FLANGE, 6MM .....	2	-	-----	WKD6,WKK2,WKT2,WKT4

E-15-1

AIR CLEANER(2)

E14



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3121E1	PACKING, ELBOW .....	0.1
2	3121B8	ELEMENT, AIR CLEANER .....	0.1
3	3121C1	FILTER, OUTER .....	0.1
10	3121B4	ELBOW, AIR CLEANER .....	0.1

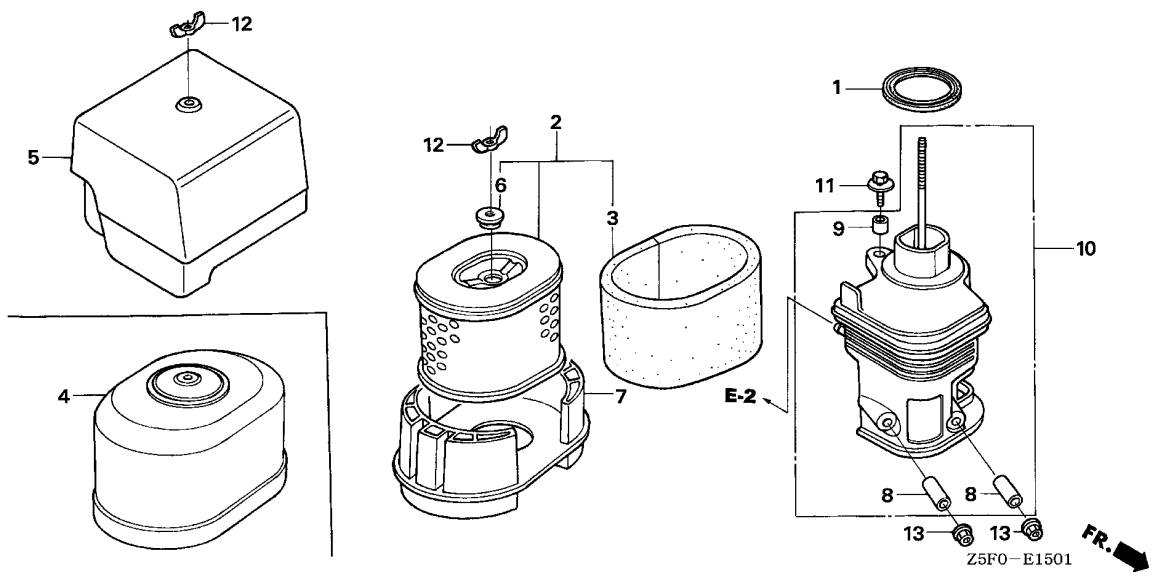
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	16271-ZE2-010	PACKING, ELBOW .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VXQ4,VXQ7,VXU1,VX2
2	17210-ZE2-822	ELEMENT, AIR CLEANER (DUAL) .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VXQ4,VXQ7,VXU1,VX2
3	17218-ZE2-821	FILTER, OUTER .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VXQ4,VXQ7,VXU1,VX2
4	17230-ZE2-820	COVER, AIR CLEANER (DUAL) .....	1	-	-----	PMT2
5	17231-ZH9-820	COVER, AIR CLEANER .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VXQ4,VXQ7,VXU1,VX2
6	17232-891-000	GROMMET, AIR CLEANER .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VXQ4,VXQ7,VXU1,VX2
7	17235-ZE2-820	NOSE, SILENCER .....	1	-	-----	HXQ4,LXQ4,LX2,PMT2,QE,QTC2,QXE4,QXQ4,QXU,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VXQ4,VXQ7,VXU1,VX2
8	17238-ZE2-310	COLLAR, AIR CLEANER .....	2	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VXQ4,VXQ7,VXU1,VX2
9	17239-ZE1-000	COLLAR B, AIR CLEANER .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VXQ4,VXQ7,VXU1,VX2
10	17410-ZE2-020	ELBOW COMP., AIR CLEANER .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VXQ4,VXQ7,VXU1,VX2



E-15-1

AIR CLEANER(2)

E15



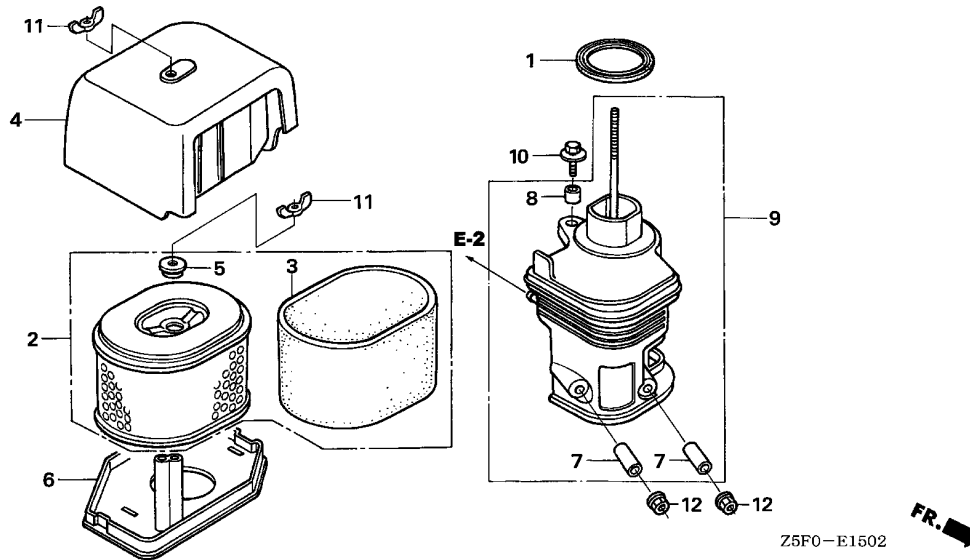
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Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
11	90009-ZE2-003	BOLT-WASHER, 6X22	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12, QE,QHB2,QHQ4,QTC2,QW24,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VXQ4,VXQ7,VXU1,VX2
12	90325-044-000	NUT, TOOL BOX SETTING	2	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12, QE,QHB2,QHQ4,QTC2,QW24,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VXQ4,VXQ7,VXU1,VX2
13	94050-06000	NUT, FLANGE, 6MM	2	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12, QE,QHB2,QHQ4,QTC2,QW24,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VXQ4,VXQ7,VXU1,VX2

# E-15-2

# AIR CLEANER(3)

# E16



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3121E1	PACKING, ELBOW .....	0.1
2	3121B8	ELEMENT, AIR CLEANER .....	0.1
3	3121C1	FILTER, OUTER .....	0.1
9	3121B4	ELBOW, AIR CLEANER .....	0.1

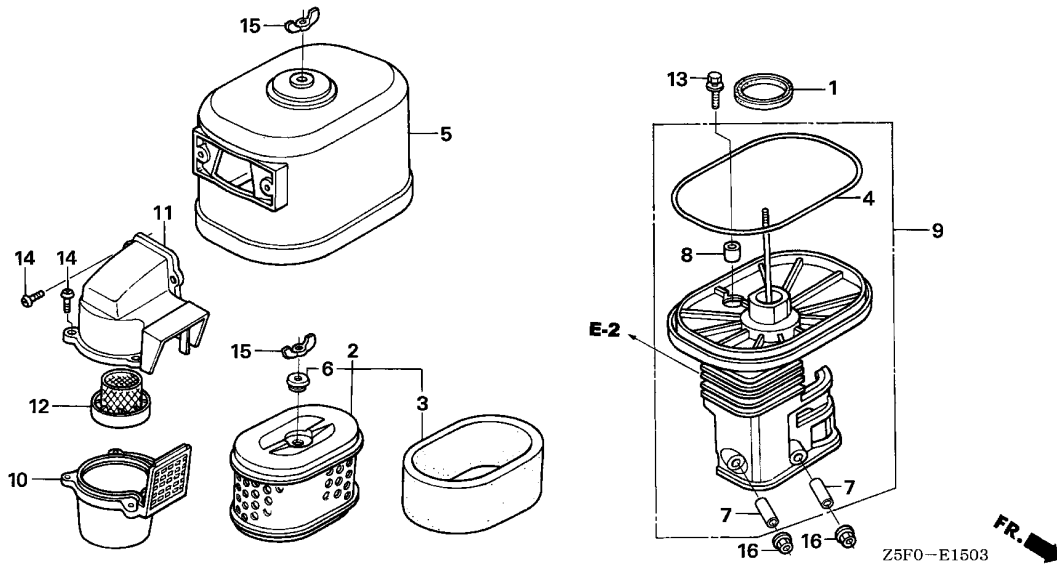
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	16271-ZE2-010	PACKING, ELBOW .....	1	-	-----	QXB7,QXB9,VWC2,VXB7,VXB9
2	17210-ZE3-010	ELEMENT, AIR CLEANER .....	1	-	-----	QXB7,QXB9,VWC2,VXB7,VXB9
3	17218-ZE3-000	FILTER, OUTER .....	1	-	-----	QXB7,QXB9,VWC2,VXB7,VXB9
4	17231-ZH9-N01	COVER, AIR CLEANER (100DB) ..	1	-	-----	QXB7,QXB9,VWC2,VXB7,VXB9
5	17232-891-000	GROMMET, AIR CLEANER .....	1	-	-----	QXB7,QXB9,VWC2,VXB7,VXB9
6	17235-ZH9-N00	NOSE, SILENCER .....	1	-	1013658	QXB7,VWC2,VXB7
	17235-ZH9-N01	.....	1	-	-----	QXB9,VXB9
			1	-	1013659	QXB7,VWC2,VXB7
7	17238-ZE2-310	COLLAR, AIR CLEANER .....	2	-	-----	QXB7,QXB9,VWC2,VXB7,VXB9
8	17239-ZE1-000	COLLAR B, AIR CLEANER .....	1	-	-----	QXB7,QXB9,VWC2,VXB7,VXB9
9	17410-ZH9-N00	ELBOW COMP., AIR CLEANER ....	1	-	-----	QXB7,QXB9,VWC2,VXB7,VXB9
10	90009-ZE2-003	BOLT-WASHER, 6X22 .....	1	-	-----	QXB7,QXB9,VWC2,VXB7,VXB9
11	90325-044-000	NUT, TOOL BOX SETTING .....	2	-	-----	QXB7,QXB9,VWC2,VXB7,VXB9
12	94050-06000	NUT, FLANGE, 6MM .....	2	-	-----	QXB7,QXB9,VWC2,VXB7,VXB9

2

# E-15-3

# AIR CLEANER(4)

F 1



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3121E1	PACKING, ELBOW .....	0.1
2	3121B8	ELEMENT, AIR CLEANER .....	0.1
3	3121C1	FILTER, OUTER .....	0.1
4	3121E0	PACKING, AIR CLEANER COVER ...	0.1
5	3121B1	COVER, AIR CLEANER .....	0.1
9	3121B4	ELBOW, AIR CLEANER .....	0.1
10	3121A6	CASE, PRE AIR CLEANER .....	0.1
11	3121A4	CAP, PRE AIR CLEANER .....	0.1
12	3121C8	GUIDE, PRE AIR CLEANER .....	0.1

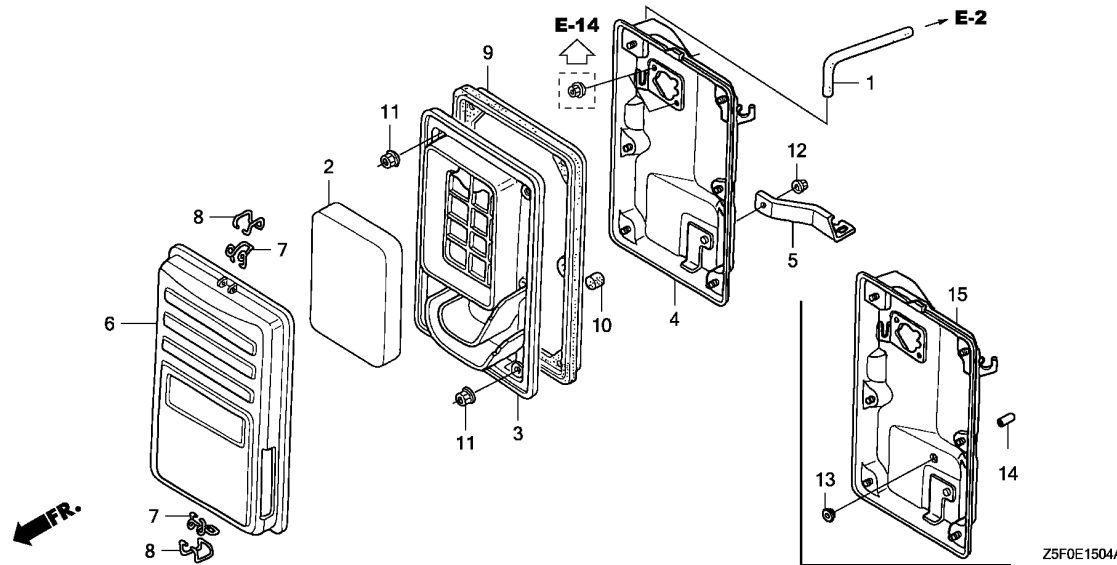
2

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	16271-ZE2-010	PACKING, ELBOW .....	1	-	-----	QXC9
2	17210-ZE3-010	ELEMENT, AIR CLEANER .....	1	-	-----	QXC9
3	17218-ZE3-000	FILTER, OUTER .....	1	-	-----	QXC9
4	17219-ZE3-840	PACKING, AIR CLEANER COVER ..	1	-	-----	QXC9
5	17230-ZE3-841	COVER COMP., AIR CLEANER (CYCLONE)	1	-	-----	QXC9
6	17232-891-000	GROMMET, AIR CLEANER .....	1	-	-----	QXC9
7	17238-ZE2-310	COLLAR, AIR CLEANER .....	2	-	-----	QXC9
8	17239-ZE3-840	COLLAR B, AIR CLEANER .....	1	-	-----	QXC9
9	17410-ZE3-840	ELBOW COMP., AIR CLEANER .....	1	-	-----	QXC9
10	17470-ZE3-842	CASE COMP., PRE AIR CLEANER ..	1	-	-----	QXC9
11	17475-ZE3-841	CAP, PRE AIR CLEANER .....	1	-	-----	QXC9
12	17476-ZE3-841	GUIDE, PRE AIR CLEANER .....	1	-	-----	QXC9
13	90009-ZE2-003	BOLT-WASHER, 6X22 .....	1	-	-----	QXC9
14	90142-MB0-000	SCREW, PAN, 5X16.5 .....	5	-	-----	QXC9
15	90325-044-000	NUT, TOOL BOX SETTING .....	2	-	-----	QXC9
16	94050-06000	NUT, FLANGE, 6MM .....	2	-	-----	QXC9

E-15-4

AIR CLEANER(5)

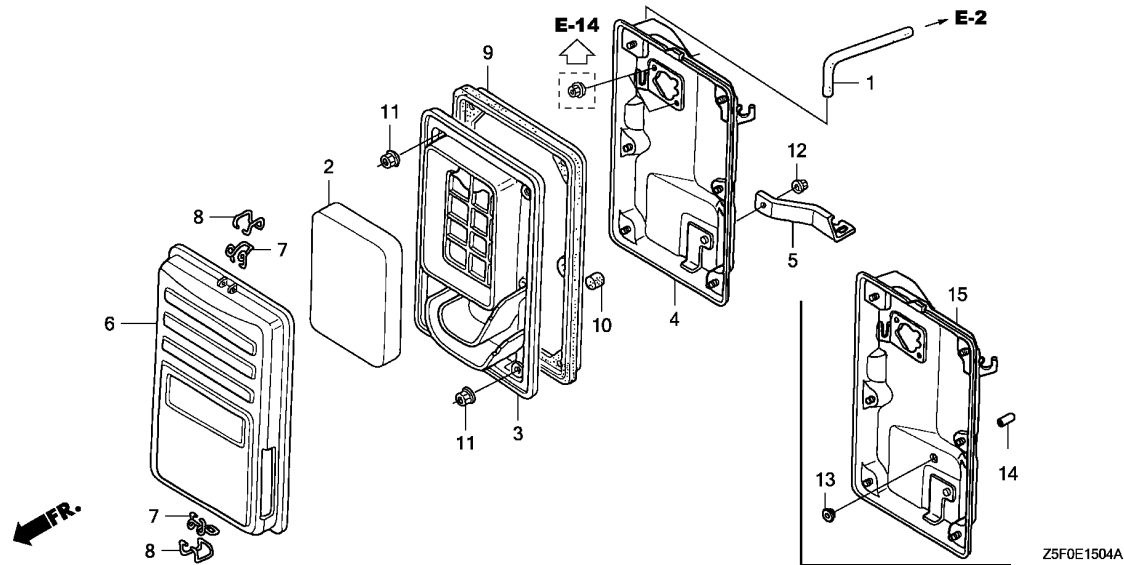
F 2



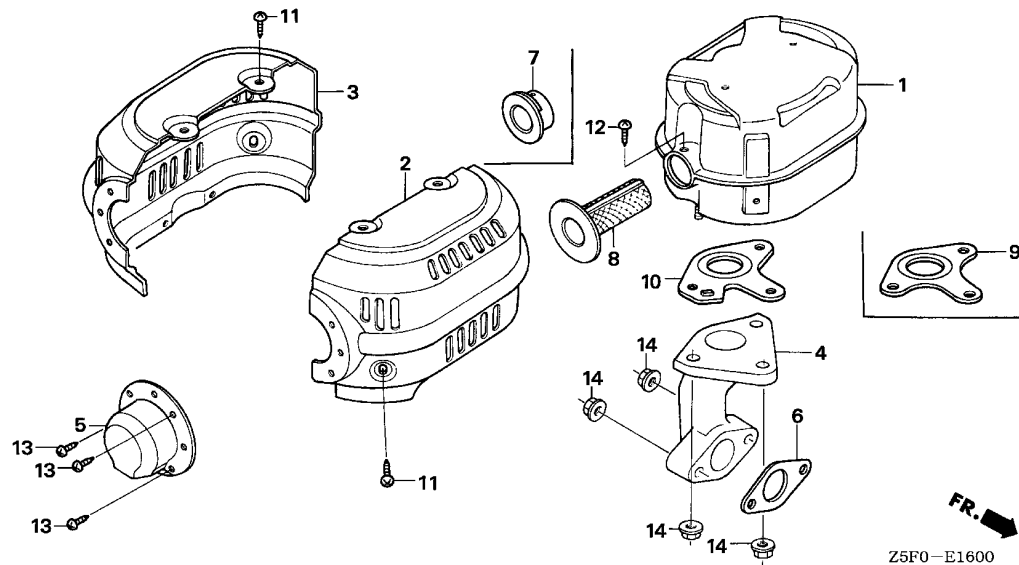
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111K5	TUBE, BREATHER .....	0.1
2	3121B8	ELEMENT, AIR CLEANER .....	0.1
3	3121F0	SEPARATOR, AIR CLEANER .....	0.1
4		(15)	
	3121A5	CASE, AIR CLEANER .....	0.1
9	3121E8	SEAL, AIR CLEANER CASE .....	0.1

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	15721-ZB4-000	TUBE, BREATHER .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
2	17211-899-000	ELEMENT, AIR CLEANER .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
3	17212-ZB4-003	SEPARATOR, AIR CLEANER .....	1	-	1194603	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
	17212-Z5R-000	.....	1	-	1194604	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
4	17220-ZB4-003	CASE COMP., AIR CLEANER .....	1	-	1194603	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
5	17222-ZB4-000	STAY, AIR CLEANER .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
6	17231-899-000	COVER COMP., AIR CLEANER .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
7	17235-899-000	CLIP A, AIR CLEANER WIRE .....	2	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
8	17236-899-000	CLIP B, AIR CLEANER WIRE .....	2	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
9	17252-899-000	SEAL, AIR CLEANER .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
10	17367-413-690	FILTER, DRAIN TUBE .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
11	94050-05000	NUT, FLANGE, 5MM .....	6	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
12	94050-06000	NUT, FLANGE, 6MM .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
13	17232-898-000	GROMMET, AIR CLEANER .....	1	-	1194604	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS

2



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
14	90634-ZL8-H00	CAP, SEALING .....	1	-	1194604 -----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
15	17220-Z5R-000	CASE COMP., AIR CLEANER .....	1	-	1194604 -----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2,VWS
			-	1		

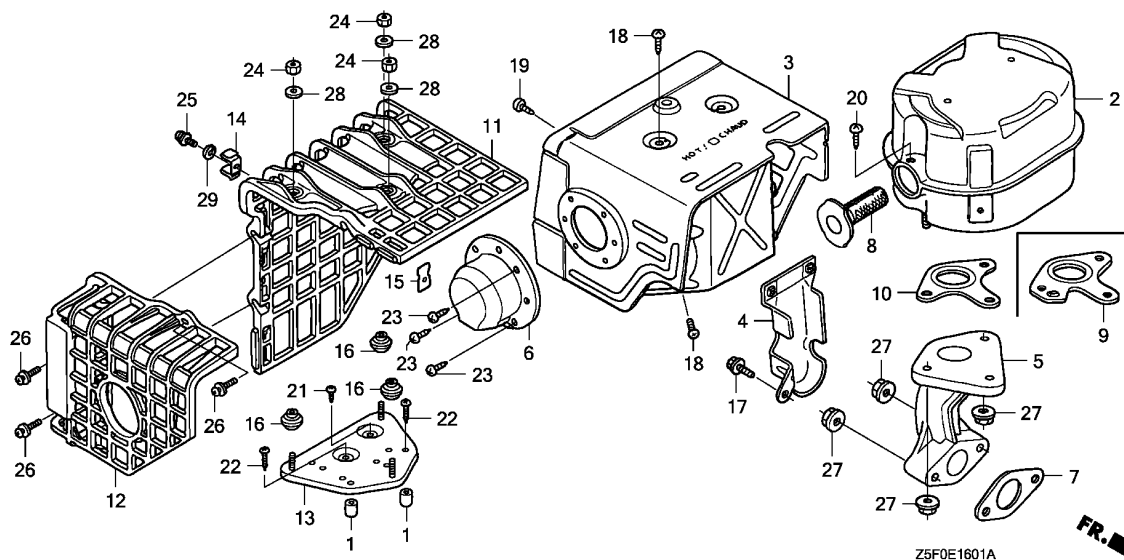


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3131C5	MUFFLER, EXHAUST .....	0.2
2	3131H0	PROTECTOR, EXHAUST MUFFLER :FRONT .....	0.2
3	3131D3	PROTECTOR, EXHAUST MUFFLER :REAR .....	0.2
4	3131C9	PIPE, EXHAUST .....	0.2
6	3131B5	GASKET, EXHAUST PIPE .....	0.2
8	3131A1	ARRESTER, SPARK .....	0.2
10	3131B4	GASKET, EXHAUST MUFFLER .....	0.2

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	18310-ZE2-013	MUFFLER COMP. ....	1	-	-----	QAB2,WKK2
	18310-ZE2-822	MUFFLER COMP. (SILENT) .....	1	-	-----	PMT2
2	18320-ZE2-P30	PROTECTOR, R. MUFFLER (STD.) .....	1	-	-----	QAB2,WKK2
	18320-ZE2-P50	PROTECTOR, R. MUFFLER (SILENT) .....	1	-	-----	PMT2
3	18325-ZE2-P30	PROTECTOR, L. MUFFLER (STD.) .....	1	-	-----	QAB2,WKK2
	18325-ZE2-P50	PROTECTOR, L. MUFFLER (SILENT) .....	1	-	-----	PMT2
4	18330-ZE2-000	PIPE, EX. ....	1	-	-----	PMT2,QAB2,WKK2
5	18331-ZE2-810	CAP, MUFFLER .....	1	-	-----	QAB2
6	18333-ZE3-800	GASKET, EX. PIPE .....	1	-	-----	PMT2,QAB2,WKK2
7	18336-ZE2-000	FLANGE COMP., BAFFLE .....	1	-	-----	PMT2
8	18355-ZE2-010	ARRESTER, SPARK .....	1	-	-----	QAB2,WKK2
			(1)	-	-----	PMT2
9	18381-ZE2-800	GASKET, MUFFLER .....	1	-	-----	PMT2
10	18381-ZE2-W10	GASKET, MUFFLER (ARRESTER) ..	1	-	-----	QAB2,WKK2
			(1)	-	-----	PMT2
11	90050-ZE1-000	SCREW, TAPPING, 5X8 .....	6	-	-----	QAB2,WKK2
	90050-ZE3-H00	.....	6	-	-----	PMT2
12	90050-ZE1-000	SCREW, TAPPING, 5X8 .....	1	-	-----	QAB2,WKK2
	90055-ZE1-000	SCREW, TAPPING, 4X6 .....	1	-	-----	PMT2
			(1)	-	-----	WKK2
13	90055-ZE1-000	SCREW, TAPPING, 4X6 .....	3	-	-----	QAB2
14	94050-08000	NUT, FLANGE, 8MM .....	5	-	-----	PMT2,QAB2,WKK2

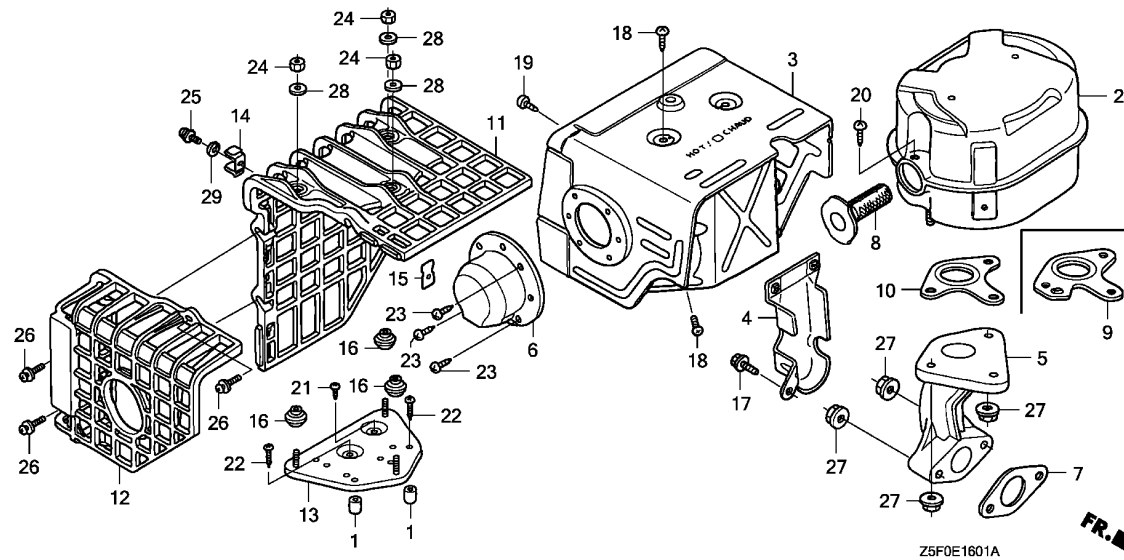




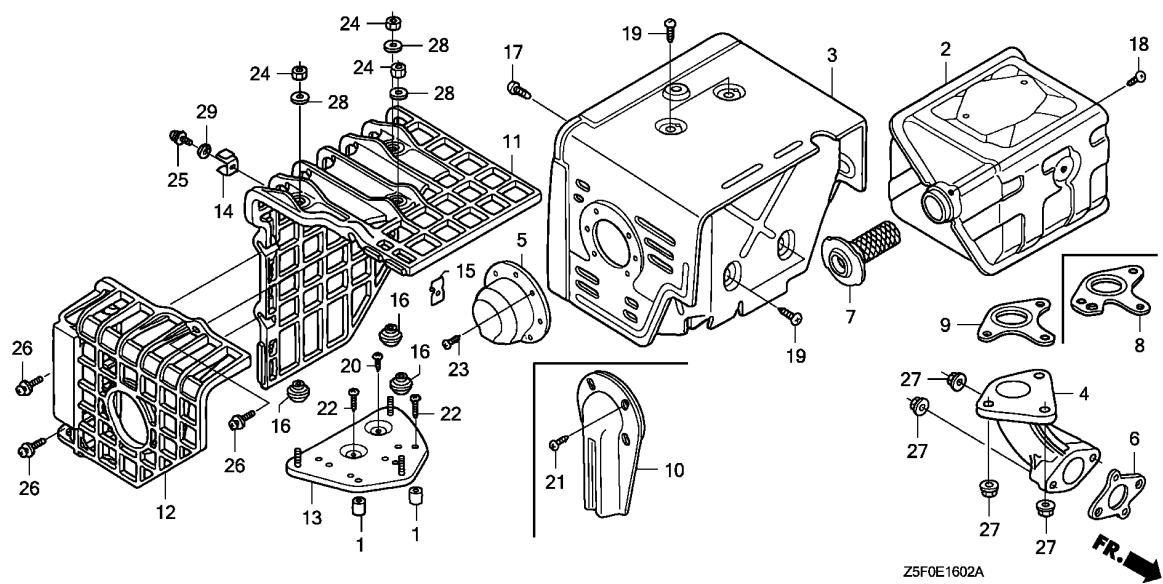


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	3131C5	MUFFLER, EXHAUST .....	0.2
3	3131D6	PROTECTOR, EXHAUST MUFFLER ...	0.2
5	3131C9	PIPE, EXHAUST .....	0.2
7	3131B5	GASKET, EXHAUST PIPE .....	0.2
8	3131A1	ARRESTER, SPARK .....	0.2
9		(10)	
	3131B4	GASKET, EXHAUST MUFFLER .....	0.2
11	3131A7	COVER, EXHAUST MUFFLER .....	0.1
12	3131A6	COVER, EXHAUST MUFFLER :REAR ..	0.1
13	3131A2	BASE, EXHAUST MUFFLER COVER ..	0.2

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	17233-896-701	COLLAR, AIR CLEANER CASE ....	(2)	-	-----	HHQ4,LHE4,QHB2,QHQ4,QW24,RHQ4,WKT4
2	18310-ZE2-W00	MUFFLER COMP. ....	1	-	-----	HA2,HHQ4,LHE4,PA2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QHB2,QHQ4,QTC2,QW24,RA2,RHQ4,SMX2,VA2,VDG2,VH12,VTA2,WKD6,WKT2,WKT4
3	18320-ZE2-W01	PROTECTOR COMP., MUFFLER (STD.)	1	-	-----	HA2,HHQ4,LHE4,PA2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QHB2,QHQ4,QTC2,QW24,RA2,RHQ4,SMX2,VA2,VDG2,VH12,VTA2,WKD6,WKT2,WKT4
4	18323-ZE2-W00	PROTECTOR, EX. PIPE .....	1	-	-----	HA2,PA2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QW24,RA2,VA2,VDG2,VH12,VTA2
5	18330-ZE2-W00	PIPE, EX. ....	1	-	-----	HA2,HHQ4,LHE4,PA2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QHB2,QHQ4,QTC2,QW24,RA2,RHQ4,SMX2,VA2,VDG2,VH12,VTA2,WKD6,WKT2,WKT4
6	18331-ZE2-810	CAP, MUFFLER .....	1	-	-----	HA2,PA2,QAE2,QAG2,QAR2,QA2,QC12,QTC2,QW24,RA2,VA2,VDG2,VTA2
7	18333-ZE3-800	GASKET, EX. PIPE .....	1	-	-----	HA2,HHQ4,LHE4,PA2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QHB2,QHQ4,QTC2,QW24,RA2,RHQ4,SMX2,VA2,VDG2,VH12,VTA2,WKD6,WKT2,WKT4
8	18355-ZE2-010	ARRESTER, SPARK .....	1	-	-----	QAE2,QAG2,QAR2,QA2,QC12,QHB2,QTC2,SMX2,VA2,VDG2,VH12,VTA2,WKD6,WKT2,WKT4
9	18381-ZE2-W10	GASKET, MUFFLER (ARRESTER) ..	(1)	-	-----	HA2,HHQ4,LHE4,PA2,QAG,QHQ4,QW24,RA2,RHQ4,VMT2
			(1)	-	-----	QAE2,QAG2,QAR2,QA2,QC12,QHB2,QTC2,QW24,SMX2,VA2,VDG2,VH12,VTA2,WKD6,WKT2,WKT4
10	18381-ZE2-800	GASKET, MUFFLER .....	(1)	-	-----	HA2,HHQ4,LHE4,PA2,QAG,QHQ4,RA2,RHQ4,VMT2
11	18433-ZK9-W40	COVER COMP., MUFFLER .....	(1)	-	-----	HA2,HHQ4,LHE4,PA2,QAG,QHQ4,RA2,RHQ4
12	18434-ZK9-W40	COVER COMP., RR. MUFFLER ....	(1)	-	-----	HHQ4,LHE4,QHB2,QHQ4,QW24,RHQ4,WKT4
13	18436-ZH8-W40	BASE COMP., MUFFLER COVER ....	(1)	-	-----	HHQ4,LHE4,QHB2,QHQ4,QW24,RHQ4,WKT4
14	18437-ZF6-W40	STAY, MUFFLER COVER .....	(1)	-	-----	HHQ4,LHE4,QHB2,QHQ4,QW24,RHQ4,WKT4
15	18438-ZF6-W40	PLATE, SET .....	(1)	-	-----	HHQ4,LHE4,QHB2,QHQ4,QW24,RHQ4,WKT4



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
16	18466-ZH8-W40	SPACER, MUFFLER COVER	(3)	-	-----	HHQ4, LHE4, QHB2, QHQ4, QW24, RHQ4, WKT4
17	90013-883-000	BOLT, FLANGE, 6X12(CT200)	1	-	-----	HA2, PA2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QW24, RA2, VA2, VDG2, VH12, VTA2
18	90050-ZE1-000	SCREW, TAPPING, 5X8	4	-	-----	HA2, HHQ4, LHE4, PA2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QHB2, QHQ4, QTC2, QW24, RA2, RHQ4, SMX2, VA2, VDG2, VH12, VTA2, WKD6, WKT2, WKT4
19	90050-ZE1-000	SCREW, TAPPING, 5X8	2	-	-----	HA2, PA2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QW24, RA2, VA2, VDG2, VH12, VTA2
20	90050-ZE1-000	SCREW, TAPPING, 5X8	1	-	-----	QAE2, QAG2, QAR2, QA2, QC12, QHB2, QTC2, SMX2, VA2, VDG2, VH12, VTA2, WKD6, WKT2, WKT4
	90055-ZE1-000	SCREW, TAPPING, 4X6	(1)	-	-----	QW24
			(1)	-	-----	HA2, HHQ4, LHE4, PA2, QAG, QHQ4, QW24, RA2, RHQ4, VMT2
			-	(1)	-----	
21	90050-ZE1-000	SCREW, TAPPING, 5X8	(1)	-	-----	HHQ4, LHE4, QHB2, QHQ4, QW24, RHQ4, WKT4
22	90050-ZH8-W40	SCREW, TAPPING, 5X25	(2)	-	-----	HHQ4, LHE4, QHB2, QHQ4, QW24, RHQ4, WKT4
23	90055-ZE1-000	SCREW, TAPPING, 4X6	3	-	-----	HA2, PA2, QAE2, QAG2, QAR2, QA2, QC12, QTC2, QW24, RA2, VA2, VDG2, VTA2
24	90302-KF9-900	NUT, HEX., 5MM	(3)	-	-----	HHQ4, LHE4, QHB2, QHQ4, QW24, RHQ4, WKT4
25	93891-05012-00	SCREW-WASHER, 5X12	(1)	-	-----	HHQ4, LHE4, QHB2, QHQ4, QW24, RHQ4, WKT4
26	93891-06020-07	SCREW-WASHER, 6X20	(3)	-	-----	HHQ4, LHE4, QHB2, QHQ4, QW24, RHQ4, WKT4
27	94050-08000	NUT, FLANGE, 8MM	5	-	-----	HA2, HHQ4, LHE4, PA2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QHB2, QHQ4, QTC2, QW24, RA2, RHQ4, SMX2, VA2, VDG2, VH12, VTA2, WKD6, WKT2, WKT4
28	94103-05700	WASHER, PLAIN, 5MM	(3)	-	-----	HHQ4, LHE4, QHB2, QHQ4, QW24, RHQ4, WKT4
29	94111-05000	WASHER, SPRING, 5MM	(1)	-	-----	HHQ4, LHE4, QHB2, QHQ4, QW24, RHQ4, WKT4



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	3131C5	MUFFLER, EXHAUST .....	0.2
3	3131D6	PROTECTOR, EXHAUST MUFFLER ...	0.2
4	3131C9	PIPE, EXHAUST .....	0.2
6	3131B5	GASKET, EXHAUST PIPE .....	0.2
7	3131A1	ARRESTER, SPARK .....	0.2
8		(9)	
	3131B4	GASKET, EXHAUST MUFFLER .....	0.2
11	3131A7	COVER, EXHAUST MUFFLER .....	0.1
12	3131A6	COVER, EXHAUST MUFFLER :REAR ..	0.1
13	3131A2	BASE, EXHAUST MUFFLER COVER ..	0.2

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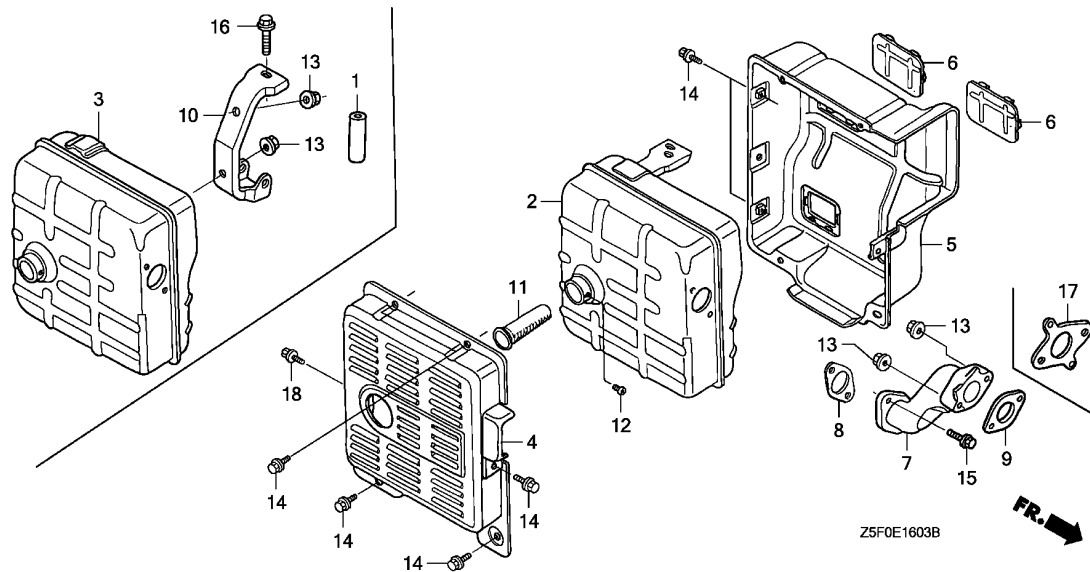
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	17233-896-701	COLLAR, AIR CLEANER CASE ....	(2)	-	-----	HXQ4,LXQ4, QE,QXB7,QXB9,QXE4,QXQ4,RXQ4, SE,SXE4, SXQ4,VXB7,VXB9,VXQ4 VXQ7
2	18310-ZE2-W61	MUFFLER COMP. (100DB) .....	1	-	-----	HXQ4,LXQ4,LX2, QE,QXB7,QXC9,QXE4,QXQ4,QXU,RTB2,RXQ4, SE,SXE4, SXQ4, SXU VWC2,VXB7,VXQ4,VXQ7,VXU1,VX2
	18310-ZK6-880	MUFFLER COMP. ....	1	-	-----	QXB9,VXB9
3	18320-ZE2-W61	PROTECTOR COMP., MUFFLER ....	1	-	-----	HXQ4,LXQ4,LX2, QE,QXB7,QXC9,QXE4,QXQ4,QXU,RTB2,RXQ4, SE,SXE4, SXQ4, SXU VWC2,VXB7,VXQ4,VXQ7,VXU1,VX2
	18320-ZF6-W01	PROTECTOR COMP., MUFFLER (100DB) .....	1	-	-----	QXB9,VXB9
4	18330-ZH9-N00	PIPE, EX. ....	1	-	-----	HXQ4,LXQ4,LX2, QE,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RTB2,RXQ4, SE,SXE4, SXQ4 SXU,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2
5	18331-ZE2-810	CAP, MUFFLER .....	1	-	-----	QE,RTB2,SE
6	18333-ZF6-W01	GASKET, EX. PIPE .....	1	-	-----	HXQ4,LXQ4,LX2, QE,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RTB2,RXQ4, SE,SXE4, SXQ4 SXU,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2
7	18355-ZE2-W00	ARRESTER, SPARK .....	1	-	-----	QE,QXB7,QXB9,RTB2, SE,VWC2,VXB7,VXB9
	18355-ZE2-010	.....	(1)	-	-----	HXQ4,LXQ4,LX2, QE,QXB7,QXC9,QXE4,QXQ4,QXU,RTB2,RXQ4, SE,SXE4, SXQ4, SXU VWC2,VXB7,VXQ4,VXQ7,VXU1,VX2
8	18381-ZE2-W10	GASKET, MUFFLER (ARRESTER) ..	1	-	-----	QE,QXB7,QXB9,RTB2, SE,VWC2,VXB7,VXB9
		.....	(1)	-	-----	HXQ4,LXQ4,LX2,QXC9,QXE4,QXQ4,QXU,RXQ4, SE,SXE4, SXQ4, SXU,VXQ4,VXQ7,VXU1 VX2
9	18381-ZE2-800	GASKET, MUFFLER .....	1	-	-----	HXQ4,LXQ4,LX2,QXC9,QXE4,QXQ4,QXU,RXQ4, SE,SXE4, SXQ4, SXU,VXQ4,VXQ7,VXU1 VX2
10	18430-ZF6-W50	DEFLECTOR COMP., MUFFLER ....	(1)	-	-----	QE, SE
	18430-ZK9-W50	.....	(1)	-	-----	HXQ4,LXQ4,QXB7,QXB9,QXQ4,RXQ4, SXQ4
11	18433-ZF6-W40	COVER COMP., MUFFLER .....	(1)	-	-----	HXQ4,LXQ4, QE,QXB7,QXB9,QXE4,QXQ4,RXQ4, SE,SXE4, SXQ4,VXB7,VXB9,VXQ4 VXQ7

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
12	18434-ZF6-W40	COVER COMP., RR. MUFFLER	(1)	-		HXQ4,LXQ4,QE,QXB7,QXB9,QXE4,QXQ4,RXQ4,SE,SXE4,SXQ4,VXB7,VXB9,VXQ4 VXQ7
13	18436-ZH8-W40	BASE COMP., MUFFLER COVER	(1)	-		HXQ4,LXQ4,QE,QXB7,QXB9,QXE4,QXQ4,RXQ4,SE,SXE4,SXQ4,VXB7,VXB9,VXQ4 VXQ7
14	18437-ZF6-W40	STAY, MUFFLER COVER	(1)	-		HXQ4,LXQ4,QE,QXB7,QXB9,QXE4,QXQ4,RXQ4,SE,SXE4,SXQ4,VXB7,VXB9,VXQ4 VXQ7
15	18438-ZF6-W40	PLATE, SET	(1)	-		HXQ4,LXQ4,QE,QXB7,QXB9,QXE4,QXQ4,RXQ4,SE,SXE4,SXQ4,VXB7,VXB9,VXQ4 VXQ7
16	18466-ZH8-W40	SPACER, MUFFLER COVER	(3)	-		HXQ4,LXQ4,QE,QXB7,QXB9,QXE4,QXQ4,RXQ4,SE,SXE4,SXQ4,VXB7,VXB9,VXQ4 VXQ7
17	90006-ZE2-000	SCREW, TAPPING, 6X10	1	-		HXQ4,LXQ4,LX2,QE,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RTB2,RXQ4,SE,SXE4,SXQ4 SXU,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2
18	90050-ZE1-000	SCREW, TAPPING, 5X8	1	-		QE,QXB7,QXB9,RTB2,SE,VWC2,VXB7,VXB9
	90055-ZE1-000	SCREW, TAPPING, 4X6	(1)	-		HXQ4,LXQ4,LX2,QE,QXB7,QXC9,QXE4,QXQ4,QXU,RTB2,RXQ4,SE,SXE4,SXQ4,SXU VWC2,VXB7,VXQ4,VXQ7,VXU1,VX2
19	90050-ZE1-000	SCREW, TAPPING, 5X8	4	-		HXQ4,LXQ4,LX2,QE,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RTB2,RXQ4,SE,SXE4,SXQ4 SXU,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2
20	90050-ZE1-000	SCREW, TAPPING, 5X8	(1)	-		HXQ4,LXQ4,QE,QXB7,QXB9,QXE4,QXQ4,RXQ4,SE,SXE4,SXQ4,VXB7,VXB9,VXQ4 VXQ7
21	90050-ZE1-000	SCREW, TAPPING, 5X8	(2)	-		QE,SE
	90055-ZE1-000	SCREW, TAPPING, 4X6	(2)	-		HXQ4,LXQ4,QXB7,QXB9,QXQ4,RXQ4,SXQ4
22	90050-ZH8-W40	SCREW, TAPPING, 5X25	(2)	-		HXQ4,LXQ4,QE,QXB7,QXB9,QXE4,QXQ4,RXQ4,SE,SXE4,SXQ4,VXB7,VXB9,VXQ4 VXQ7
23	90055-ZE1-000	SCREW, TAPPING, 4X6	3	-		QE,RTB2,SE
24	90302-KF9-900	NUT, HEX., 5MM	(3)	-		HXQ4,LXQ4,QE,QXB7,QXB9,QXE4,QXQ4,RXQ4,SE,SXE4,SXQ4,VXB7,VXB9,VXQ4 VXQ7
25	93891-05012-00	SCREW-WASHER, 5X12	(1)	-		HXQ4,LXQ4,QE,QXB7,QXB9,QXE4,QXQ4,RXQ4,SE,SXE4,SXQ4,VXB7,VXB9,VXQ4 VXQ7
26	93891-06020-07	SCREW-WASHER, 6X20	(3)	-		HXQ4,LXQ4,QE,QXB7,QXB9,QXE4,QXQ4,RXQ4,SE,SXE4,SXQ4,VXB7,VXB9,VXQ4 VXQ7
27	94050-08000	NUT, FLANGE, 8MM	5	-		HXQ4,LXQ4,LX2,QE,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RTB2,RXQ4,SE,SXE4,SXQ4 SXU,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2
28	94103-05700	WASHER, PLAIN, 5MM	(3)	-		HXQ4,LXQ4,QE,QXB7,QXB9,QXE4,QXQ4,RXQ4,SE,SXE4,SXQ4,VXB7,VXB9,VXQ4 VXQ7
29	94111-05000	WASHER, SPRING, 5MM	(1)	-		HXQ4,LXQ4,QE,QXB7,QXB9,QXE4,QXQ4,RXQ4,SE,SXE4,SXQ4,VXB7,VXB9,VXQ4 VXQ7

# E-16-3

# MUFFLER(4)

F 9



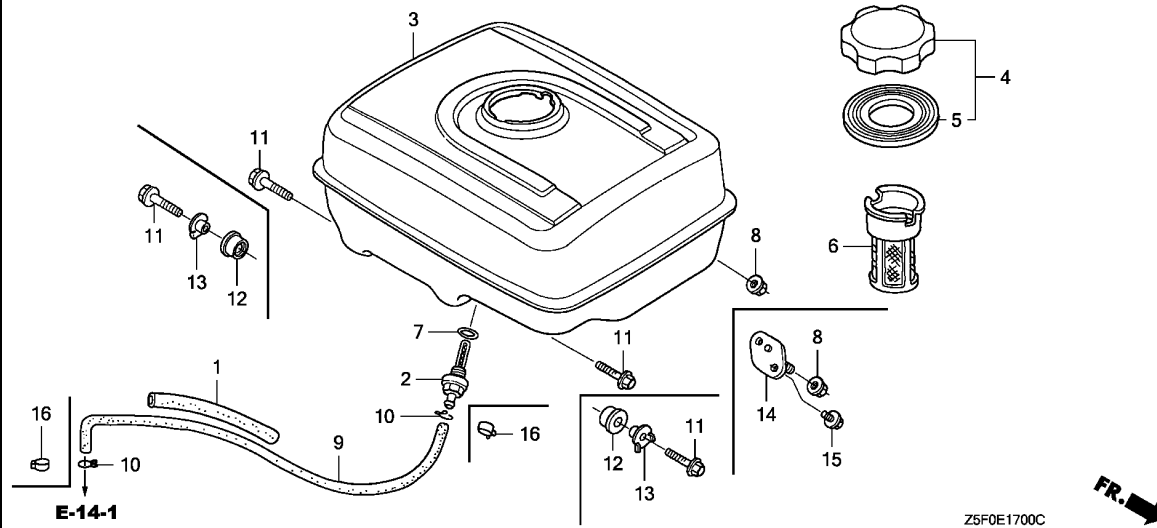
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	3131C5	(3) MUFFLER, EXHAUST .....	0.2
4	3131D9	PROTECTOR, EXHAUST MUFFLER : OUTER .....	0.1
5	3131D8	PROTECTOR, EXHAUST MUFFLER : INNER .....	0.2
6	3131G6	SEAL, MUFFLER PROTECTOR .....	0.2
7	3131C9	PIPE, EXHAUST .....	0.2
8	3131B5	GASKET, EXHAUST PIPE .....	0.2
9	3131B5	(17) GASKET, EXHAUST PIPE .....	0.2
11	3131A1	ARRESTER, SPARK .....	0.2

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	18301-ZE2-V60	COLLAR, 10X16X53 .....	1	-	-----	ED2
2	18310-ZD1-E31	MUFFLER COMP. ....	1	-	-----	EDS2,EDS6,EDT6
	18310-ZE2-U90	MUFFLER COMP. (DENYO) .....	1	-	-----	EDN2
3	18310-ZE2-V60	MUFFLER COMP. (TSURUMI) .....	1	-	-----	ED2,EN2
4	18320-ZB4-000	PROTECTOR, MUFFLER OUTER .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2
5	18325-ZB4-000	PROTECTOR, MUFFLER INNER .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2
6	18329-ZB4-000	SEAL, MUFFLER PROTECTOR .....	2	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2
7	18330-ZE2-700	PIPE, EX. ....	1	-	-----	EDN2,ED2,EN2
	18330-ZE2-710	.....	1	-	-----	EDS2,EDS6,EDT6
8	18333-ZB4-800	GASKET, EX. PIPE .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2
9	18333-ZE3-800	GASKET, EX. PIPE .....	1	-	1112462	EDN2,EDS2,EDS6,EDT6,ED2,EN2
10	18338-ZE2-V60	STAY A, MUFFLER (TSURUMI) .....	1	-	-----	ED2
11	18355-ZB4-630	ARRESTER, SPARK .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2
12	90002-ZE2-U91	SCREW, TAPPING, 4X8 .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2
13	94050-08000	NUT, FLANGE, 8MM .....	2	-	-----	EDN2,EDS2,EDS6,EDT6
			4	-	-----	ED2,EN2
14	95701-06010-00	BOLT, FLANGE, 6X10 .....	7	-	-----	ED2,EN2
			7	-	1186145	EDT6
	95701-06012-00	BOLT, FLANGE, 6X12 .....	7	-	-----	EDS2,EDS6
			7	-	1186146	EDT6
15	95701-08020-00	BOLT, FLANGE, 8X20 .....	2	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2
16	95701-08070-00	BOLT, FLANGE, 8X70 .....	1	-	-----	ED2
17	18333-ZF6-W01	GASKET, EX. PIPE .....	1	-	1112463	EDN2,EDS2,EDS6,EDT6,ED2,EN2
18	95701-06010-00	BOLT, FLANGE, 6X10 .....	1	-	-----	EDT6,ED2,EN2
	95701-06012-00	BOLT, FLANGE, 6X12 .....	1	-	1186145	EDS2,EDS6
	95701-06010-00	BOLT, FLANGE, 6X10 .....	1	-	1186146	EDS2,EDS6

E-17

FUEL TANK(1)

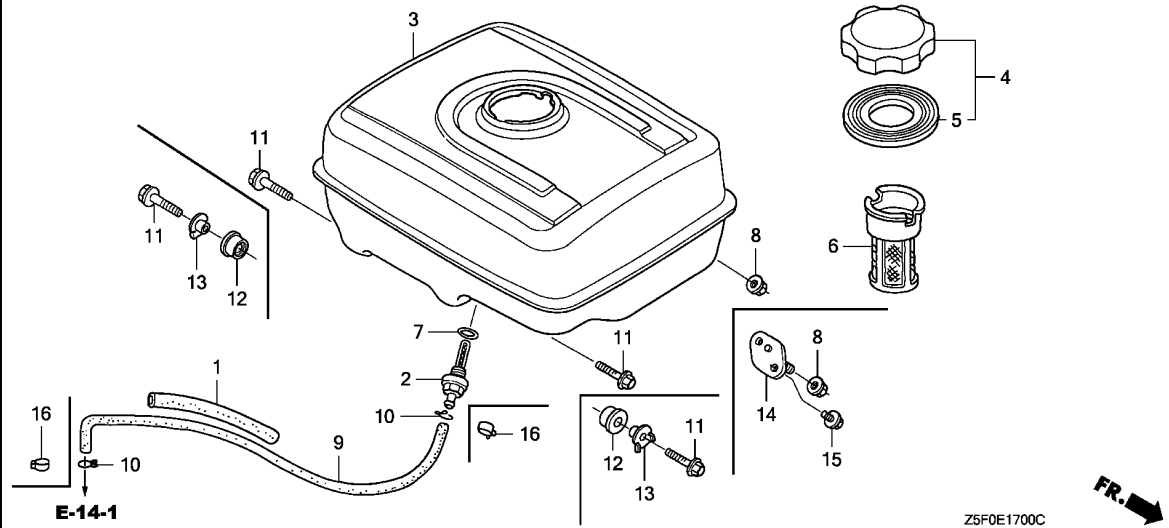
F10



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2		(7)	
3101H6		JOINT, FUEL STRAINER .....	0.2
3101H7		TANK, FUEL .....	0.2
3101A6		FILTER, FUEL .....	0.1
3101M3		RUBBER A, TANK MOUNTING .....	0.2
.NOTE: Same time for two units			
3101D2		RUBBER, TANK MOUNTING(A) .....	0.2
.NOTE: Same time for two units			

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	16854-ZH8-000	RUBBER, SUPPORTER (107MM) ...	1	-		HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
2	16955-ZE1-000	JOINT, FUEL TANK .....	1	-		HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
3	17510-ZE2-020ZA	TANK COMP., FUEL *NH31*.....MCKINLEY WHITE	1	-	1016062	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QXB7, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VXB7, VXQ4, VXQ7, VXU1, VX2, WKD6, WKT2, WKT4
	17510-ZE2-020ZD	*NH1*.....BLACK	1	-	1016062	HA2, LX2, PA2, PMT2, QAE2, QAG, QAR2, QA2, QTC2, QXC9, RA2, SMX2, SXU, VA2, VXB7, VXQ4, VX2
	17510-ZE2-020ZE	*NH105*...MAT BLACK (#15-#20)	1	-	1016062	VXB7
	17510-ZK2-880ZA	*NH1*.....BLACK	1	-	1162085	VXB9
	17510-ZK2-880ZB	*NH105*...MAT BLACK (#15-#20)	1	-	1162085	VXB9
	17510-ZK2-880ZC	*NH31*.....MCKINLEY WHITE	1	-	1162085	VXB9
	17510-ZE2-800ZA	*NH1*.....BLACK	1	-	1161304	QW24, WKT2
	17510-ZE2-800ZB	*NH105*...MAT BLACK (#15-#20)	1	-	1016063	1161304
	17510-ZE2-800ZC	*NH31*.....MCKINLEY WHITE	1	-	1016063	1161304
	17510-ZK2-881ZA	*NH1*.....BLACK	1	-	1162086	-----
	17510-ZK2-881ZB	*NH105*...MAT BLACK (#15-#20)	1	-	1162086	-----
	17510-ZK2-881ZC	*NH31*.....MCKINLEY WHITE	1	-	1162086	-----

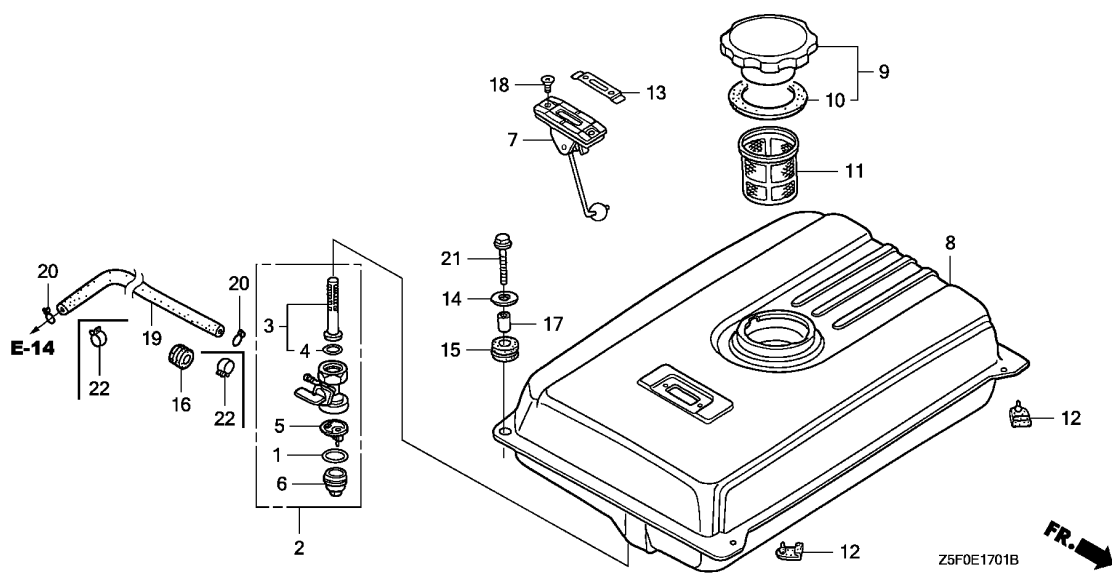




Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
(3)	17510-ZE2-801ZA	TANK COMP., FUEL				
	*NH1*	.....BLACK	1	-	-----	WKK2
			1	-	1161305	HA2,LX2,PA2,PMT2,QAE2,QAG,QAR2,QA2,QTC2,QW24,QXC9,RA2,SMX2,SXU,VA2,VXB7,VXQ4,VX2,WKT2
	17510-ZE2-801ZB	*NH105*...MAT BLACK (#15-#20)	1	-	1161305	VXB7
	17510-ZE2-801ZC	*NH31*.....MCKINLEY WHITE	1	-	-----	WKK2
			1	-	1161305	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKT2,WKT4
4	17620-ZOT-305	CAP COMP., FUEL FILLER (CHROME PLATED)	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
5	17631-ZOT-812	PACKING, FUEL FILLER CAP (39X62X3)	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
6	17672-ZE2-W01	FILTER, FUEL	1	-	-----	HA2,PA2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QTC2,QW24,RA2,RTB2,SE,SMX2,VA2,VDG2,WKD6,WKK2,WKT2,WKT4
7	91353-671-004	O-RING, 14MM(NOK)	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
8	94050-08000	NUT, FLANGE, 8MM .....	2	-		HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
9	95001-45222-40	TUBE, FUEL, 4.5X222 (95001-45001-60M)	1	-	1032493	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKT2, WKT4
	91424-Z5F-801	TUBE, FUEL, 4.5X222(FKM) ....	1	-		WKK2
			1	-	1032494	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKT2, WKT4
10	95002-02080	CLIP, TUBE (B8) .....	2	-	1032493	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKT2, WKT4
11	95701-08025-00	BOLT, FLANGE, 8X25 .....	2	-		HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
12	17532-ZK6-880	RUBBER A, TANK MOUNTING .....	2	-		VXB9
13	17534-ZK6-880	NUT, TANK MOUNTING .....	2	-		VXB9
14	17536-ZK6-880	RUBBER COMP., TANK MOUNTING ..	2	-		VXB9
15	90008-ZE2-003	BOLT, FLANGE, 6X10 .....	4	-		VXB9
16	95002-40800-08	CLAMP, TUBE (D8) .....	2	-		WKK2
			2	-	1032494	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKT2, WKT4

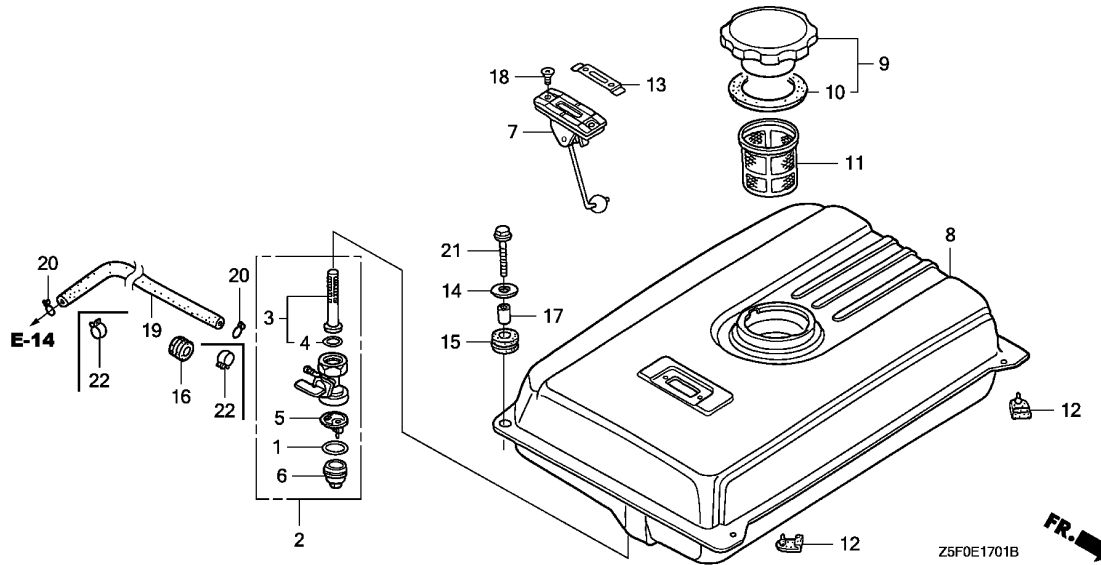




Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	3101A3	COCK, FUEL	0.2
3		(4)	
3	3101D5	SCREEN, FUEL STRAINER	0.2
5		(1)	
5	3101A7	FILTER, FUEL TANK CUP	0.2
7	6171A1	METER/GAUGE UNIT, FUEL	0.1
8	3101H7	TANK, FUEL	0.2
11	3101A6	FILTER, FUEL	0.1
12	3101D1	RUBBER, TANK MOUNTING	0.1

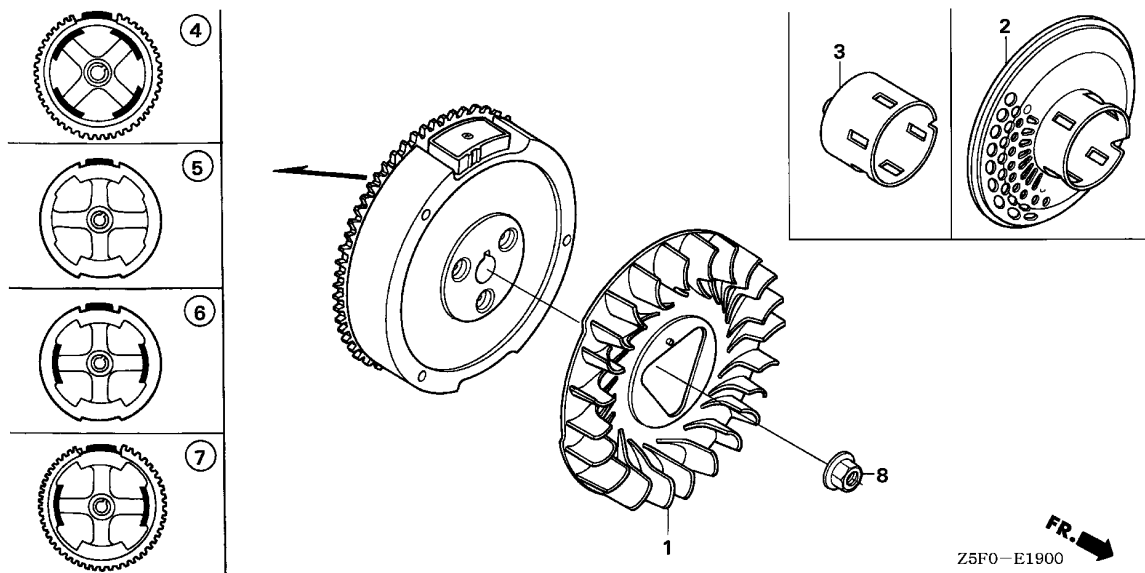
.NOTE: Same time for two units or more

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	16173-001-004	PACKING, FUEL STRAINER CUP ..	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,VWS
2	16950-ZB4-015	COCK ASSY., FUEL .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,VWS
3	16952-ZB4-005	SCREEN, FUEL STRAINER .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,VWS
4	16958-397-771	O-RING .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,VWS
5	16959-471-831	FILTER, CUP .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,VWS
6	16967-GA6-671	CUP, FUEL STRAINER .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,VWS
7	17505-ZB2-003	METER ASSY., FUEL .....	1	-	-----	ED2,VWS
8	17510-ZB4-000ZA	TANK COMP., FUEL	1	-	-----	ED2
		*NH31*.....MCKINLEY WHITE	1	-	-----	ED2
		*NH1*.....BLACK	1	-	-----	ED2
		*T68*.....TSURUMI BLUE	1	-	-----	ED2
		*Y131*.....LIGHTNING YELLOW	1	-	-----	ED2
		*R280*.....POWER RED	1	-	-----	ED2
9	17620-899-013	CAP COMP., FUEL FILLER .....	1	-	-----	ED2,VWS
10	17631-899-000	PACKING, FUEL FILLER CAP .....	1	-	-----	ED2,VWS
11	17670-899-000	FILTER COMP., FUEL .....	1	-	-----	ED2,VWS
12	50319-ZB2-000	RUBBER, TANK MOUNTING .....	2	-	-----	EDS2,EDS6,EDT6,ED2
13	87565-ZB4-A00	PLATE, FUEL INDICATION .....	1	-	-----	ED2
14	90503-898-000	WASHER, TANK CUSHION .....	2	-	-----	ED2
			4	-	-----	VWS
15	90851-898-000	RUBBER, TANK CUSHION .....	2	-	-----	ED2
			4	-	-----	VWS
16	90854-ZB2-000	RUBBER, FUEL (9X15X10) .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VWS
17	91551-898-000	COLLAR, TANK CUSHION .....	2	-	-----	ED2
			4	-	-----	VWS
18	93600-05010-0A	SCREW, FLAT, 5X10 .....	2	-	-----	ED2



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
19	95001-45150-40	TUBE, FUEL, 4.5X150 (95001-45001-60M)	1	-	-----	1035006 EDS2,EDS6,EDT6
			1	-	-----	1037325 EN2
	95001-45180-40	TUBE, FUEL, 4.5X180 (95001-45001-60M)	1	-	-----	1037324 ED2
	95001-45190-40	TUBE, FUEL, 4.5X190 (95001-45001-60M)	1	-	-----	1033892 EDN2
	91424-Z4J-801	TUBE, FUEL, 4.5X150(FKM) ....	1	-	1035007	----- EDS2,EDS6
			1	-	1035007	1186145 EDT6
	91424-Z4K-801	TUBE, FUEL, 4.5X180(FKM) ....	1	-	1037325	----- ED2
	91424-Z5F-811	TUBE, FUEL, 4.5X190(FKM) ....	1	-	1033893	----- EDN2
	91424-Z4K-801	TUBE, FUEL, 4.5X180(FKM) ....	1	-	1186146	----- EDT6
	91424-Z5L-811	TUBE, FUEL, 4.5X165(FKM) ....	1	-	-----	VWS
			1	-	1037326	----- EN2
20	95002-02080	CLIP, TUBE (B8) .....	2	-	-----	1033892 EDN2
			2	-	-----	1035006 EDS2,EDS6,EDT6
			2	-	-----	1037324 ED2
			2	-	-----	1037325 EN2
21	95701-06022-00	BOLT, FLANGE, 6X22 .....	2	-	-----	ED2
22	95002-40800-08	CLAMP, TUBE (D8) .....	2	-	-----	VWS
			2	-	1033893	----- EDN2
			2	-	1035007	----- EDS2,EDS6,EDT6
			2	-	1037325	----- ED2
			2	-	1037326	----- EN2

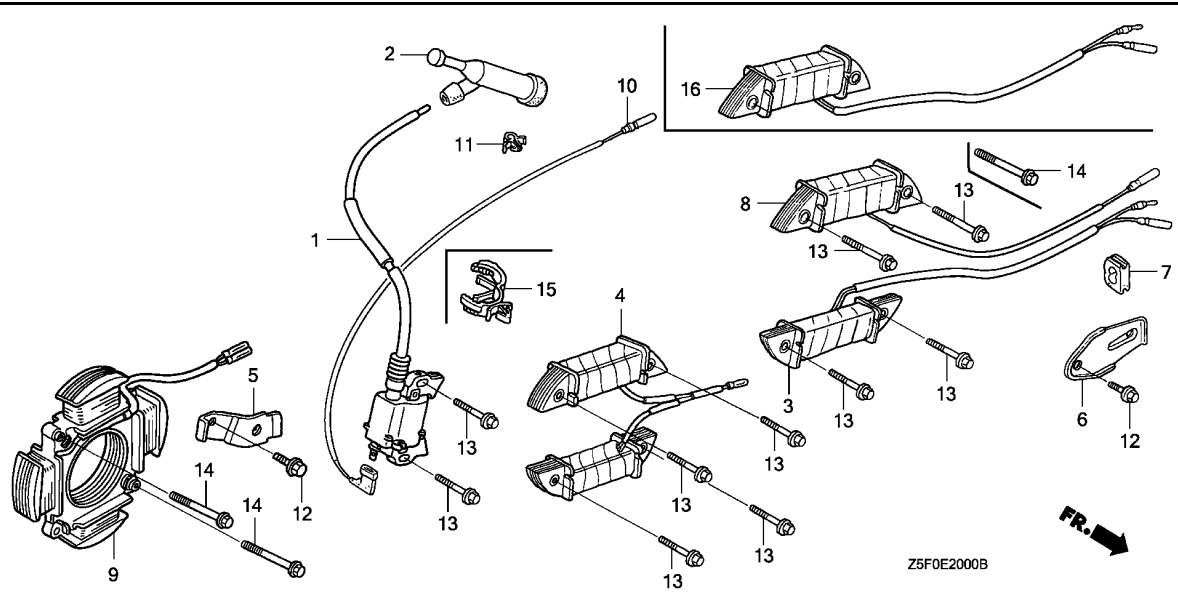




Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1141G7	FAN, ENGINE COOLING (3)	0.2
2	1121A9	PULLEY, RECOIL STARTER (5,6,7)	0.2
4	2161B5	FLYWHEEL	0.3



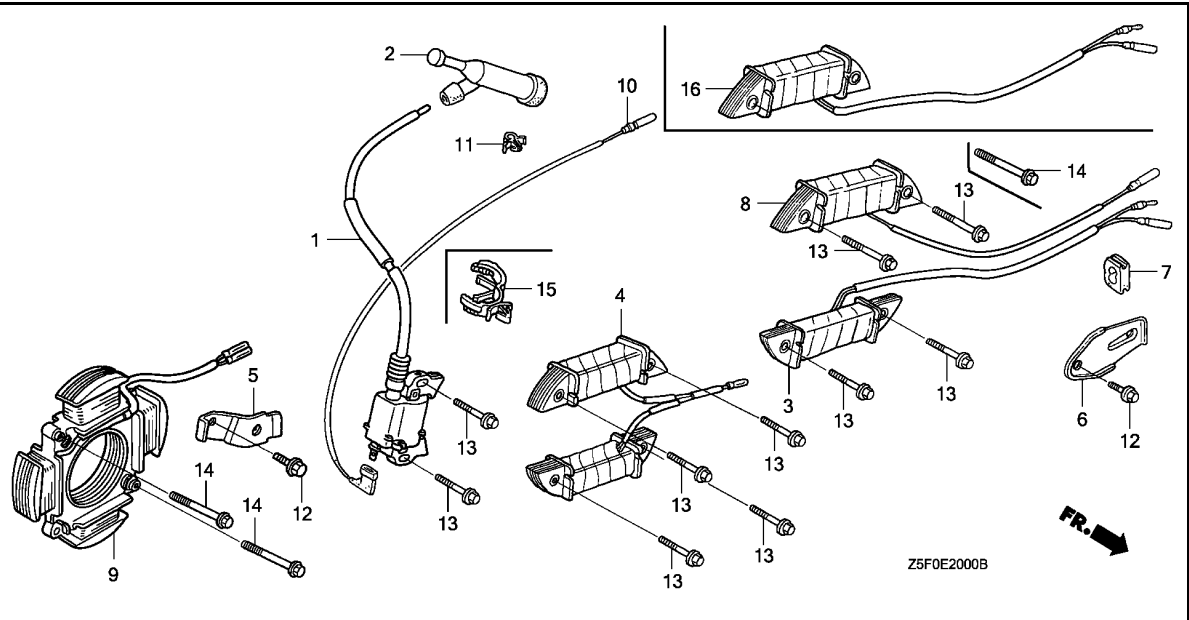
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	19511-ZE2-000	FAN, COOLING	1	1		
2	28450-ZE2-W11	PULLEY COMP., STARTER (SCREEN GRID)	1	-		HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SXE4, SXQ4, SXU, VA2, VH12, VTA2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2
3	28451-ZE2-W01	PULLEY, STARTER	1	-		EDN2, EDS2, EDS6, EDT6, ED2, EN2, QAG, QTC2, SMX2, VDG2, VMT2, VWC2, VWS, WKD6, WKK2, WKT2, WKT4
4	31100-ZE2-W11	FLYWHEEL COMP. (SEL-18A)	1	-		QAR2
	31100-ZE2-832	FLYWHEEL COMP. (4POLE)	1	-		ED2, EN2, QAE2
5	31100-ZE2-010	FLYWHEEL COMP.	1	-		EDT6, HA2, HHQ4, HXQ4, LXQ4, LX2, PA2, PMT2, QAB2, QAG, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VH12, VMT2, VTA2, VWC2, VWS, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
			-	1		
6	31100-ZE2-812	FLYWHEEL COMP. (LAMP)	1	-		EDN2, QAG2
7	31100-ZE2-822	FLYWHEEL COMP. (STARTER MOTOR)	1	-		EDS2, EDS6, LHE4, QXE4, SXE4
8	90201-ZE3-V00	NUT, SPECIAL, 16MM	1	-	1131467	EDN2, EDS2, EDS6, EDT6, ED2, EN2, HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VH12, VMT2, VTA2, VWC2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKT2, WKT4
	90201-ZE3-790		1	-		VWS, WKK2
			1	-	1131468	EDN2, EDS2, EDS6, EDT6, ED2, EN2, HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VH12, VMT2, VTA2, VWC2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKT2, WKT4
			-	1		



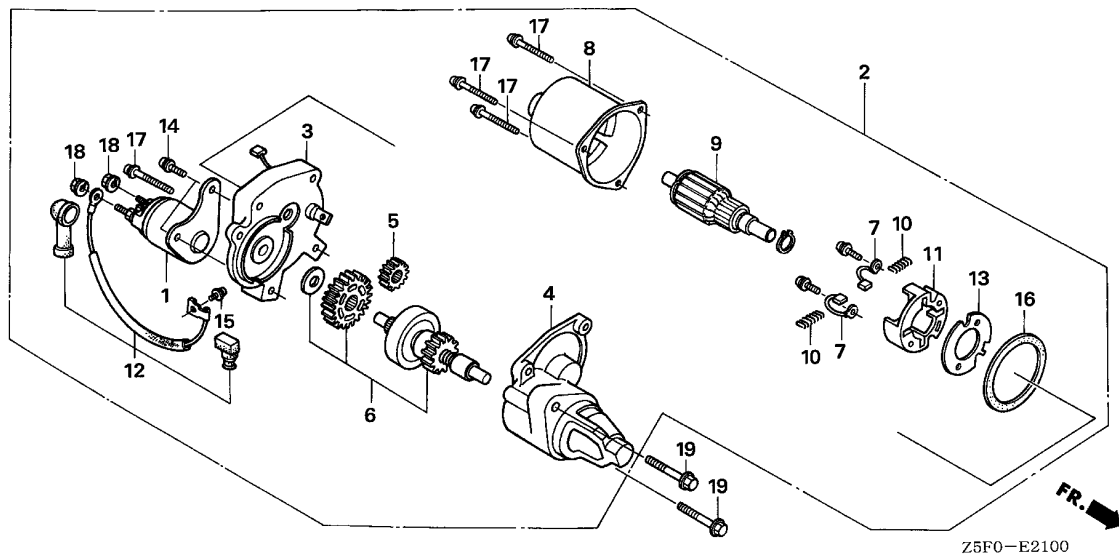
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6141A5	COIL, IGNITION(ONE) .....	0.3
2	6141B8	TERMINAL, HIGH TENSION .....	0.1
4		(3,16)	
	6141A6	COIL, LAMP .....	0.4
8		(9)	
	6131C3	COIL, CHARGE .....	0.4
10	6111B3	CORD, STOP SWITCH .....	0.3

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	30500-ZF6-W02	COIL ASSY., IGNITION .....	1	-	1167470	EDN2,EDS2,EDS6,EDT6,ED2,EN2,HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKT2,WKT4
	30500-ZF6-W03	.....	1	-	1167471	WKK2,EDN2,EDS2,EDS6,EDT6,ED2,EN2,HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKT2,WKT4
2	30700-ZE1-013	CAP ASSY., NOISE SUPPRESSOR (NICHIWA Y-EZ RTFM256)	1	1		
3	31510-ZE3-003	COIL ASSY., LAMP (12V/25W) ..	1	-		EDN2
4	31510-ZE2-811	COIL ASSY., LAMP (12V/50W) ..	1	-		QAG2
5	31511-ZE2-W00	CLAMPER, CORD .....	1	-		QAR2
6	31511-ZE2-000	CLAMPER, CORD .....	1	-		EDN2,EDS2,EDS6,ED2,EN2,LHE4,QAE2,QAG2,QXE4,SXE4
7	31512-ZE2-000	GROMMET, CORD .....	1	1		
8	31630-ZE1-003	COIL ASSY., CHARGE (1A) .....	1	-	1167590	EDS2,EDS6,LHE4,QXE4,SXE4
	31630-ZE2-841	COIL ASSY., CHARGE (3A) .....	1	-	1167174	QAE2
	31630-ZE1-013	COIL ASSY., CHARGE (1A) .....	1	-	1167591	EDS2,EDS6,LHE4,QXE4,SXE4
	31630-ZE2-842	COIL ASSY., CHARGE (3A) .....	1	-	1167175	QAE2
9	31630-ZE2-W01	COIL ASSY., CHARGE (12V/18A)	1	-		QAR2
10	36101-ZE1-010	CORD, STOP SWITCH (370MM) ...	1	-		HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VMT2,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
	36101-ZE2-701	CORD, STOP SWITCH (430MM) ...	1	-		EDN2,EDS2,EDS6,EDT6,ED2,EN2,VWS





Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
11	36103-ZE1-000	HOLDER, STOP SWITCH CORD	1	-	-----	EDN2,HHQ4,QE,QHQ4,RHQ4,SE,VWS
12	90013-883-000	BOLT, FLANGE, 6X12(CT200)	1	-	-----	EDN2,EDS2,EDS6,ED2,EN2,LHE4,QAE2,QAG2,QAR2,QXE4,SXE4
13	90015-883-000	BOLT, FLANGE, 6X28	2	-	-----	EDT6,HA2,HHQ4,HXQ4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAR2,QA2,QC12,QE QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE SMX2,SXQ4,SXU,VA2,VDG2,VH12,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4,VXQ7 VXU1,VX2,WKD6,WKK2,WKT2,WKT4
			4	-	-----	EDS2,EDS6,ED2,EN2,LHE4,QXE4,SXE4
			6	-	-----	EDN2,QAG2
			-	2	-----	
14	90017-883-000	BOLT, FLANGE, 6X32	2	-	-----	QAE2
			4	-	-----	QAR2
15	90684-ZA0-601	CLIP, HARNESS	1	-	-----	EDT6,ED2,EN2,HA2,HXQ4,LXQ4,LX2,PA2,PMT2,QAB2,QAG,QAG2,QA2,QTC2,QW24 QXB7,QXB9,QXC9,QXQ4,QXU,RA2,RTB2,RXQ4,SMX2,SXQ4,SXU,VA2,VDG2,VH12 VMT2,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
			-	1	-----	
16	31510-ZE1-811	COIL ASSY., LAMP (12V/25W)	1	-	-----	EDN2,ED2,EN2

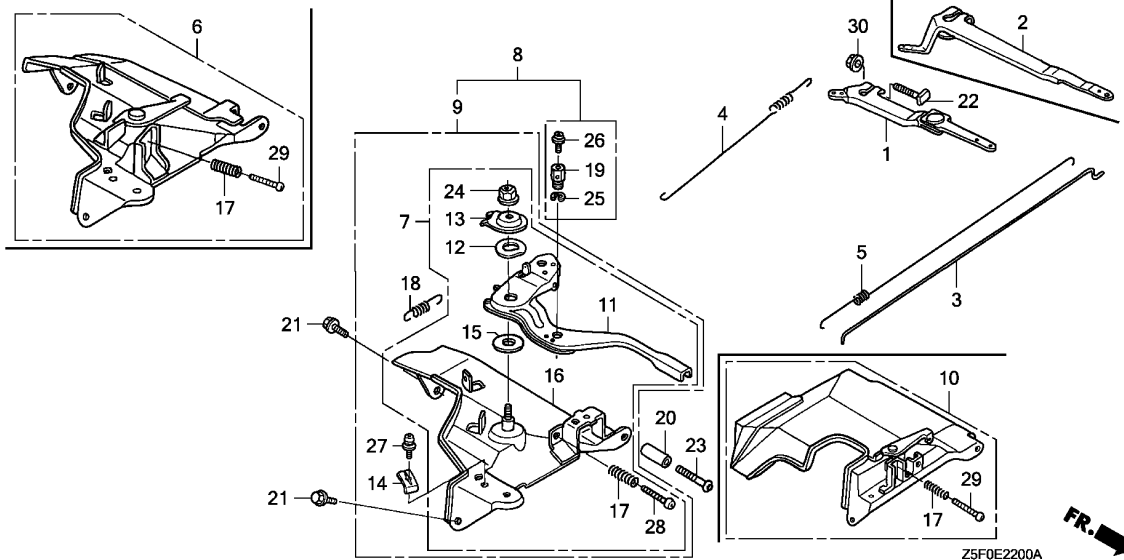


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6121E5	CONTACTOR, STARTER .....	0.2
2	6121D5	MOTOR, STARTER .....	0.2
3	6121C3	BRACKET, STARTER :CENTER .....	0.4
4	6121D2	BRACKET, STARTER :FRONT .....	0.4
6	6121B0	CLUTCH, OVERRUNNING .....	0.4
7	6121A9	BRUSH, STARTER .....	0.4
8	6121D1	YOKE, STARTER .....	0.4
9	6121A0	ARMATURE, STARTER .....	0.4

Z5F0-E2100

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	31204-ZA0-003	CONTACTOR ASSY. ....	1	-	-----	EDS2,EDS6,LHE4,QAE2,QAR2,QXE4,SXE4
2	31210-ZE2-003	MOTOR UNIT, STARTER .....	1	-	-----	EDS2,EDS6,LHE4,QAE2,QAR2,QXE4,SXE4
3	31211-ZE2-003	BRACKET, CENTER .....	1	-	-----	EDS2,EDS6,LHE4,QAE2,QAR2,QXE4,SXE4
4	31212-ZE2-003	BRACKET, FR. ....	1	-	-----	EDS2,EDS6,LHE4,QAE2,QAR2,QXE4,SXE4
5	31213-ZE2-003	GEAR, DRIVE PINION .....	1	-	-----	EDS2,EDS6,LHE4,QAE2,QAR2,QXE4,SXE4
6	31214-ZE2-003	CLUTCH COMP., OVERRUNNING ...	1	-	-----	EDS2,EDS6,LHE4,QAE2,QAR2,QXE4,SXE4
7	31215-ZE2-003	BRUSH .....	2	-	-----	EDS2,EDS6,LHE4,QAE2,QAR2,QXE4,SXE4
8	31216-ZE2-003	YOKE COMP. ....	1	-	-----	EDS2,EDS6,LHE4,QAE2,QAR2,QXE4,SXE4
9	31217-ZE2-003	ARMATURE COMP. ....	1	-	-----	EDS2,EDS6,LHE4,QAE2,QAR2,QXE4,SXE4
10	31219-ZE2-003	SPRING, BRUSH RETURN .....	4	-	-----	EDS2,EDS6,LHE4,QAE2,QAR2,QXE4,SXE4
11	31231-ZE2-003	HOLDER, BRUSH .....	1	-	-----	EDS2,EDS6,LHE4,QAE2,QAR2,QXE4,SXE4
12	31232-ZE3-003	WIRE, WATER COVER .....	1	-	-----	EDS2,EDS6,LHE4,QAE2,QAR2,QXE4,SXE4
13	31233-ZE2-003	INSULATOR .....	1	-	-----	EDS2,EDS6,LHE4,QAE2,QAR2,QXE4,SXE4
14	90007-ZE2-003	BOLT-WASHER, 5X14 .....	2	-	-----	EDS2,EDS6,LHE4,QAE2,QAR2,QXE4,SXE4
15	90110-ZE2-003	SCREW-WASHER, 4X6 .....	1	-	-----	EDS2,EDS6,LHE4,QAE2,QAR2,QXE4,SXE4
16	91601-ZE2-003	PACKING .....	1	-	-----	EDS2,EDS6,LHE4,QAE2,QAR2,QXE4,SXE4
17	93892-05032-18	SCREW-WASHER, 5X32 .....	4	-	-----	EDS2,EDS6,LHE4,QAE2,QAR2,QXE4,SXE4
18	94070-06080	NUT-WASHER, 6MM .....	2	-	-----	EDS2,EDS6,LHE4,QAE2,QAR2,QXE4,SXE4
19	95701-08040-00	BOLT, FLANGE, 8X40 .....	2	-	-----	EDS2,EDS6,LHE4,QAE2,QAR2,QXE4,SXE4





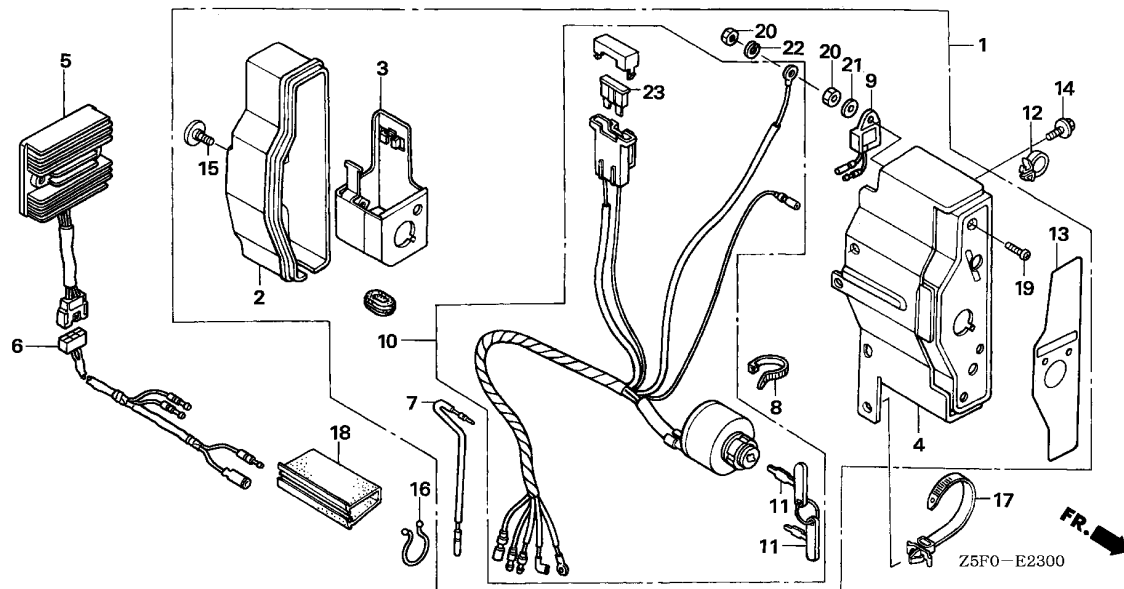
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2)	
1	1161A0	ARM, GOVERNOR .....	0.2
3	1161B1	ROD, GOVERNOR .....	0.2
4	1161C5	SPRING, GOVERNOR .....	0.2
5	1161C2	SPRING, THROTTLE RETURN .....	0.2
7		(6,8,9,10)	
	1161A5	CONTROL, THROTTLE/GOVERNOR ...	0.3
11	1161A8	LEVER, CONTROL .....	0.4
16	1161A2	BASE, CONTROL .....	0.4
18	1161B7	SPRING, CABLE RETURN .....	0.2



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	16550-ZE2-700	ARM COMP., GOVERNOR .....	1	-	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VH12,VMT2,VWS	
2	16551-ZE2-000	ARM, GOVERNOR .....	1	-	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4	
3	16555-ZE2-000	ROD, GOVERNOR .....	1	1		
4	16561-ZE2-000	SPRING, GOVERNOR .....	1	-	EDN2,EDS2,EDS6,EDT6,ED2,EN2,HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VMT2,VTA2,VWC2,VWS,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4	
	16561-ZE2-800	.....	-	1	VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2	
	16561-ZE3-000	.....	(1)	-	VH12	
5	16562-ZE2-000	SPRING, THROTTLE RETURN .....	1	-	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4	
	16562-ZE2-700	.....	1	-	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VH12,VMT2,VWS	
			-	1		
6	16570-ZE2-T50	CONTROL ASSY. (WACKER) .....	1	-	VDG2,VWC2	
	16570-ZE2-721	CONTROL ASSY. ....	1	-	1073426 VH12,VXU1	
	16570-ZE2-722	.....	1	-	1073427 VH12,VXU1	
7	16570-ZE2-W00	CONTROL ASSY. ....	1	-	HA2,HHQ4,HXQ4,PA2,PMT2,VXB7,VXB9,VXQ4,VXQ7,VX2	
8	16570-ZE2-W10	CONTROL ASSY. (REMOTE) .....	1	-	QHB2,QTC2,SMX2	
9	16570-ZE2-W20	CONTROL ASSY. (REMOTE) .....	1	-	LHE4,LXQ4,LX2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHQ4,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SXE4,SXQ4,SXU,VA2,VTA2,WKD6,WKK2,WKT2,WKT4	

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
10	16570-ZE2-701	CONTROL ASSY. ....	1	-	-----	EDN2,VMT2,VWS
	16570-ZE2-711	.....	-	1	-----	EDS2,EDS6,EDT6,ED2,EN2
11	16571-ZE2-W00	LEVER, CONTROL .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2 RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VTA2,VXB7,VXB9,VXQ4,VXQ7,VX2,WKD6,WKK2 WKT2,WKT4
12	16574-ZE1-000	SPRING, LEVER .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2 RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VTA2,VXB7,VXB9,VXQ4,VXQ7,VX2,WKD6,WKK2 WKT2,WKT4
13	16575-ZE2-W00	WASHER, CONTROL LEVER .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2 RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VTA2,VXB7,VXB9,VXQ4,VXQ7,VX2,WKD6,WKK2 WKT2,WKT4
14	16576-891-000	HOLDER, CABLE .....	1	-	-----	LHE4,LXQ4,LX2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24 QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU VA2,VTA2,WKD6,WKK2,WKT2,WKT4
15	16578-ZE1-000	SPACER, CONTROL LEVER .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2 RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VTA2,VXB7,VXB9,VXQ4,VXQ7,VX2,WKD6,WKK2 WKT2,WKT4
16	16581-ZE2-W00	BASE COMP., CONTROL (###) ...	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2 RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VTA2,VXB7,VXB9,VXQ4,VXQ7,VX2,WKD6,WKK2 WKT2,WKT4
17	16584-883-300	SPRING, CONTROL ADJUSTING ...	1	1	-----	
18	16592-883-310	SPRING, CABLE RETURN .....	1	-	-----	LHE4,LXQ4,LX2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24 QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU VA2,VTA2,WKD6,WKK2,WKT2,WKT4
19	16594-883-010	HOLDER, WIRE .....	1	-	-----	QHB2,QTC2,SMX2
20	16599-ZG1-M10	COLLAR, STOPPER .....	(1)	-	-----	HHQ4,HXQ4,LHE4,LXQ4,QE,QHB2,QHQ4,QW24,QXB7,QXB9,QXE4,QXQ4,RHQ4,RXQ4 SE,SXE4,SXQ4,VXB7,VXB9,VXQ4,VXQ7,WKT4
21	90013-883-000	BOLT, FLANGE, 6X12(CT200) ...	2	2	-----	
22	90015-ZE5-010	BOLT, GOVERNOR ARM .....	1	1	-----	
23	90016-ZG9-N30	SCREW, RECESSED, 5X25 .....	(1)	-	-----	HHQ4,HXQ4,LHE4,LXQ4,QE,QHB2,QHQ4,QW24,QXB7,QXB9,QXE4,QXQ4,RHQ4,RXQ4 SE,SXE4,SXQ4,VXB7,VXB9,VXQ4,VXQ7,WKT4
24	90114-SA0-000	NUT, SELF-LOCK, 6MM .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2 RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VTA2,VXB7,VXB9,VXQ4,VXQ7,VX2,WKD6,WKK2 WKT2,WKT4
25	90605-230-000	CIRCLIP, 5MM .....	1	-	-----	QHB2,QTC2,SMX2
26	93500-04006-0H	SCREW, PAN, 4X6 .....	1	-	-----	QHB2,QTC2,SMX2
27	93500-05016-0A	SCREW, PAN, 5X16 .....	1	-	-----	LHE4,LXQ4,LX2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24 QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU VA2,VTA2,WKD6,WKK2,WKT2,WKT4
28	93500-05028-0A	SCREW, PAN, 5X28 .....	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12 QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2 RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VTA2,VXB7,VXB9,VXQ4,VXQ7,VX2,WKD6,WKK2 WKT2,WKT4
29	93500-05028-0H	SCREW, PAN, 5X28 .....	1	-	-----	VDG2,VWC2
	93500-05035-0A	SCREW, PAN, 5X35 .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VH12,VMT2,VWS,VXU1
			-	1	-----	
30	94050-06000	NUT, FLANGE, 6MM .....	1	1	-----	

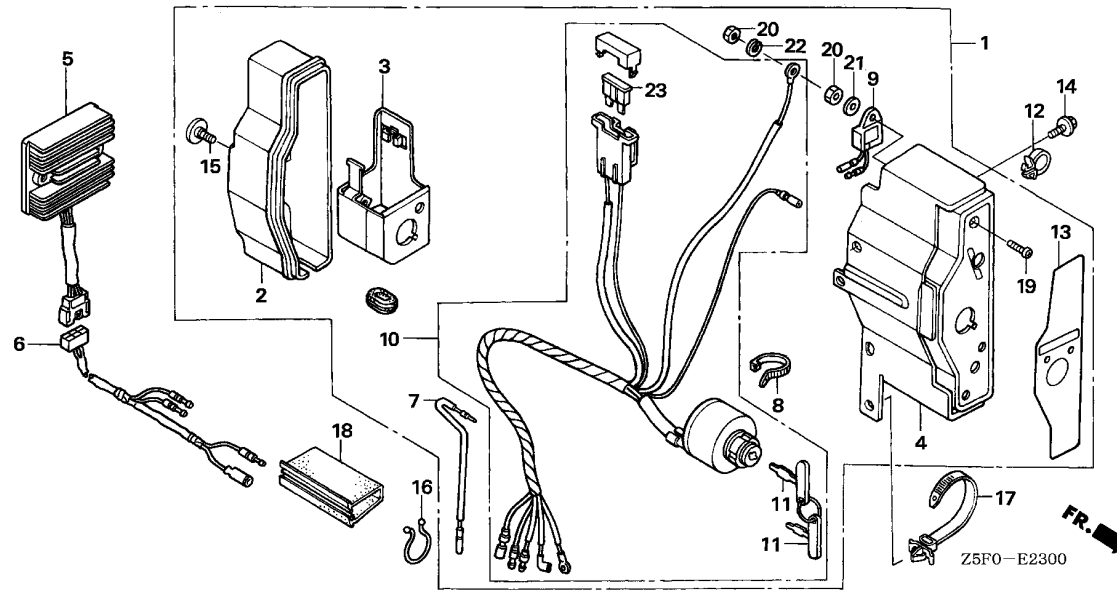




Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6221N7	BOX, ENGINE CONTROL .....	0.1
4	6151K5	PANEL, ENGINE CONTROL .....	0.2
5	6131B7	RECTIFIER, REGULATOR .....	0.2
6	6111E6	HARNESS, REGULATOR RECTIFIER .....	0.2
10	6151E1	SWITCH, COMBINATION .....	0.2
23	8121A7	FUSE, BLADE .....	0.1



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	31610-ZE2-W02ZA	BOX ASSY., CONTROL (EXP-ALERT) (18A)				
		*NH1*.....BLACK	1	-	1022658	QAR2
	31610-ZE2-W02ZE	*R280*.....POWER RED	1	-	1022658	QAR2
	31610-Z5F-821ZA	BOX ASSY., CONTROL (EXP-ALERT/18A)				
		*NH1*.....BLACK	1	-	1022659	QAR2
	31610-Z5F-821ZB	*R280*.....POWER RED	1	-	1022659	QAR2
2	31612-ZE2-003	CASE, CONTROL	1	-		QAR2
3	31614-ZE2-003	BRACKET, CASE MOUNTING	1	-		QAR2
4	31615-ZE2-003ZG	PANEL COMP., CONTROL				
		*R280*.....POWER RED	1	-		QAR2
5	31620-ZG5-013	RECTIFIER ASSY., REGULATOR (20A)	1	-	1190316	QAR2
	31620-ZG5-033	.....	1	-	1190317	QAR2
6	32110-ZE2-W00	HARNESS ASSY., SUB WIRE	1	-		QAR2
7	32197-ZE1-003	SUB HARNESS	1	-		QAR2
8	32902-892-003	BAND	1	-		QAR2
9	34150-ZH7-003	ALERT UNIT, OIL	1	-	1178305	QAR2
	34150-ZH7-013	.....	1	-	1178306	QAR2
10	35100-ZE2-W01	SWITCH ASSY., COMBINATION (18A-CHARGE)	1	-		QAR2
11	35111-880-013	KEY COMP.	2	-		QAR2
12	36103-ZE1-000	HOLDER, STOP SWITCH CORD	1	-		QAR2
13	87529-ZE2-861	MARK, CONTROL BOX (EXTERNAL-REGULATOR)	1	-	1022658	QAR2
	87529-Z4S-820	MARK, CONTROL BOX (EXP)	1	-	1022659	QAR2

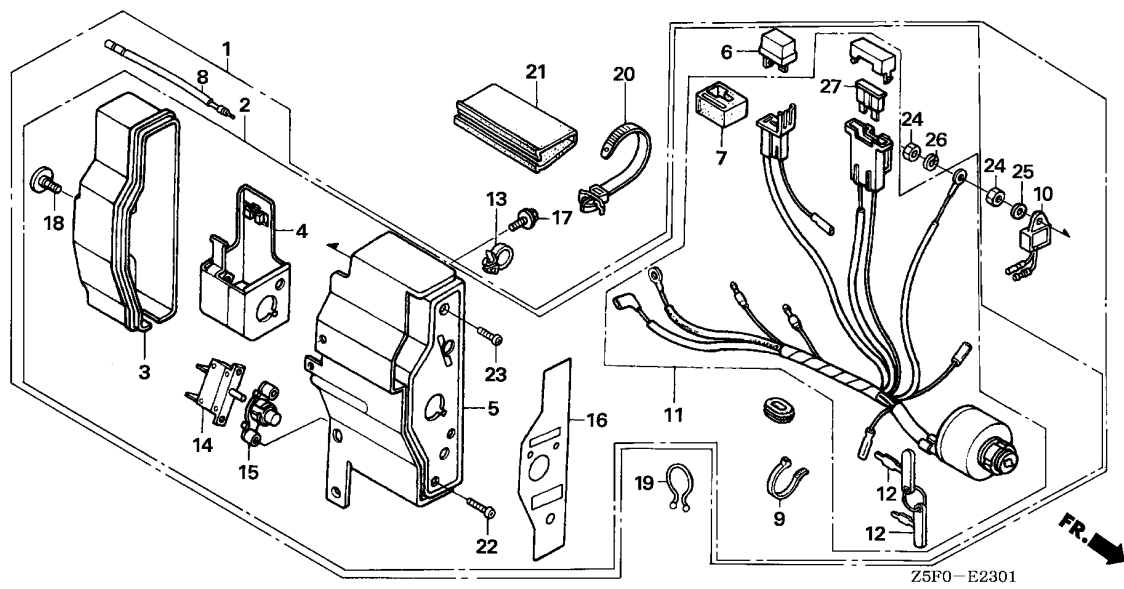


Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
14	90013-883-000	BOLT, FLANGE, 6X12(CT200) ...	2	-	-----	QAR2
15	90380-MA6-010	SCREW, SPECIAL, 6X12 .....	1	-	-----	QAR2
16	90630-751-000	CLIP, PURSE LOCK .....	1	-	-----	QAR2
17	90672-SAO-003	STRAP, CABLE, 118MM(BLACK) ..	1	-	-----	QAR2
18	91406-ZE2-003	TUBE, FASTENER, 30MM .....	1	-	-----	QAR2
19	93500-04012-0H	SCREW, PAN, 4X12 .....	1	-	-----	QAR2
20	94001-04390-0S	NUT, HEX., 4MM .....	2	-	-----	QAR2
21	94101-04800	WASHER, PLAIN, 4MM .....	1	-	-----	QAR2
22	94111-04800	WASHER, SPRING, 4MM .....	1	-	-----	QAR2
23	98200-32500	FUSE, BLADE (25A) .....	1	-	-----	QAR2



E-23-1

CONTROL BOX(2)

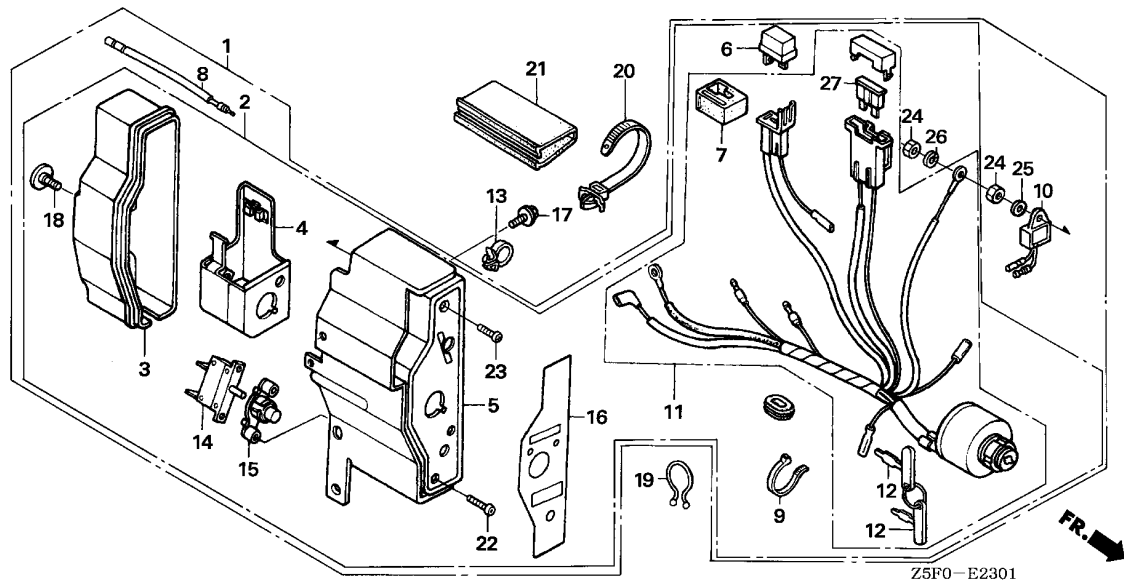


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6221N7	BOX, ENGINE CONTROL .....	0.1
5	6151K5	PANEL, ENGINE CONTROL. ....	0.2
6	6131B8	RECTIFIER, SILICON .....	0.1
10	6151K4	ALERT UNIT, ENGINE CONTROL OIL	0.2
11	6151E1	SWITCH, COMBINATION .....	0.2
14	6221D4	PROTECTOR, CIRCUIT .....	0.2
27	8121A7	FUSE, BLADE .....	0.1

Z5F0-E2301

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	31610-Z5J-801ZA	BOX ASSY., CONTROL (EXP-ALERT) (3A)	1	-	-	-
		*NH1*.....BLACK	1	-	-	QAE2
	31610-Z5J-801ZC	*R280*.....POWER RED	1	-	-	QAE2
	31610-Z5K-801ZA	BOX ASSY., CONTROL (EXP-ALERT)	1	-	-	-
		*R280*.....POWER RED	1	-	1178305	QXE4,SXE4
	31610-Z5K-802ZA	*R280*.....POWER RED	1	-	1178306	QXE4,SXE4
2	31610-Z5J-811ZA	BOX ASSY., CONTROL (EXTERNAL)	1	-	-	-
		*R280*.....POWER RED	1	-	-	LHE4
3	31612-ZE2-003	CASE, CONTROL	1	-	-	LHE4,QAE2,QXE4,SXE4
4	31614-ZE2-003	BRACKET, CASE MOUNTING .....	1	-	-	LHE4,QAE2,QXE4,SXE4
5	31615-ZE2-003ZA	PANEL COMP., CONTROL	1	-	-	-
		*NH1*.....BLACK	1	-	-	QAE2
	31615-ZE2-003ZG	*R280*.....POWER RED	1	-	-	LHE4,QAE2,QXE4,SXE4
6	31700-124-008	RECTIFIER ASSY., SILICON (SHINDENGEN)	1	-	-	LHE4,QAE2,QXE4,SXE4
7	32127-738-700	SUSPENSION, COUPLER	1	-	-	LHE4,QAE2,QXE4,SXE4
8	32197-ZE1-003	SUB HARNESS .....	1	-	-	QAE2,QXE4,SXE4
9	32902-892-003	BAND .....	1	-	-	LHE4,QAE2,QXE4,SXE4
10	34150-ZH7-003	ALERT UNIT, OIL .....	1	-	1178305	QAE2,QXE4,SXE4
	34150-ZH7-013	.....	1	-	1178306	QAE2,QXE4,SXE4
11	35100-ZE2-023	SWITCH ASSY., COMBINATION ...	1	-	1178305	LHE4,QXE4,SXE4
	35100-ZE2-842	SWITCH ASSY., COMBINATION (3A-CHARGE)	1	-	1174567	QAE2
	35100-ZE2-033	SWITCH ASSY., COMBINATION ...	1	-	1178306	LHE4,QXE4,SXE4
	35100-ZE2-843	SWITCH ASSY., COMBINATION (3A-CHARGE)	1	-	1174568	QAE2

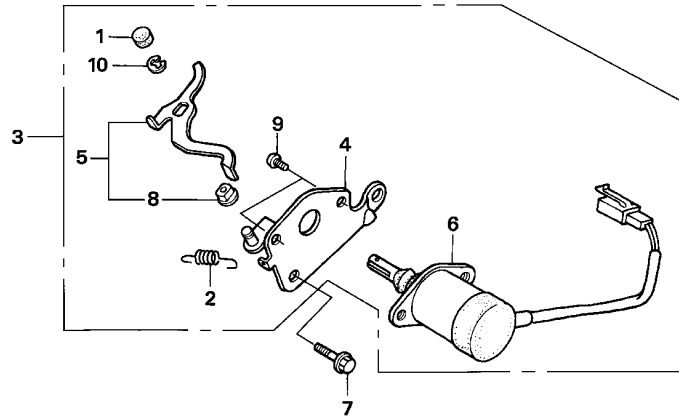
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Z5F0-E2301

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
12	35111-880-013	KEY COMP. ....	2	-	-----	LHE4,QAE2,QXE4,SXE4
13	36103-ZE1-000	HOLDER, STOP SWITCH CORD ....	1	-	-----	LHE4,QAE2,QXE4,SXE4
14	38240-VA3-900	PROTECTOR, CIRCUIT (1.0A) ...	1	-	-----	LHE4,QXE4,SXE4
	38240-ZE2-840	PROTECTOR, CIRCUIT (3.5A) ...	1	-	-----	QAE2
15	38250-ZA8-701	LENS ASSY., PROTECTOR ....	1	-	-----	LHE4,QAE2,QXE4,SXE4
16	87529-Z4T-840	MARK, CONTROL BOX (EXTERNAL)	1	-	-----	LHE4,QAE2,QXE4,SXE4
17	90013-883-000	BOLT, FLANGE, 6X12(CT200) ...	2	-	-----	LHE4,QAE2,QXE4,SXE4
18	90380-MA6-010	SCREW, SPECIAL, 6X12 ....	1	-	-----	LHE4,QAE2,QXE4,SXE4
19	90630-751-000	CLIP, PURSE LOCK ....	1	-	-----	LHE4,QAE2,QXE4,SXE4
20	90672-SA0-003	STRAP, CABLE, 118MM(BLACK) ..	1	-	-----	LHE4,QAE2,QXE4,SXE4
21	91406-ZE2-003	TUBE, FASTENER, 30MM ....	1	-	-----	LHE4,QAE2,QXE4,SXE4
22	93500-03012-OH	SCREW, PAN, 3X12 ....	2	-	-----	LHE4,QAE2,QXE4,SXE4
23	93500-04012-OH	SCREW, PAN, 4X12 ....	1	-	-----	LHE4,QAE2,QXE4,SXE4
24	94001-04390-0S	NUT, HEX., 4MM ....	1	-	-----	LHE4
						QAE2,QXE4,SXE4
25	94101-04800	WASHER, PLAIN, 4MM ....	1	-	-----	QAE2,QXE4,SXE4
26	94111-04800	WASHER, SPRING, 4MM ....	1	-	-----	LHE4,QAE2,QXE4,SXE4
27	98200-30500	FUSE, BLADE (5A) ....	1	-	-----	LHE4,QXE4,SXE4
	98200-31500	FUSE, BLADE (15A) ....	1	-	-----	QAE2





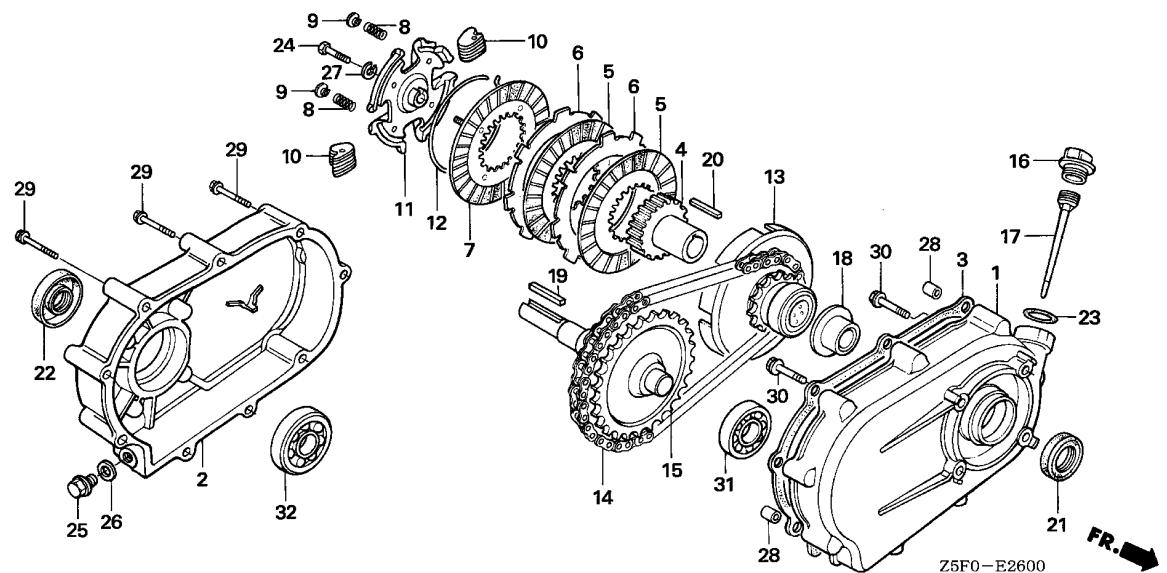
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Z5F0-E2320

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	8101Q9	SPRING, CHOKE RETURN .....	0.2
3	8101S8	THROTTLE, AUTO .....	0.2
6	6211C5	SOLENOID, AUTO THROTTLE .....	0.3

2

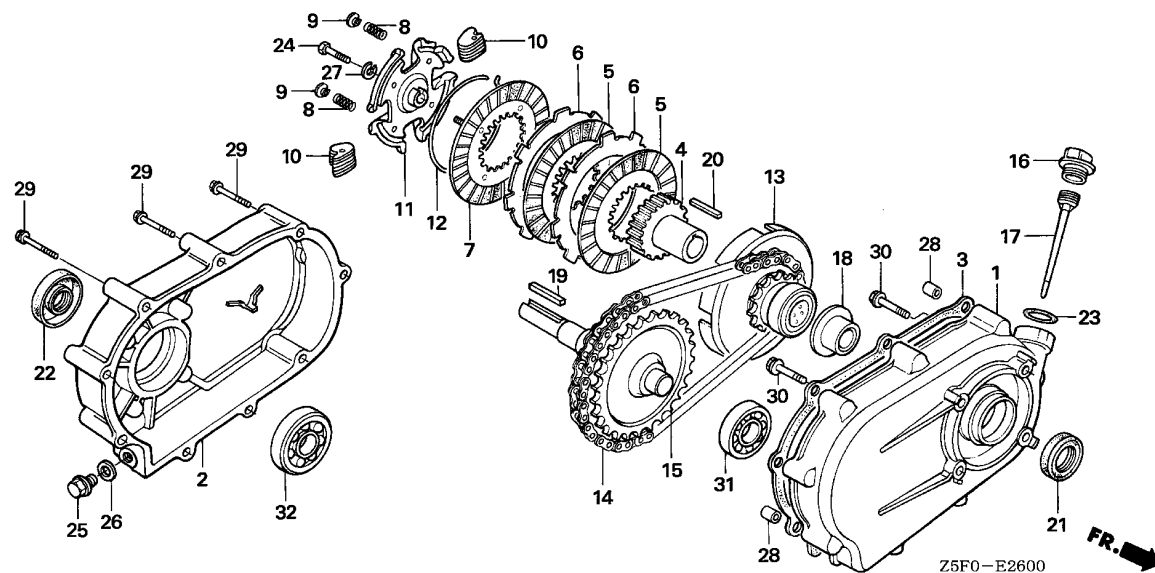
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	16252-ZA1-010	CAP, CHOKE LEVER .....	1	-	-----	EDN2,EDS6,EDT6,ED2,EN2,VMT2,VWS
2	16268-893-000	SPRING, CHOKE RETURN .....	1	-	-----	EDN2,EDS6,EDT6,ED2,EN2,VMT2,VWS
3	16270-ZB4-010	AUTO-THROTTLE ASSY. ....	1	-	-----	EDN2,EDS6,EDT6,ED2,EN2,VMT2,VWS
4	16271-ZB4-000	STAY, SOLENOID THROTTLE .....	1	-	-----	EDN2,EDS6,EDT6,ED2,EN2,VMT2,VWS
5	16273-ZB4-000	LEVER COMP., SOLENOID THROTTLE	1	-	-----	EDN2,EDS6,EDT6,ED2,EN2,VMT2,VWS
6	36160-ZB4-003	SOLENOID ASSY. ....	1	-	-----	EDS6
	36160-ZB4-013	.....	1	-	1180020	EDN2,EDT6,ED2,EN2,VMT2,VWS
			1	-	1180021	EDN2,EDT6,ED2,EN2,VMT2,VWS
7	90013-883-000	BOLT, FLANGE, 6X12(CT200) ...	1	-	-----	EDN2,EDS6,EDT6,ED2,EN2,VMT2,VWS
8	91502-ZB4-701	BUSH, AUTO-THROTTLE LEVER ...	1	-	-----	EDN2,EDS6,EDT6,ED2,EN2,VMT2,VWS
9	93500-05008-0A	SCREW, PAN, 5X8 .....	2	-	-----	EDN2,EDS6,EDT6,ED2,EN2,VMT2,VWS
10	94540-04018	E-RING, 4MM .....	1	-	-----	EDN2,EDS6,EDT6,ED2,EN2,VMT2,VWS



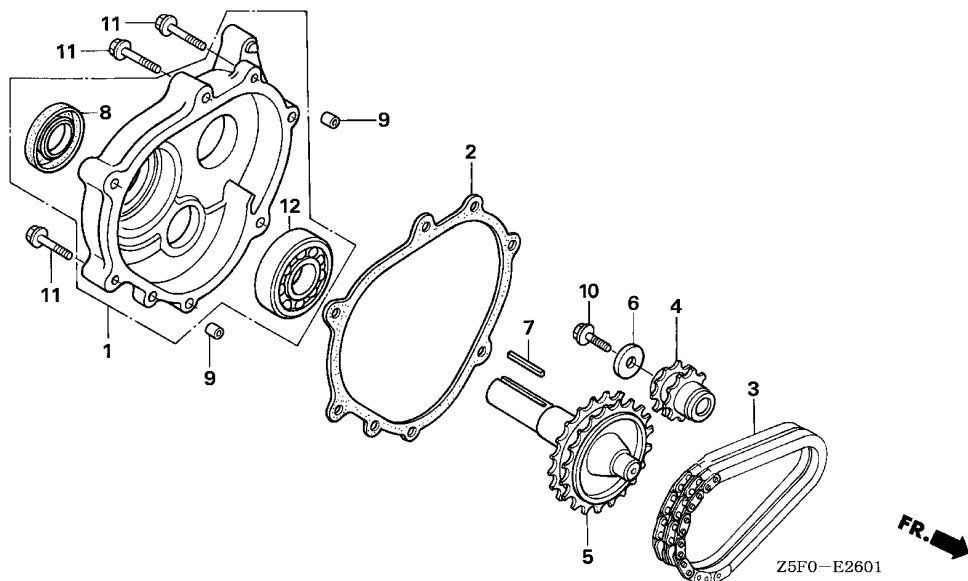
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	2141Y6	CASE, REDUCTION(R-TYPE) .....	0.4
2	2141R1	COVER, REDUCTION .....	0.4
3	2141R2	PACKING, REDUCTION COVER .....	0.3
5	2141Z0	DISC, REDUCTION CLUTCH FRICTION .....	0.3
.NOTE: Same time for two units			
6	2141Z1	PLATE, REDUCTION CLUTCH .....	0.3
.NOTE: Same time for two units			
7	2141Z2	PLATE, REDUCTION CLUTCH PRESSURE .....	0.3
13	2141X1	SPROCKET, POWER TAKE OFF DRIVE CHAIN(R-TYPE) .....	0.3
14	2141W3	CHAIN, POWER TAKE OFF DRIVE (R-TYPE) .....	0.3
15	2141V8	SHAFT, POWER TAKE OFF(R-TYPE)	0.3
21	2141AB	OIL SEAL, REDUCTION CASE .....	0.3
22	2141X4	OIL SEAL, POWER TAKE OFF SHAFT (R-TYPE) :REAR .....	0.3
31	2141Y5	BEARING, POWER TAKE OFF SHAFT (R-TYPE) :FRONT .....	0.4
32	2141X9	BEARING, POWER TAKE OFF SHAFT (R-TYPE) :REAR .....	0.4

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	21510-889-750	CASE, REDUCTION .....	1	-	RA2,RHQ4,RTB2,RXQ4	
2	21610-889-750	COVER, REDUCTION .....	1	-	RA2,RHQ4,RTB2,RXQ4	
3	21691-889-750	PACKING, REDUCTION COVER .....	1	-	RA2,RHQ4,RTB2,RXQ4	
4	22121-889-750	CENTER, CLUTCH .....	1	-	RA2,RHQ4,RTB2,RXQ4	
5	22201-822-610	DISK, CLUTCH FRICTION .....	2	-	RA2,RHQ4,RTB2,RXQ4	
6	22311-822-610	PLATE, CLUTCH .....	2	-	RA2,RHQ4,RTB2,RXQ4	
7	22350-822-610	PLATE COMP., CLUTCH PRESSURE	1	-	RA2,RHQ4,RTB2,RXQ4	
8	22411-822-611	SPRING, CLUTCH FREE .....	4	-	RA2,RHQ4,RTB2,RXQ4	
9	22421-822-610	HOLDER, CLUTCH SPRING .....	4	-	RA2,RHQ4,RTB2,RXQ4	
10	22521-822-610	WEIGHT, CLUTCH .....	48	-	RA2,RHQ4,RTB2,RXQ4	
11	22531-889-750	HOLDER, CLUTCH WEIGHT .....	1	-	RA2,RHQ4,RTB2,RXQ4	
12	22535-822-610	CENTER, CLUTCH WEIGHT .....	1	-	RA2,RHQ4,RTB2,RXQ4	
13	23120-889-750	SPROCKET COMP., DRIVE (14T) -	1	-	RA2,RHQ4,RTB2,RXQ4	
14	23161-822-611	CHAIN, DRIVE (RK428SH-36LE) -	1	-	RA2,RHQ4,RTB2,RXQ4	
15	23711-822-610	SHAFT COMP., P.T.O. (28T) ...	1	-	RA2,RHQ4,RTB2,RXQ4	
16	25620-805-612	CAP, REDUCTION OIL (GRAY) ...	1	-	RA2,RHQ4,RTB2,RXQ4	
17	25651-889-750	GAUGE, OIL LEVEL .....	1	-	RA2,RHQ4,RTB2,RXQ4	
18	90403-889-000	WASHER, THRUST, 25MM .....	1	-	RA2,RHQ4,RTB2,RXQ4	
19	90741-805-000	KEY, 7X7X33 .....	1	-	RA2,RHQ4,RTB2,RXQ4	
	90741-889-810	KEY, 7X7X33(YELLOW) .....	(1)	-	RA2,RHQ4,RTB2,RXQ4	
20	90741-889-000	KEY, CLUTCH CENTER .....	1	-	RA2,RHQ4,RTB2,RXQ4	
21	91201-890-003	OIL SEAL, 30X46X8 .....	1	-	RA2,RHQ4,RTB2,RXQ4	
22	91202-805-610	OIL SEAL (PJ30507) .....	1	-	1119543 RA2,RHQ4,RTB2,RXQ4	
	91202-22F-801	OIL SEAL, 30X50X7 .....	1	-	1119544 RA2,RHQ4,RTB2,RXQ4	
23	91301-805-000	O-RING, 26X2.7 .....	1	-	RA2,RHQ4,RTB2,RXQ4	





Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
24	92101-08035-0A	BOLT, HEX., 8X35 .....	1	-	----- RA2,RHQ4,RTB2,RXQ4	
25	92800-12000	BOLT, DRAIN PLUG, 12MM .....	1	-	----- RA2,RHQ4,RTB2,RXQ4	
26	94109-12000	WASHER, DRAIN PLUG, 12MM ....	1	-	----- RA2,RHQ4,RTB2,RXQ4	
27	94111-08800	WASHER, SPRING, 8MM .....	1	-	----- RA2,RHQ4,RTB2,RXQ4	
28	94301-08140	DOWEL PIN, 8X14 .....	2	-	----- RA2,RHQ4,RTB2,RXQ4	
29	95701-06050-08	BOLT, FLANGE, 6X50 .....	9	-	----- RA2,RHQ4,RTB2,RXQ4	
30	95701-08032-08	BOLT, FLANGE, 8X32 .....	4	-	----- RA2,RHQ4,RTB2,RXQ4	
31	96100-62050-00	BEARING, RADIAL BALL, 6205 ..	1	-	----- RA2,RHQ4,RTB2,RXQ4	
32	96100-62060-00	BEARING, RADIAL BALL, 6206 ..	1	-	----- RA2,RHQ4,RTB2,RXQ4	



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2)	
2141W9		COVER, CHAIN CASE AND/OR PACKING, CHAIN CASE COVER (L-TYPE) .....	0.2
3 2141W2		CHAIN, POWER TAKE OFF DRIVE (L-TYPE) .....	0.2
4 2141X0		SPROCKET, POWER TAKE OFF DRIVE CHAIN(L-TYPE) .....	0.2
5 2141V7		SHAFT, POWER TAKE OFF(L-TYPE)	0.2
8 2141X3		OIL SEAL, POWER TAKE OFF SHAFT (L-TYPE) :REAR .....	0.2
12 2141X8		BEARING, POWER TAKE OFF SHAFT (L-TYPE) :REAR .....	0.3

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	11500-ZE2-610	COVER ASSY., CHAIN CASE .....	1	-	-----	LHE4,LXQ4,LX2
2	11521-ZE2-800	PACKING, CHAIN CASE COVER ...	1	-	-----	LHE4,LXQ4,LX2
3	14411-ZE2-611	CHAIN, P.T.O. DRIVE .....	1	-	-----	LHE4,LXQ4,LX2
4	23110-ZE2-610	SPROCKET, DRIVE (14T) .....	1	-	-----	LHE4,LXQ4,LX2
5	23710-ZE2-610	SHAFT, P.T.O. (28T) .....	1	-	-----	LHE4,LXQ4,LX2
6	90473-842-000	WASHER, 8MM .....	1	-	-----	LHE4,LXQ4,LX2
7	90741-805-000	KEY, 7X7X33 .....	1	-	-----	LHE4,LXQ4,LX2
	90741-889-810	KEY, 7X7X33(YELLOW) .....	(1)	-	-----	LHE4,LXQ4,LX2
8	91201-890-003	OIL SEAL, 30X46X8 .....	1	-	-----	LHE4,LXQ4,LX2
9	94301-08140	DOWEL PIN, 8X14 .....	2	-	-----	LHE4,LXQ4,LX2
10	95701-08025-00	BOLT, FLANGE, 8X25 .....	1	-	-----	LHE4,LXQ4,LX2
11	95701-08040-00	BOLT, FLANGE, 8X40 .....	6	-	-----	LHE4,LXQ4,LX2
12	96100-62060-00	BEARING, RADIAL BALL, 6206 ..	1	-	-----	LHE4,LXQ4,LX2

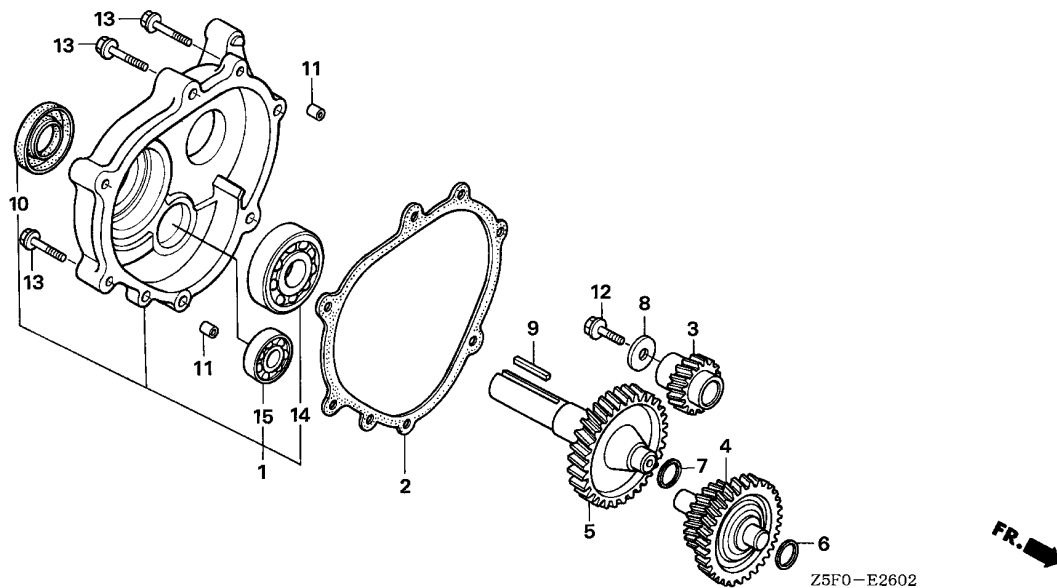




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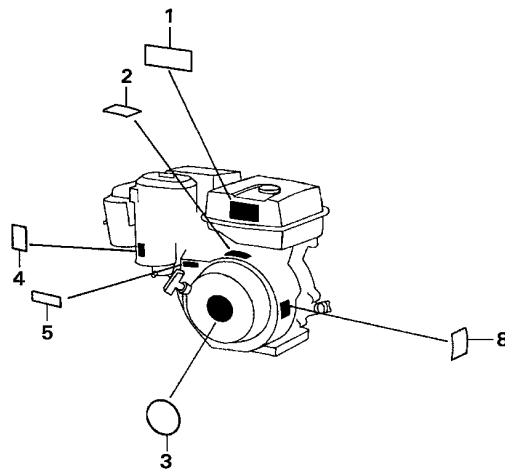
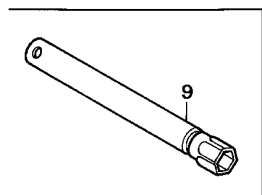
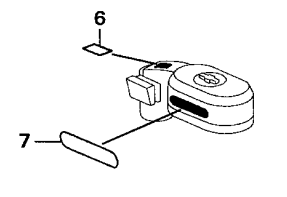
REDUCTION(3)

G13



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2)	
2141W8		COVER, REDUCTION AND/OR PACKING, REDUCTION COVER (H-TYPE) .....	0.2
3	2141L2	GEAR, PRIMARY DRIVE .....	0.2
4	2141Z9	COUNTERSHAFT, REDUCTION (H-TYPE) .....	0.2
5	2141V9	SHAFT, POWER TAKE OFF(H-TYPE)	0.2
10	2141X5	OIL SEAL, POWER TAKE OFF SHAFT (H-TYPE) :REAR .....	0.2
14	2141Y0	BEARING, POWER TAKE OFF SHAFT (H-TYPE) :REAR .....	0.3
15	2141AA	BEARING, REDUCTION COUNTERSHAFT(H-TYPE) :REAR ..	0.3

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	11500-ZE2-620	COVER ASSY., REDUCTION CASE	1	-	-----	HA2,HHQ4,HXQ4
2	11521-ZE2-800	PACKING, CHAIN CASE COVER	1	-	-----	HA2,HHQ4,HXQ4
3	22103-ZE2-620	GEAR, PRIMARY DRIVE (17T)	1	-	-----	HA2,HHQ4,HXQ4
4	23220-ZE2-621	COUNTERSHAFT COMP.	1	-	-----	HA2,HHQ4,HXQ4
5	23710-ZE2-621	SHAFT, P.T.O. (46T)	1	-	-----	HA2,HHQ4,HXQ4
6	90401-ZE2-620	SHIM A	(N)	-	-----	HA2,HHQ4,HXQ4
7	90402-ZE2-620	SHIM B	(N)	-	-----	HA2,HHQ4,HXQ4
8	90473-842-000	WASHER, 8MM	1	-	-----	HA2,HHQ4,HXQ4
9	90745-ZE2-600	KEY, 6.3X6.3X43	1	-	-----	HA2,HHQ4,HXQ4
10	91201-890-003	OIL SEAL, 30X46X8	1	-	-----	HA2,HHQ4,HXQ4
11	94301-08140	DOWEL PIN, 8X14	2	-	-----	HA2,HHQ4,HXQ4
12	95701-08025-00	BOLT, FLANGE, 8X25	1	-	-----	HA2,HHQ4,HXQ4
13	95701-08040-00	BOLT, FLANGE, 8X40	6	-	-----	HA2,HHQ4,HXQ4
14	96100-62060-00	BEARING, RADIAL BALL, 6206	1	-	-----	HA2,HHQ4,HXQ4
15	96100-63020-00	BEARING, RADIAL BALL, 6302	1	-	-----	HA2,HHQ4,HXQ4



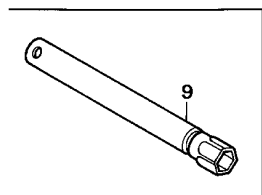
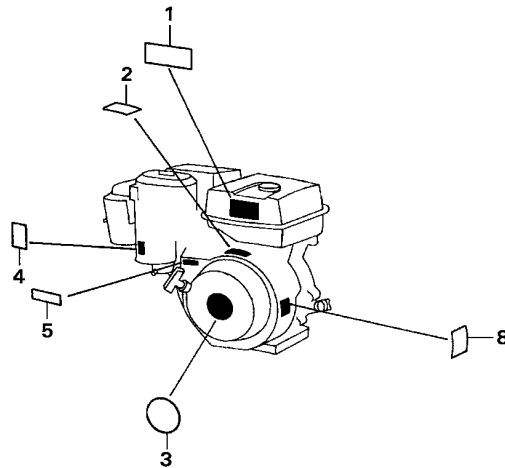
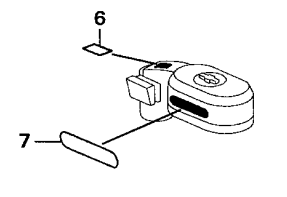
Z5F0-E2800

Ref. L.O.N. (Relative ref. Number) F.R.T.  
No. Description

NO INFORMATION .....

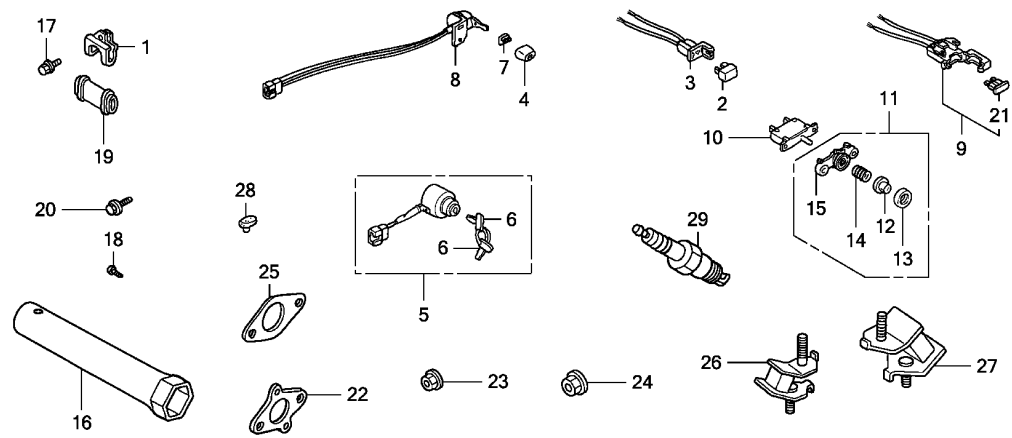
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	87516-ZH7-000	MARK, OPERATOR CAUTION (ENGLISH)(MADE IN JAPAN)	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHQ4,QTC2,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
	87516-ZH7-810	MARK, OPERATOR CAUTION (PICTOGRAPH)(MADE IN JAPAN)	(1)	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHQ4,QTC2,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4
2	87516-ZH7-000	MARK, OPERATOR CAUTION (ENGLISH)(MADE IN JAPAN)	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VH12,VTA2
	87516-ZH7-810	MARK, OPERATOR CAUTION (PICTOGRAPH)(MADE IN JAPAN)	(1)	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VH12,VTA2
3	87521-ZE2-W03	EMBLEM (GX240 HONDA 8.0) .....	1	-	----- 1167470	EDN2,EDS2,EDS6,EDT6,ED2,EN2,HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VMT2,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKT2,WKT4
	87521-ZE2-W04	EMBLEM (GX240) .....	1	-	-----	VWS,WKK2
			1	-	----- 1167471	EDN2,EDS2,EDS6,EDT6,ED2,EN2,HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHB2,QHQ4,QTC2,QW24,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VMT2,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKT2,WKT4
4	87528-ZH7-000	MARK, CHOKE (GRAY) .....	-	1	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12,QE,QHQ4,QTC2,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VDG2,VH12,VTA2,VWC2,VXB7,VXB9,VXQ4,VXQ7,VXU1,VX2,WKD6,WKK2,WKT2,WKT4





Z5F0-E2800

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
5	87532-ZH7-000	MARK, THROTTLE INDICATION ...	1	-	-----	HA2,HHQ4,HXQ4,LHE4,LXQ4,LX2,PA2,PMT2,QAB2,QAE2,QAG,QAG2,QAR2,QA2,QC12, QE,QHQ4,QTC2,QXB7,QXB9,QXC9,QXE4,QXQ4,QXU,RA2,RHQ4,RTB2,RXQ4,SE,SMX2,SXE4,SXQ4,SXU,VA2,VTA2,VXB7,VXB9,VXQ4,VXQ7,VX2,WKD6,WKK2,WKT2,WKT4
6	87534-ZE1-841	LABEL, AIR CLEANER CAUTION ..	1	-	-----	QXC9
7	87535-ZE1-841	MARK, AIR CLEANER SALES POINT	1	-	-----	QXC9
8	87594-ZB4-A00	MARK, OIL CAUTION .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2
9	89218-ZE1-000	WRENCH COMP., SPARK PLUG .....	1	-	-----	EDN2,QAG2,QTC2,RTB2,SMX2,WKD6,WKK2,WKT2,WKT4
			(1)	-	-----	HA2,PA2,QAB2,QAE2,QAG,QAR2,QA2,QC12,QE,QW24,RA2,SE,VA2,VDG2,VTA2,VWC2



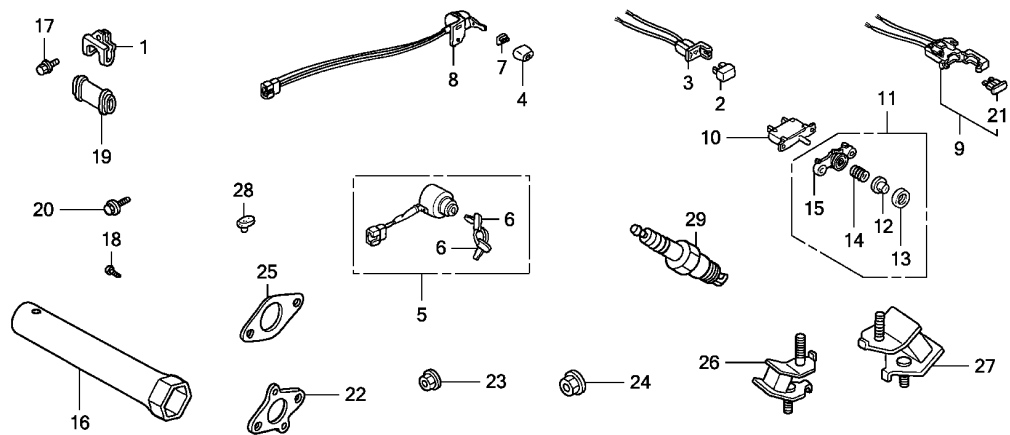
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Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
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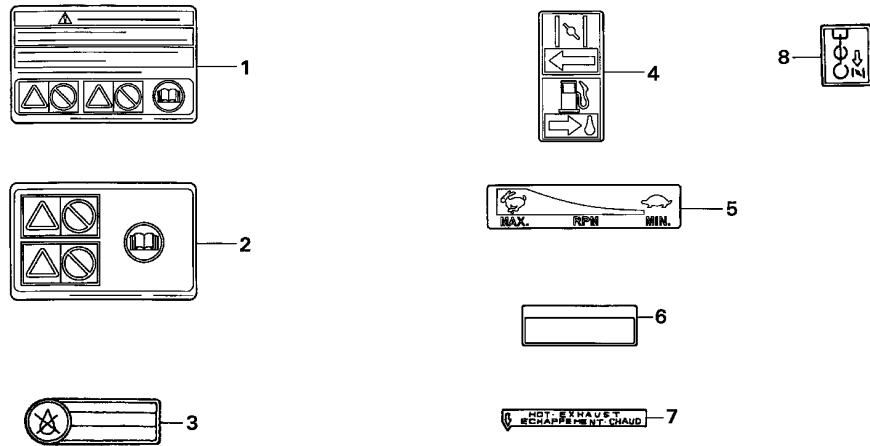
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	30561-ZB4-000	CLIP, WIRE .....	1	-	-----	EDS2,EDS6,EDT6,ED2
2	31700-124-008	RECTIFIER ASSY., SILICON (SHINDENGEN)	1	-	-----	EDS2,EDS6
3	32130-ZE1-000	COUPLER COMP. ....	1	-	-----	EDS2,EDS6
4	32343-892-003	KNOB, COCK LEVER .....	1	-	-----	EDT6
5	35100-ZB4-013	SWITCH ASSY., COMBINATION ...	1	-	-----	EDS2,EDS6
6	35111-880-013	KEY COMP. ....	2	-	-----	EDS2,EDS6
7	36106-892-003	BUSH, CONTROL KNOB .....	1	-	-----	EDT6
8	36110-ZB4-701	SWITCH ASSY., ENGINE KILL ...	1	-	1186145	EDT6
	36110-ZB4-702	.....	1	-	1186146	EDT6
9	38220-ZE1-000	CASE COMP., FUSE .....	1	-	-----	EDS2,EDS6
10	38240-VA3-900	PROTECTOR, CIRCUIT (1.0A) ...	1	-	-----	EDS2,EDS6
11	38250-898-000	LENS ASSY., PROTECTOR .....	1	-	-----	EDS2,EDS6
12	38251-898-000	LENS .....	1	-	-----	EDS2,EDS6
13	38252-898-000	CAP, LENS .....	1	-	-----	EDS2,EDS6
14	38253-898-000	SPRING, COIL .....	1	-	-----	EDS2,EDS6
15	38254-898-000	HOLDER, LENS .....	1	-	-----	EDS2,EDS6
16	89216-ZB4-000	WRENCH, PLUG .....	1	-	-----	EDS2,EDS6,EDT6,ED2,EN2,VWS
17	90013-883-000	BOLT, FLANGE, 6X12(CT200) ...	1	-	-----	ED2,EN2,VWS
18	90101-692-000	SCREW, GLOVE BOX .....	1	-	-----	EDS2,EDS6,EDT6
19	91406-ZB4-000	TUBE, CORD .....	1	-	-----	ED2
20	95801-08020-18	BOLT, FLANGE, 8X20 .....	1	-	-----	ED2
	95701-08020-00	.....	2	-	-----	VWS
21	98200-30500	FUSE, BLADE (5A) .....	1	-	-----	EDS2,EDS6





Z5F0E4000B

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
22	18333-ZF6-W01	GASKET, EX. PIPE .....	1	-	-----	VMT2,VWS
23	94050-06000	NUT, FLANGE, 6MM .....	1	-	-----	VMT2
24	94050-08000	NUT, FLANGE, 8MM .....	2	-	-----	VMT2,VWS
25	18333-ZB4-800	GASKET, EX. PIPE .....	1	-	-----	VWS
26	68325-ZB4-000	RUBBER, BOTTOM .....	2	-	-----	VWS
27	68325-899-000	RUBBER, BOTTOM .....	2	-	-----	VWS
28	76122-952-000	STOPPER, DISCHARGE GUARD .....	4	-	-----	VWS
29	98079-55846	PLUG, SPARK (BPR5ES)(NGK) .....	1	-	-----	VWS



Z5F0-E4001A

Ref. L.O.N. (Relative ref. Number) F.R.T.  
No. Description

NO INFORMATION .....

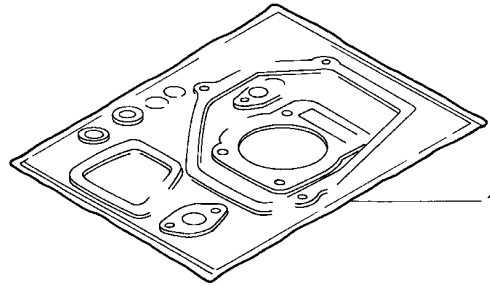
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	87516-ZH7-000	MARK, OPERATOR CAUTION (ENGLISH)(MADE IN JAPAN)	1	-	-----	QHB2,QW24,VMT2,VWC2,VWS
	87516-ZH7-800	MARK, OPERATOR CAUTION (FRENCH)(MADE IN JAPAN)	-	1		
2	87516-ZH7-810	MARK, OPERATOR CAUTION (PICTOGRAPH)(MADE IN JAPAN)	1	1	-----	QHB2,QW24,VMT2,VWC2
			(1)	-		
			-	(1)		
3	87522-883-660	MARK, CAUTION (ENGLISH/FRENCH/SPANISH)	1	-	-----	EDS2,EDS6,EDT6,ED2
4	87528-ZH7-000	MARK, CHOKE (GRAY) .....	1	-	-----	QHB2,QW24
			1	-	1028751	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2
5	87532-ZH7-000	MARK, THROTTLE INDICATION ...	1	-	-----	QHB2,QW24,VMT2
			-	1		
6	87533-ZC0-630	MARK, AIR CLEANER .....	1	-	-----	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VWS
7	87539-898-620	MARK, EX. CAUTION (ENGLISH/FRENCH)	1	-	-----	EDS2,EDS6,EDT6,ED2,VWS
			1	-	-----	VWS
8	87528-898-620	MARK, CHOKE .....	1	-	1028752	EDN2,EDS2,EDS6,EDT6,ED2,EN2,VMT2
			-	1		



EOP-1

GASKET KIT

H 3



HENG-X0003

Ref. No.	L.O.N.	(Relative ref. Number)	Description	F.R.T.
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NO INFORMATION .....

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 240 U1	GX 240 R1		
1	06111-ZE2-R31	GASKET KIT .....	(1)	-	-----	EDS2,EDS6,EDT6

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				13102-ZE2-W01	D13	38	2	15510-ZE2-053	D3	28	2	16260-ZE3-D21	E6	47	17
				13103-ZE2-W00	D13	38	2	15600-735-003	D5	30	4	16260-ZE3-D22	E6	47	17
11000				13103-ZE2-W01	D13	38	2		D8	33	4	16261-ZE2-702	E6	47	18
11300-ZE2-020	D5	30	1	13104-ZE2-W00	D13	38	2		D9	33	4	16262-ZE2-711	E6	47	19
11300-ZE2-602	D5	30	1	13104-ZE2-W01	D13	38	2	15600-ZG4-003	D5	30	3	16263-ZA0-000	E6	47	20
11300-ZE2-612	D9	34	2	13111-ZE2-000	D13	38	3		D8	33	3	16264-ZE2-701	E6	47	21
11300-ZE2-622	D9	34	2	13200-ZE2-010	D13	38	4		D9	34	3	16265-ZE2-721	E6	47	22
11300-ZE2-632	D5	30	1	13200-ZE2-305	D13	38	4	15625-ZE1-003	D5	30	5	16268-893-000	G9	82	2
11300-ZH9-S50	D5	30	1	13310-ZE2-010	D10	35	1		D8	33	5	16268-ZE2-721	E6	47	23
11381-ZE2-801	D5	30	2	13310-ZE2-020	D10	35	1		D9	34	5	16269-ZA0-800	E6	47	24
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				13310-ZE2-611	D10	35	3					16271-ZE2-010	E14	55	1
11400-ZE2-030	D5	30	1	13310-ZE2-612	D10	35	3	16000							
11400-ZE2-603	D5	30	1	13310-ZE2-631	D10	35	4	16010-ZE2-812	E9	50	1		F1	58	1
11400-ZE2-623	D9	34	2	13310-ZE2-632	D10	35	4	16010-ZE3-701	E5	46	1	16273-ZB4-000	G9	82	5
11400-ZE2-671	D8	33	2	13310-ZE2-651	D10	35	5	16011-ZA0-931	E5	46	2	16400-ZE2-703	E6	47	25
11500-ZE2-610	G12	85	1	13310-ZE2-652	D10	35	5	16013-ZA0-931	E9	50	2	16400-ZE2-704	E6	47	25
11500-ZE2-620	G13	86	1	13310-ZE2-671	D10	35	6		E9	50	2	16510-ZE2-000	D6	31	6
11521-ZE2-800	G12	85	2	13310-ZE2-672	D10	35	6	16015-ZE8-005	E9	50	4		D9	34	6
	G13	86	2	13310-ZE2-701	D11	36	7	16016-ZH7-W01	E5	46	5	16510-ZE2-811	D6	31	6
				13310-ZE2-702	D11	36	7		E9	50	5		D9	34	7
12000				13310-ZK2-600	D10	35	2	16016-ZH8-W01	E9	50	5	16511-ZE8-000	D8	33	7
12000-ZE2-405	D3	28	1	13310-ZK2-601	D10	35	2	16024-124-760	E5	46	6	16512-ZE2-000	D6	31	8
12000-ZE2-406	D3	28	1	13310-ZK2-671	D11	36	6	16024-ZE1-811	E9	50	6		D9	34	8
12000-ZE2-407	D3	28	1	13320-ZE2-010	D10	35	1	16028-ZA0-931	E5	46	7	16512-ZE2-811	D6	31	8
12000-ZE2-408	D3	28	1	13320-ZE2-020	D10	35	1	16028-ZE0-005	E10	51	7		D9	34	8
12000-ZE2-409	D3	28	1	13320-ZE2-601	D10	35	2	16044-ZE2-005	E10	51	8	16512-ZE3-000	D8	33	8
12000-ZE2-Q00	D3	28	1	13320-ZE2-602	D10	35	2	16100-Z5F-F01	E5	46	8	16513-ZE2-000	D6	31	9
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12204-ZE2-306	D1	26	2	13320-ZE2-652	D10	35	5	16100-ZE2-W51	E10	51	9		D8	33	10
12205-ZE2-305	D1	26	3	13320-ZE2-671	D10	35	6	16124-ZE0-005	E5	46	9		D9	34	10
12209-ZE8-003	D14	39	1	13320-ZE2-672	D11	36	6		E10	51	10	16541-ZE2-010	D3	28	3
12216-ZE2-300	D1	26	4	13351-ZE2-010	D11	36	8	16148-141-881	E5	46	10	16550-ZE2-700	G3	76	1
12251-ZE2-800	D1	26	5					16166-ZE2-015	E6	47	11	16551-ZE2-000	G3	76	2
12310-ZE2-020	D1	26	6	14000					E10	51	11	16555-ZE2-000	G3	76	3
12310-ZE3-791	D1	26	6	14100-ZE2-W01	D14	39	2	16166-ZE2-W70	E10	51	11	16561-ZE2-000	G3	76	4
12315-ZE3-840	D1	26	7	14100-ZH9-010	D14	39	2	16166-ZH9-W00	E10	51	11	16561-ZE2-800	G3	76	4
12391-ZE2-020	D1	26	8	14100-ZK2-870	D14	39	2	16172-ZE3-W10	E6	47	12	16561-ZE3-000	G3	76	4
				14100-ZK2-880	D14	39	2		E10	51	12	16562-ZE2-000	G3	76	5
13000				14410-ZE2-013	D14	39	3	16173-001-004	E10	51	13	16562-ZE2-700	G3	76	5
13010-Z5F-004	D12	37	1	14411-ZE2-611	G12	85	3		F13	70	1	16570-ZE2-701	G4	77	10
13010-ZE2-921	D12	37	1	14431-ZE2-010	D14	39	4	16211-ZE2-000	E10	51	14	16570-ZE2-711	G4	77	10
13010-ZE2-922	D12	37	1	14441-ZE2-000	D14	39	5	16211-ZE2-700	E6	47	13	16570-ZE2-721	G3	76	6
13011-Z5F-004	D12	37	1	14451-ZE1-013	D14	39	6	16220-ZA0-702	E10	51	15	16570-ZE2-722	G3	76	6
13011-ZE2-921	D12	37	1	14568-ZE1-000	D14	39	7	16221-ZA0-800	E6	47	14	16570-ZE2-T50	G3	76	6
13011-ZE2-922	D12	37	1	14711-ZE2-000	D14	39	8		E10	51	16	16570-ZE2-W00	G3	76	7
13012-Z5F-004	D12	37	1	14721-ZE2-000	D14	39	9	16223-ZA0-800	E6	47	15	16570-ZE2-W10	G3	76	8
13012-ZE2-921	D12	37	1	14751-ZE2-003	D14	39	10		E10	51	17	16570-ZE2-W20	G3	76	9
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13013-Z5F-004	D12	37	1	14773-ZE2-000	D14	39	12	16230-ZE3-702	E6	47	16	16574-ZE1-000	G4	77	12
13013-ZE2-921	D12	37	1	14775-ZE2-010	D14	39	13	16252-ZA1-010	G9	82	1	16575-ZE2-W00	G4	77	13
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	E14	55	8	18310-ZK6-880	F7	64	2	19610-ZE2-010ZC	E3	44	2	28410-ZE2-W01ZJ	E1	42	2
	E16	57	7	18320-ZB4-000	F9	66	4	19610-ZE2-010ZF	E3	44	2	28410-ZE2-W01ZK	E1	42	2
	F1	58	7	18320-ZE2-P30	F4	61	2	19610-ZE2-010ZG	E3	44	2	28410-ZE2-W01ZM	E1	42	2
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	E14	55	9	18320-ZE2-W01	F5	62	3	19610-ZE2-700ZD	E3	44	2	28421-ZE2-W01	E1	42	3
	E16	57	8	18320-ZE2-W61	F7	64	3	19610-ZE2-700ZE	E3	44	2	28422-ZE2-W01	E1	42	4
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17510-ZE2-020ZA	F10	67	3		F9	66	9	22311-822-610	G10	83	6	31100-ZE2-822	F15	72	7
17510-ZE2-020ZD	F10	67	3	18333-ZF6-W01	F7	64	6	22350-822-610	G10	83	7	31100-ZE2-832	F15	72	4
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[ B ]				BOLT, FLANGE, 8X32 .....	G11	84	30	CASE, CONTROL .....	G5	78	2
				BOLT, FLANGE, 8X35 .....	D6	31	15		G7	80	3
					D8	33	16	CASE, REDUCTION .....	G10	83	1
BAND .....	G5	78	8		D9	34	14	CENTER, CLUTCH .....	G10	83	4
	G7	80	9	BOLT, FLANGE, 8X40 .....	G2	75	19	CENTER, CLUTCH WEIGHT .....	G10	83	12
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BASE COMP., CONTROL .....	G4	77	16		G13	86	13	CHAIN, P.T.O. DRIVE .....	G12	85	3
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	F8	65	13	BOLT, GOVERNOR ARM .....	G4	77	22		E9	50	4
BEARING, RADIAL BALL, 6202 ...	D4	29	16	BOLT, HEAD COVER .....	D1	26	10	CHOKE SET .....	E10	51	8
	D6	31	16	BOLT, HEX., 8X25 .....	D11	36	12	CIRCLIP, 5MM .....	G4	77	25
	D8	33	17	BOLT, HEX., 8X35 .....	G11	84	24	CLAMPER, CORD .....	F16	73	5
	D9	34	15	BOLT, PIVOT, 8MM .....	D14	39	16				
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BEARING, RADIAL BALL, 6205 ...	G11	84	31	BOLT, STUD, 8X22 .....	D2	27	13		F12	69	16
BEARING, RADIAL BALL, 6206 ...	D7	32	17	BOLT, STUD, 8X32 .....	D2	27	13		F14	71	22
	D8	33	18	BOLT, STUD, 8X40 .....	D2	27	13	CLIP A, AIR CLEANER WIRE .....	F2	59	7
	D9	34	17	BOLT, STUD, 8X98 .....	D1	26	11	CLIP B, AIR CLEANER WIRE .....	F2	59	8
	D11	36	13	BOX ASSY., CONTROL .....	G5	78	1	CLIP, BREATHER TUBE .....	D1	26	9
	G11	84	32		G7	80	1	CLIP, GOVERNOR HOLDER .....	D6	31	11
	G12	85	12	BRACKET, CASE MOUNTING .....	G5	78	3		D8	33	12
	G13	86	14		G7	80	4	CLIP, HARNESS .....	G1	74	15
BEARING, RADIAL BALL, 6302 ...	D9	34	18	BRACKET, CENTER .....	G2	75	3	CLIP, PISTON PIN, 18MM .....	D13	38	6
	G13	86	15	BRACKET, FR. ....	G2	75	4	CLIP, PURSE LOCK .....	G6	79	16
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BOLT-WASHER, 6X22 .....	E13	54	8	BUSH, ARM PIVOT .....	E6	47	30	CLIP, TUBE .....	E3	44	1
	E15	56	11	BUSH, AUTO-THROTTLE LEVER .....	G9	82	8		E7	48	44
	E16	57	10	BUSH, CONTROL KNOB .....	G16	89	7		E12	53	28
	F1	58	13						F12	69	10
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								COIL ASSY., CHARGE .....	F16	73	8
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SCREW, SPECIAL, 6X12 .....	G6	79	15	SPRING, VALVE .....	D14	39	10				
	G8	81	18	SPRING, WEIGHT RETURN .....	D14	39	7				
SCREW, TAPPING, 4X6 .....	F4	61	12	SPROCKET COMP., DRIVE .....	G10	83	13				
			13	SPROCKET, DRIVE .....	G12	85	4				
	F6	63	20								

# PART NAME INDEX

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Part name	Address	Page	Ref.	Part name	Address	Page	Ref.	Part name	Address	Page	Ref.
WASHER, 8.2X17X0.8 .....	D4	29	8								
WASHER, CHOKE LEVER .....	E6	47	32								
WASHER, CONTROL LEVER .....	G4	77	13								
WASHER, DRAIN PLUG, 12MM .....	D4	29	13								
	G11	84	26								
WASHER, LOCK, 8MM .....	D11	36	9								
WASHER, PLAIN, 4MM .....	G6	79	21								
	G8	81	25								
WASHER, PLAIN, 5MM .....	E7	48	40								
	F6	63	28								
	F8	65	28								
WASHER, PLAIN, 6MM .....	D6	31	14								
	D8	33	15								
	D9	34	13								
WASHER, SPRING, 4MM .....	G6	79	22								
	G8	81	26								
WASHER, SPRING, 5MM .....	F6	63	29								
	F8	65	29								
WASHER, SPRING, 8MM .....	G11	84	27								
WASHER, TANK CUSHION .....	F13	70	14								
WASHER, THRUST, 16.1MM .....	D14	39	18								
WASHER, THRUST, 25MM .....	G10	83	18								
WASHER, THRUST, 2.7X8 .....	E7	48	34								
WEIGHT, BALANCER .....	D11	36	8								
WEIGHT, CLUTCH .....	G10	83	10								
WEIGHT, GOVERNOR .....	D6	31	7								
	D8	33	7								
	D9	34	7								
WIRE, WATER COVER .....	G2	75	12								
WRENCH COMP., SPARK PLUG .....	G15	88	9								
WRENCH, PLUG .....	G16	89	16								
[ Y ]											
YOKE COMP. ....	G2	75	8								



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**1**

**FOREWORD INDEX**

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**2**

**ENGINE GROUP**

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**3**

**PART NUMBER INDEX**

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**4**

**PART NAME INDEX**

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**HONDA**  
The Power of Dreams



# PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

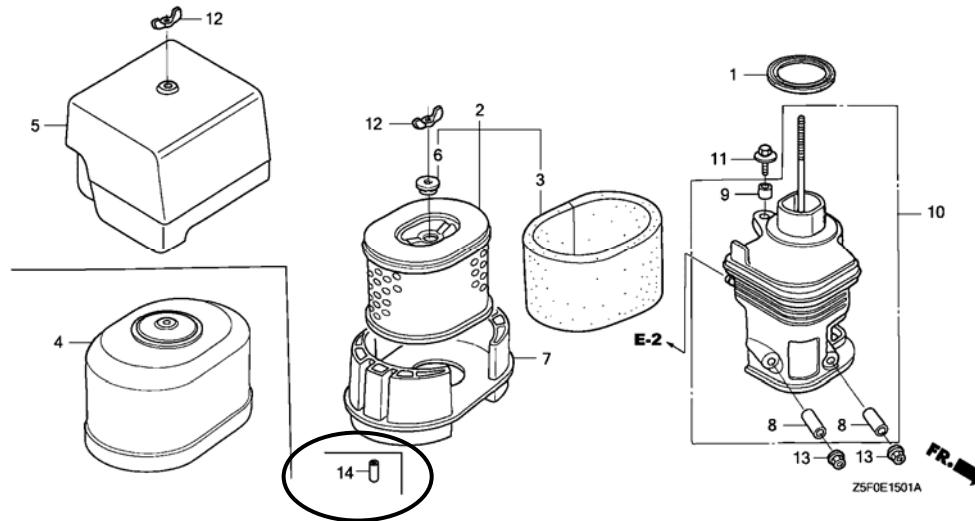
## PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13Z5F602
PARTS CATALOGUE NEWS	GX240U1 GX240R1
NEWS NO.	001

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
					GX 240 U1	GX 240 R1		

E-15-1 AIR CLEANER (2)



E-15-1	7	D	17235-Z5H-000	NOSE, SILENCER .....	1	-	1196770	-----	VH12, VTA2
	14	D	90634-ZL8-H00	CAP, SEALING .....	1	-	1196770	-----	VH12, VTA2

NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION  
T:APPLICATION CORRECTION Z:REMARKS CHANGE



# PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

Printed in Japan

CODE NO.	13Z5F602
PARTS CATALOGUE NEWS	GX240U1 GX240R1
NEWS NO.	002

## GX240U1-QHB4 and GX240R1-VTA2 types sales information

NOTE: This Parts Catalogue News explains only the parts of the different model that are produced to conform to addition of the GX240U1-QHB4 and GX240R1-VTA2 types.

As for the parts not listed on this Parts Catalogue News, use the parts of the GX240U1-QHB2,VTA2 types.

• Models, parts catalogue codes and applicable serial numbers

Model	Type		Parts catalogue type	Applicable engine serial No.	Applicable carburetor identification No.
GX240U1	QHB2	Base type	QHB2	GCAKK-1000001~	BE70B B/C
	QHB4	Additional type	QHB4		
GX240U1	VTA2	Base type	VTA2		
GX240R1	VTA2	Additional type	VTA2		

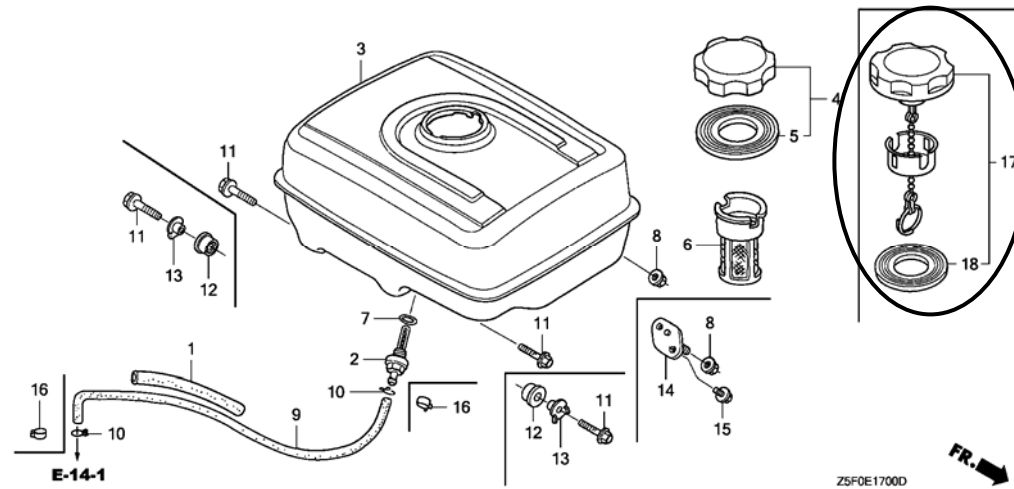
• Features of each type		Base type	Additional type	Base type	Additional type
Specifications	Model	GX240U1		GX240U1	GX240R1
	Type	QHB2	QHB4	VTA2	VTA2
Crankshaft	25mm Ø Straight				
	25.4mm Ø Straight	●	●		
	20mm Ø Spline				
	M20 Stepped thread				
	1" Thread				
	1/5" Tapered				
	3/16" Tapered			●	●
Reduction					
Starter motor					

PARTS CATALOGUE NEWS

BOOKNo. : 13Z5F602

Block No.	Ref. No.	Part No.	Description	Reqd. QTY		Base Part No.	Parts catalogue code
				GX 240 UI	GX 240 R1		
E-7	11		KEY, 6.3X6.3X43 .....	0	-	90745-ZE2-600	
E-12	5		SWITCH ASSY., ENGINE STOP ....	0	-	35120-Z0D-V81	
	8	81329-567-020	GROMMET, DRAIN HOLE .....	1	-		
E-14-1	30	99204-ZA0-0400	JET SET, PILOT, #40 .....	1	1	99204-ZA0-0400	
E-16-1	20	90055-ZE1-000	SCREW, TAPPING, 4X6 .....	(1)	-		

E-17 FUEL TANK (1)



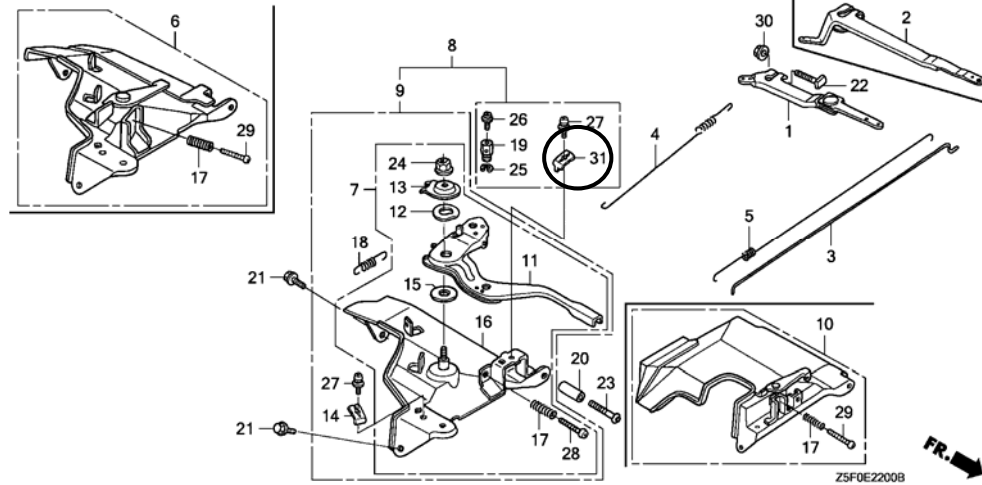
E-17	4		CAP COMP., FUEL FILLER (CHROME PLATED)	0	-	17620-Z0T-305	
	5		PACKING, FUEL FILLER CAP (39X62X3)	0	-	17631-Z0T-812	
	17	17620-Z4H-020	CAP COMP., FUEL FILLER .....	1	-		
	18	17631-Z0T-801	PACKING, FUEL FILLER CAP (39X62X3)	1	-		
E-20	11	36103-ZE1-000	HOLDER, STOP SWITCH CORD .....	1	-		

PARTS CATALOGUE NEWS

BOOKNo. : 13Z5F602

Block No.	Ref. No.	Part No.	Description	Reqd. QTY		Base Part No.	Parts catalogue code
				GX 240 UI	GX 240 R1		

E-22 CONTROL



E-22	8	16570-ZE2-W50	CONTROL ASSY. (REMOTE) .....	1	-	16570-ZE2-W10
	14		HOLDER, CABLE .....	0	-	16576-891-000
	31	16576-891-000	HOLDER, CABLE .....	1	-	
E-28	1	87516-ZH7-000	MARK, OPERATOR CAUTION (ENGLISH) (MADE IN JAPAN)	1	-	
		87516-ZH7-810	MARK, OPERATOR CAUTION (PICTOGRAPH) (MADE IN JAPAN)	(1)	-	
E-40-1	1		MARK, OPERATOR CAUTION (ENGLISH) (MADE IN JAPAN)	0	-	87516-ZH7-000
	2		MARK, OPERATOR CAUTION (PICTOGRAPH) (MADE IN JAPAN)	(0)	-	87516-ZH7-810

February 25, 2008

# PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

## PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13Z5F602
PARTS CATALOGUE NEWS	GX240U1 GX240R1
NEWS NO.	003

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
					GX 240 U1		

E-17 FUEL TANK (1)

The diagram shows an exploded view of a fuel tank assembly. The main tank is labeled 3. Various components are numbered: 1 (fuel line), 2 (fuel line fitting), 4 (fuel filler cap), 5 (fuel filler cap gasket), 6 (fuel filler cap seal), 7 (fuel filler cap nut), 8 (fuel filler cap seal), 9 (fuel line), 10 (fuel line fitting), 11 (fuel filler cap nut), 12 (fuel filler cap seal), 13 (fuel filler cap seal), 14 (fuel filler cap seal), 15 (fuel filler cap seal), 16 (fuel filler cap seal), 17 (fuel filler cap assembly), 18 (fuel filler cap gasket), and 19 (fuel filter). A reference to E-14-1 is shown near the fuel line. A fuel filter (19) is shown in a separate view with an arrow pointing to 'FR.' (Front). The diagram is labeled Z5F0E1700E.

E-17	4	L	17620-ZOT-305	CAP COMP., FUEL FILLER (CHROME PLATED)	1 -	----- 1201674	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
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NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION  
T:APPLICATION CORRECTION Z:REMARKS CHANGE

1/2



PARTS CATALOGUE NEWS

BOOKNo. : 13Z5F602

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
					GX 240 U1	GX 240 R1		
	5	L	17631-Z0T-812	PACKING, FUEL FILLER CAP (39X62X3)	1	-	----- 1201674	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
	6	L	17672-ZE2-W01	FILTER, FUEL .....	1	-	----- 1201674	HA2, PA2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QTC2, QW24, RA2, RTB2, SE, SMX2, VA2, VDG2, WKD6, WKK2, WKT2, WKT4
	17	D	17620-Z4H-010	CAP COMP., FUEL FILLER .....	1	-	1201675 -----	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
	18	D	17631-Z4H-800	PACKING, FUEL FILLER CAP (39X62X3)	1	-	1201675 -----	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
	19	D	17672-Z4H-000	FILTER, FUEL .....	1	-	1201675 -----	HA2, PA2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QTC2, QW24, RA2, RTB2, SE, SMX2, VA2, VDG2, WKD6, WKK2, WKT2, WKT4

NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION  
T:APPLICATION CORRECTION Z:REMARKS CHANGE



# PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

## PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13Z5F602
PARTS CATALOGUE NEWS	GX240U1 GX240R1
NEWS NO.	004

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code	
					GX 240 U1	GX 240 R1			
E-6	1	L	11300-ZE2-020	COVER ASSY., CRANKCASE .....	1	-	-----	EDN2, RHQ4, RXQ4, SE, SXE4, SXQ4, SXU	
					1	-	-----	1207538 SMX2	
			T	11300-ZH9-S50	.....	1	-	-----	VWS
					1	-	1207539	SMX2	
E-17	17	L	17620-Z4H-010	CAP COMP., FUEL FILLER .....	1	-	1201675 1206823	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4	
			T	17620-Z4H-020	.....	1	-	-----	QHB4
						1	-	1206824	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
			18	17631-Z4H-800	PACKING, FUEL FILLER CAP (39X62X3)	1	-	1201675 1206823	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4
	A		17631-Z0T-801	.....	1	-	1206824	HA2, HHQ4, HXQ4, LHE4, LXQ4, LX2, PA2, PMT2, QAB2, QAE2, QAG, QAG2, QAR2, QA2, QC12, QE, QHB2, QHQ4, QTC2, QW24, QXB7, QXB9, QXC9, QXE4, QXQ4, QXU, RA2, RHQ4, RTB2, RXQ4, SE, SMX2, SXE4, SXQ4, SXU, VA2, VDG2, VXB7, VXB9, VXQ4, VXQ7, VXU1, VX2, WKD6, WKK2, WKT2, WKT4	

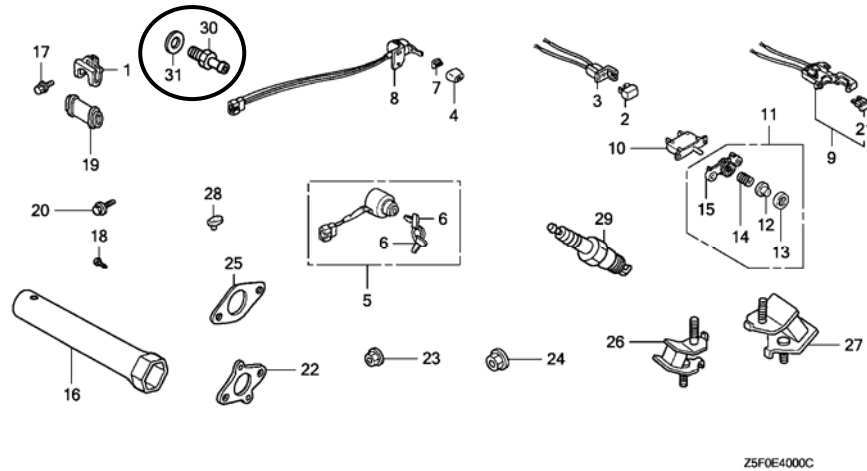
NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION  
T:APPLICATION CORRECTION Z:REMARKS CHANGE

PARTS CATALOGUE NEWS

BOOKNo. : 13Z5F602

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
					GX 240 U1	GX 240 R1		

E-40 OTHER PARTS (1)



E-40	30	D	90131-ZE3-790	PLUG, OIL DRAIN .....	1	-	1207539	-----	SMX2
	31	D	94109-12000	WASHER, DRAIN PLUG, 12MM .....	1	-	1207539	-----	SMX2

NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION  
T:APPLICATION CORRECTION Z:REMARKS CHANGE

July 07, 2008



# PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

## PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13Z5F602
PARTS CATALOGUE NEWS	GX240U1 GX240R1
NEWS NO.	005

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
					GX 240 U1	GX 240 R1		
E-16-3	18	L	95701-06012-00	BOLT, FLANGE, 6X12 .....	1	-	-----	EDS2, EDS6
		T	95701-06010-00	BOLT, FLANGE, 6X10 .....	1	-	-----	EDT6, ED2, EN2

NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION  
T:APPLICATION CORRECTION Z:REMARKS CHANGE

July 13, 2008



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## PARTS CATALOGUE NEWS

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Honda Motor Co., Ltd. Service Division

Printed in Japan

CODE NO.	13Z5F602
PARTS CATALOGUE NEWS	GX240U1 GX240R1
NEWS NO.	006

### **GX240R1-EDN2,EDS2,EDT6,ED2,EN2,VH12 and VWS types sales information**

NOTE: This Parts Catalogue News explains only the parts of the different model that are produced to conform to addition of the GX240R1-EDN2,EDS2,EDT6,ED2,EN2,VH12 and VWS types.

As for the parts not listed on this Parts Catalogue News, use the parts of the GX240U1-EDN2,EDS2,EDT6,ED2,EN2,VH12 and VWS types.

BOOKNo. : 13Z5F602

## • Models, parts catalogue codes and applicable serial numbers

Model	Type		Parts catalogue type	Applicable engine serial No.	Applicable carburetor identification No.
GX240U1	EDN2	Base type	EDN2	GCAKK-1000001~	BE72C B, BE72L A
GX240R1	EDN2	Additional type	EDN2		BE72L A
GX240U1	EDS2	Base type	EDS2		BE72C B, BE72L A
GX240R1	EDS2	Additional type	EDS2		BE72L A
GX240U1	EDT6	Base type	EDT6		BE72C B, BE72L A
GX240R1	EDT6	Additional type	EDT6		BE72L A
GX240U1	ED2	Base type	ED2		BE72C B, BE72L A
GX240R1	ED2	Additional type	ED2		BE72L A
GX240U1	EN2	Base type	EN2		BE72C B, BE72L A
GX240R1	EN2	Additional type	EN2		BE72L A
GX240U1	VH12	Base type	VH12		BE70B B/C
GX240R1	VH12	Additional type	VH12		
GX240U1	VWS	Base type	VWS		BE72L A
GX240R1	VWS	Additional type	VWS		

• Features of each type		Base type	Additional type	Base type	Additional type	Base type	Additional type	Base type	Additional type
Specifications	Model	GX240U1	GX240R1	GX240U1	GX240R1	GX240U1	GX240R1	GX240U1	GX240R1
	Type	EDN2	EDN2	EDS2	EDS2	EDT6	EDT6	ED2	ED2
Crankshaft	25mm Ø Straight								
	25.4mm Ø Straight								
	20mm Ø Spline								
	M20 Stepped thread								
	1" Thread								
	1/5" Tapered	●	●	●	●	●	●	●	●
	3/16" Tapered								
Reduction									
Starter motor				●	●				

		Base type	Additional type	Base type	Additional type	Base type	Additional type
Specifications	Model	GX240U1	GX240R1	GX240U1	GX240R1	GX240U1	GX240R1
	Type	EN2	EN2	VH12	VH12	VWS	VWS
Crankshaft	25mm Ø Straight						
	25.4mm Ø Straight						
	20mm Ø Spline						
	M20 Stepped thread						
	1" Thread						
	1/5" Tapered	●	●				
	3/16" Tapered			●	●	●	●
Reduction							
Starter motor							



## PARTS CATALOGUE NEWS

BOOKNo. : 13Z5F602

Block No.	Ref. No.	Part No.	Description	Reqd. QTY		Base Part No.	Parts catalogue code
				GX 240 U1	GX 240 R1		
E-3	2	35480-ZF6-003	SWITCH ASSY., OIL LEVEL .....	-	1	15510-ZE2-053	
E-8	4		ROD ASSY., CONNECTING (0.25 UNDER SIZE)	-	(0)	13200-ZE2-305	EDN2, EDS2, EDT6, ED2, EN2
E-14-1	30	99204-ZA0-0400	JET SET, PILOT, #40 .....	-	1	99204-ZA0-0400	VH12
E-16-1	8	18355-ZE2-010	ARRESTER, SPARK .....	-	(1)		EDN2, EDS2, EDT6, ED2, EN2
	9	18381-ZE2-W10	GASKET, MUFFLER (ARRESTER) ...	-	(1)		EDN2, EDS2, EDT6, ED2, EN2
	20	90055-ZE1-000	SCREW, TAPPING, 4X6 .....	-	(1)		EDN2, EDS2, EDT6, ED2, EN2, VH12
E-16-3	2	18310-ZD1-E32	MUFFLER COMP. ....	-	1	18310-ZD1-E31	EDS2, EDT6
		18310-ZE2-U91	MUFFLER COMP. (DENYO) .....	-	1	18310-ZE2-U90	EDN2
	3	18310-ZE2-V61	MUFFLER COMP. (TSURUMI) .....	-	1	18310-ZE2-V60	ED2, EN2
E-17-1	19	91424-Z4J-802	TUBE, FUEL, 4.5X150(FKM) .....	-	1	91424-Z4J-801	EDS2
		91424-Z4K-802	TUBE, FUEL, 4.5X180(FKM) .....	-	1	91424-Z4K-801	EDT6, ED2
		91424-Z5F-812	TUBE, FUEL, 4.5X190(FKM) .....	-	1	91424-Z5F-811	EDN2
		91424-Z5L-812	TUBE, FUEL, 4.5X165(FKM) .....	-	1	91424-Z5L-811	EN2, VWS
E-28	2		MARK, OPERATOR CAUTION (ENGLISH) (MADE IN JAPAN)	-	0	87516-ZH7-000	EDN2, EDS2, EDT6, ED2, EN2
			MARK, OPERATOR CAUTION (PICTOGRAPH) (MADE IN JAPAN)	-	(0)	87516-ZH7-810	EDN2, EDS2, EDT6, ED2, EN2
E-40	5	35100-ZB4-023	SWITCH ASSY., COMBINATION ....	-	1	35100-ZB4-013	EDS2
	17		BOLT, FLANGE, 6X12(CT200) ....	-	0	90013-883-000	VWS
E-40-1	1	87516-ZH7-000	MARK, OPERATOR CAUTION (ENGLISH) (MADE IN JAPAN)	-	1		EDN2, EDS2, EDT6, ED2, EN2
	2	87516-ZH7-810	MARK, OPERATOR CAUTION (PICTOGRAPH) (MADE IN JAPAN)	-	(1)		EDN2, EDS2, EDT6, ED2, EN2
	7		MARK, EX. CAUTION (ENGLISH/FRENCH)	-	0	87539-898-620	VWS

August 17, 2008



# PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

## PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13Z5F602
PARTS CATALOGUE NEWS	GX240U1 GX240R1
NEWS NO.	007

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
					GX 240 U1	GX 240 R1		
E-17	12		17532-ZK6-880	RUBBER A, TANK MOUNTING .....	2	-	----- 1221250	VXB9
		A	17532-ZK6-881	.....	2	-	1221251 -----	VXB9
	13		17534-ZK6-880	NUT, TANK MOUNTING .....	2	-	----- 1221250	VXB9
		A	17534-ZK6-881	.....	2	-	1221251 -----	VXB9

NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO. DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION  
T:APPLICATION CORRECTION Z:REMARKS CHANGE



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CODE NO.	13Z5F602
PARTS CATALOGUE NEWS	GX240U1 GX240R1
NEWS NO.	008

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code	
					GX 240 U1	GX 240 R1			
E-16-3	2	L	18310-ZE2-U90	MUFFLER COMP. (DENYO) .....	1	-	----- 1230521	EDN2	
			T	18310-ZE2-U91	.....	1	-	1230522 -----	EDN2
						-	1	-----	EDN2
E-17-1	19	L	91424-Z5F-811	TUBE, FUEL, 4.5X190 (FKM) .....	1	-	1033893 1230521	EDN2	
			T	91424-Z5F-812	.....	1	-	1230522 -----	EDN2
						-	1	-----	EDN2

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PARTS CATALOGUE NEWS	GX240U1 GX240R1
NEWS NO.	009

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
					GX 240 U1	GX 240 R1		
E-16-1	9	D	18381-Z8S-801	GASKET, MUFFLER (ARRESTER) (THAI LEAKLESS)	1	1	-----	QAE2, QAG2, QA2, QHB2, QHB4, QTC2, SMX2, VH12, VTA2, WKD6, WKT2, WKT4
E-16-2	8	D	18381-Z8S-801	GASKET, MUFFLER (ARRESTER) (THAI LEAKLESS)	1	-	-----	QXB7, QXB9, VXB7, VXB9

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